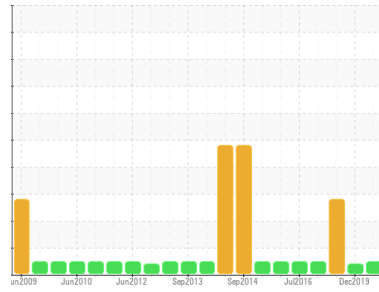


COOLANT REPORT

Sample Rating Trend



NORMAL



Area
CRANES [450335854]
Machine Id
MA-04002 - MIDSHIP CRANE
Component
Coolant
Fluid
DETROIT DIESEL POWER COOL PLUS (--- GAL)

DIAGNOSIS

Recommendation

The fluid is suitable for further service. Resample at the next service interval to monitor.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0080713	PC0016551	PC0009332
Sample Date	Client Info	29 May 2024	18 Dec 2019	22 Sep 2019
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ABNORMAL	ABNORMAL

PHYSICAL TEST RESULTS

method	limit/base	current	history1	history2
Glycol Type	FT-IR	UNK	---	---
Specific Gravity	ASTM D1298*	1.067	1.067	1.066
pH	Scale 0-14 ASTM D1287* 9.0	8.49	8.37	8.17
Nitrites	ppm Alcan Test Kit* 0	640	680	▲ 400
Reserve Alkalinity	Scale 0-20 ASTM D1121*	3.8	▲ 1.7	▲ 1.7
Percentage Glycol	% ASTM D3321* 50	49.4	50.0	49.0
Freezing Point	°C ASTM D3321* -40	-36	-37	-35
Carboxylate		---	---	---

CORROSION INHIBITORS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m)	6	13	10
Phosphorus	ppm ASTM D5185(m) 0	9	54	34
Boron	ppm ASTM D5185(m)	11	37	26
Molybdenum	ppm ASTM D5185(m)	172	195	183

CORROSION

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >15	0	<1	<1
Aluminum	ppm ASTM D5185(m) >10	<1	2	1
Copper	ppm ASTM D5185(m) >10	0	<1	<1
Lead	ppm ASTM D5185(m) >10	0	<1	0
Tin	ppm ASTM D5185(m) >10	0	<1	<1
Silver	ppm ASTM D5185(m) >10	<1	<1	<1
Zinc	ppm ASTM D5185(m)	1	2	0

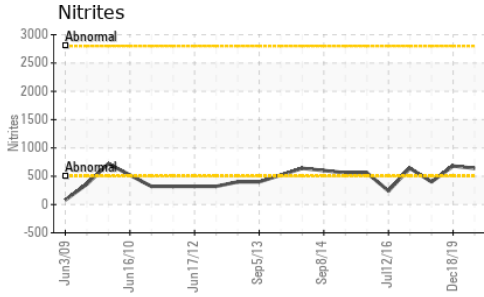
CARRIER SALTS


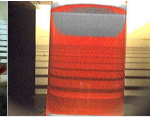
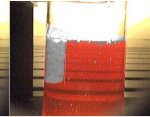



method	limit/base	current	history1	history2
Sodium	ppm ASTM D5185(m)	4970	2672	2603
Potassium	ppm ASTM D5185(m)	4526	3430	3141

