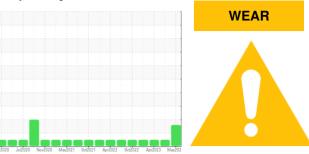


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

DR169

Component Diesel Engine

Fluid PETRO CANADA DURON UHP 5W40 (36 LTR)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

🔺 Wear

Copper ppm levels are abnormal. Lead ppm levels are noted. A sharp increase in the copper level is noted. Bearing wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
|---------------|----------|---------------|------------|-------------|-------------|-------------|
| Sample Number | | Client Info | | PC0081609 | PC0062400 | PC0048353 |
| Sample Date | | Client Info | | 29 May 2024 | 16 Aug 2023 | 18 Apr 2023 |
| Machine Age | hrs | Client Info | | 14108 | 13758 | 13548 |
| Oil Age | hrs | Client Info | | 0 | 250 | 250 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | ABNORMAL | NORMAL | NORMAL |
| CONTAMINATI | ON | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >5 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| WEAR METALS | S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185(m) | >100 | 20 | 4 | 4 |
| Chromium | ppm | ASTM D5185(m) | >20 | <1 | <1 | 0 |
| Nickel | ppm | ASTM D5185(m) | >4 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185(m) | | ۰ <1 | <1 | <1 |
| Silver | ppm | ASTM D5185(m) | >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | | 1 | <1 | 1 |
| Lead | ppm | ASTM D5185(m) | >40 | - 12 | 0 | <1 |
| Copper | ppm | ASTM D5185(m) | | <u> </u> | 1 | <1 |
| Tin | ppm | ASTM D5185(m) | >15 | 2 | 0 | <1 |
| Antimony | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185(m) | 65 | 42 | 48 | 48 |
| Barium | ppm | ASTM D5185(m) | 0 | <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 65 | 55 | 54 | 58 |
| Manganese | ppm | ASTM D5185(m) | 0 | 2 | 0 | <1 |
| Magnesium | ppm | ASTM D5185(m) | 1160 | 1037 | 1079 | 1084 |
| Calcium | ppm | ASTM D5185(m) | 820 | 823 | 812 | 865 |
| Phosphorus | ppm | ASTM D5185(m) | 1160 | 930 | 1017 | 1064 |
| Zinc | ppm | ASTM D5185(m) | 1260 | 1085 | 1149 | 1143 |
| Sulfur | ppm | ASTM D5185(m) | 3000 | 2543 | 2741 | 2841 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185(m) | >25 | 20 | 3 | 3 |
| Sodium | ppm | ASTM D5185(m) | | 10 | 4 | 4 |
| Potassium | ppm | ASTM D5185(m) | >20 | 2 | <1 | <1 |
| INFRA-RED | | method | limit/base | current | history1 | history2 |
| Soot % | % | ASTM D7844* | >3 | 0 | 0 | 0 |
| Nitration | Abs/cm | ASTM D7624* | >20 | 8.6 | 7.9 | 7.8 |
| Sulfation | Abs/.1mm | ASTM D7415* | >30 | 20.5 | 20.9 | 20.0 |



> Mar12/20 ul11/20 Jov12/20

100 8

> 60 40 20

120

110

cSt (40°C) 66 cSt (40°C) 66 cSt (40°C) B

80

110

cSt (40°C) 6 55t (40°C) Bas

80

Non-ferrous Metals

FT-IR (Direct Trend)