SCALE POTENTIAL

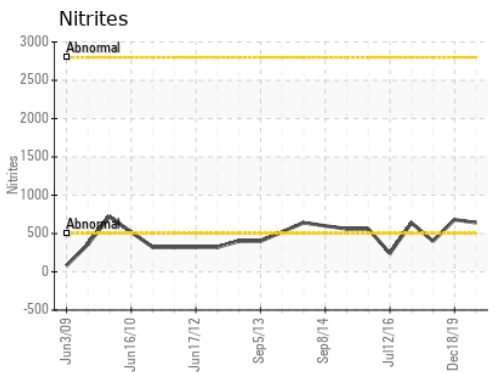
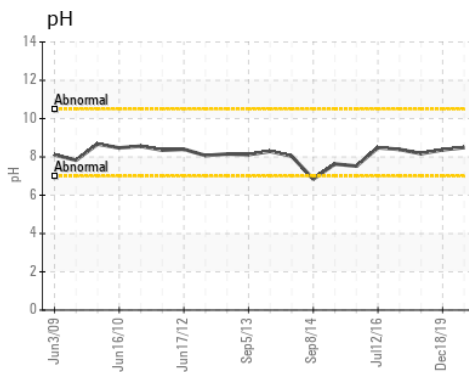
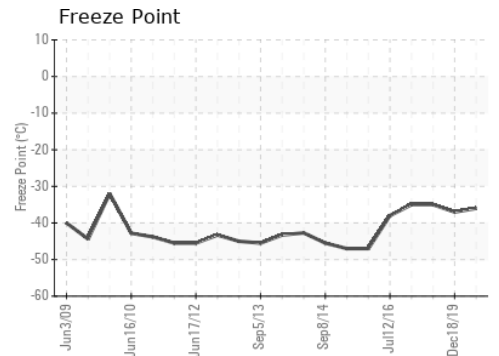
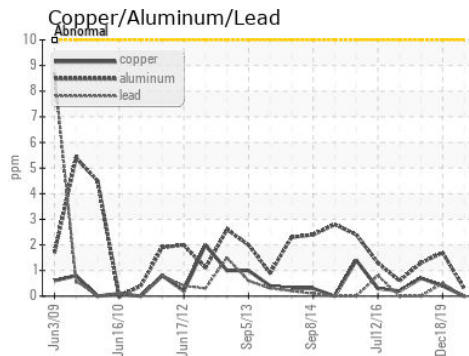
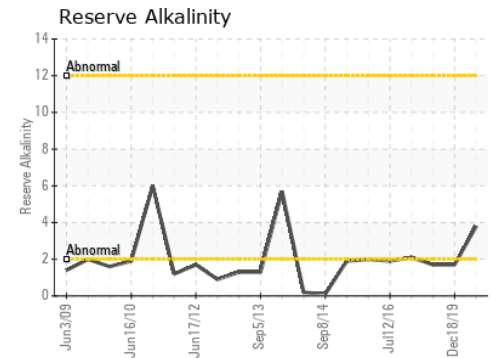
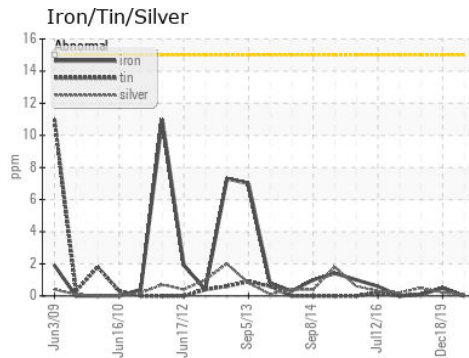
method	limit/base	current	history1	history2
Calcium	ppm ASTM D5185(m) >100	6	7	4
Magnesium	ppm ASTM D5185(m) >40	4	4	3
Hardness	mg/L CaCO3 In-house* <75	30	---	---

COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	Visual*	Red	Red	Red	Red
Coolant Appearance	Visual*	Clear	Clear	Clear	Clear
Color					
Bottom					

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0080713 **Received** : 30 May 2024
Lab Number : **02638972** **Tested** : 30 May 2024
Unique Number : 5788134 **Diagnosed** : 31 May 2024 - Kevin Marson
Test Package : COOL (Additional Tests: GlycolType)

Suncor - Terra Nova Projects
 Scotia Centre, 235 Water Street
 St. John's, NL
 CA A1C 1B6
 Contact: Josh Hynes
 joshynes@suncor.com
 T: (709)778-3575
 F: (709)724-2835

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.