ation

000

111ul Marl

Abnormal

Abnormal 70

Abnormal

Abnorma 70

Aar12/20

Jul11/20 Jov12/20 /lav4/21 0ct28/21

Mar1

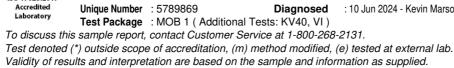
Jul11/20 Nov12/20 Mav4/21. lct28/21

Viscosity @ 40°C

Viscosity @ 40°C

OIL ANALYSIS REPORT

| s | | | | | FLUID DEGRAD | | method | limit/base | current | history1 | history2 |
|--------------------|---|--|--------------------------------------|--|---|------------------------------------|------------------------------------|-------------|----------------------------------|--|--|
| | | | | 1 | Oxidation | Abs/.1mm | ASTM D7414* | >25 | 17.9 | 17.7 | 17.4 |
| | | | | | VISUAL | | method | limit/base | current | history1 | history2 |
| | | | | | Emulsified Water Free Water | scalar scalar | Visual* Visual* | >0.2 | NEG NEG | NEG NEG | NEG NEG |
| 21 | 22 | 22 | 23 | 54 | FLUID PROPE | RTIES | method | limit/base | current | history1 | history2 |
| 0ct28/21 | Apr29/22 | 0ct18/22 | Apr18/23 | May29/24 - | Visc @ 40°C | cSt | ASTM D7279(m) | 95.1 | 80.0 | 83.3 | 83.3 |
| nd) | | | Visc @ 100°C Viscosity Index (VI) | cSt ASTM D7279(m) Scale ASTM D2270* | | 14.3 | 13.2 167 | 13.8 170 | 13.6 166 | | |
| | | 1 | | | GRAPHS | Coulo | No nin Beero | 100 | | | 100 |
| | | | | | Iron (ppm) | | | | Lead (ppm) | | |
| | | | | | 250 200 - Severe | | | 10 | Severe | | |
| | | | - | | 150 | | | 61 | | | |
| | | | | gentes | abnormal | | | | Abnormal | | |
| 0ct28/21 | Apr29/22 | 0ct18/22 | Apr18/23 | May29/24 | 50 - | | | 21 | D - | | |
| 0 | A | 0 | A | M | /20 | 3/21 | 122 | 1/24 | /20 | 4/21 3/21 | 1/23 |
| | Mar12/20 Jul11/20 Nov12/20 May4/21 | 0ct28/21 | Apr. 2012 0ct18/22 Apr18/23 | May29/24 - | Mar12/20 Jul11/20 Nov12/20 | May4/21 0ct28/21 Apr29/22 | 0ct18/22 Apr18/23 May29/24 | | | | |
| | | Aluminum (ppm) | | | 51 | Chromium (pp | om) | | | | |
| | | 40 - Severe | | | 41 | Severe | | | | | |
| _ | | \wedge | | | 30 E 20 Abnormal | | | 31 E | D - | | |
| | - | | | | abnormal | | | E 2 |) - Abnormal | | |
| 0ct28/21 | 9/22 | 0ct18/22 | 8/23 - | 9/24 | 10 | | | 10 | | | |
| 0ct2 | Apr29/22 | 0ct1 | Apr18/23 | May29/24 | Mar12/20 | 0ct28/21 | Apri 8/23 | May29/24 | Mar12/20 | May4/21-0ct28/221-0ct28/221-0ct28/21-0ct28/221-0ct28/221-0ct28/221-0ct28/22-0ct28/200000000000000000000000000000000000 | Oct18/22 - Apr18/23 - May29/24 + |
| | | Oct | Apri Apri | Mayá | | Ma Oct | Octi Apri Mavá | | | | |
| | | ▲ Copper (ppm) ⁴⁰⁰ Severe | | | 80 | Silicon (ppm) | | | | | |
| | | 300 | | | 6 | D | | | | | |
| | | | | | 툡 200 - | | | <u>E</u> 4 |)+ | | |
| ~ | - | \wedge | | | 100- | | | 2 | Abnormal | | |
| - | 5 | 2 | - | ~ | 0 | | | \bot | | | / |
| 0ct28/21 | Apr29/22 | 0ct18/22 | Apr18/23 | VC/DC-W | Mar12/20 - Jul11/20 - Nov12/20 - | 0ct28/21- | Apr2 9/22 - 0ct18/22 - Apr18/23 - | May29/24 | Mar12/20 | May4/21 - 0ct28/21 - Apr29/22 - | Oct18/22 - Apr18/23 - May29/24 - |
| | | - | | T. | ≝ <u></u> | 00 | Ap Oc Ap | Mar | w n v Soot % | Ap Oc M | Ap Mar |
| | 18 T | | | 6.0 | | | | | | | |
| | 17 16 | | | 5.0 | Λ | | | | | | |
| | | (3) 15 (1) 15 (1 | | ~ | set 3.1 | Abnormal | | | | | |
| | | | | | 13 Abnormal | \frown | /~ | 2.0 | | | |
| | | | | | 11 | | | 1.0 | | | |
| | | | | | Mar12/20 Jul11/20 Nov12/20 May4/21 | 0ct28/21 | Apr. 2)/22 0ct18/22 Apr18/23 | May29/24 | Mar12/20 Jul11/20 Nov12/20 | May4/21 0ct28/21 Apr29/22 | Oct18/22 Apr18/23 May29/24 |
| 0 17025 Accredi | | Sa Lal | | No. mber | : WearCheck - C8-1175 : PC0081609 : 02640707 : 5789869 | Appleby Recei Teste Diagn | ved :10 d :10 | | | | 286 - Shoring & Foundations Ram Forest Rd, Stouffville, ON CA L4A 2G8 |



Contact: Shannon Abbott sabbott@gipi.com T: (905)750-5900 F:

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Contact/Location: Shannon Abbott - GFL286