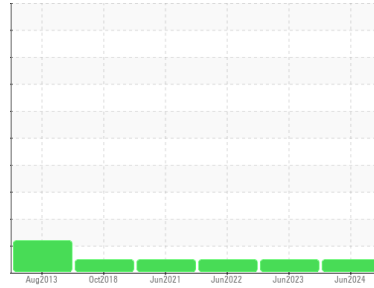


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id

PRESS #6 LOG OVEN

Component

Hydraulic System

Fluid

HOUGHTON COSMOLUBRIC HF122 ISO 46 (150 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PC0087727	PC0076123	PC0058471
Sample Date	Client Info			10 Jun 2024	02 Jun 2023	22 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

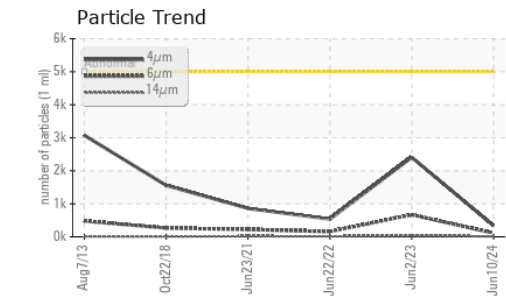
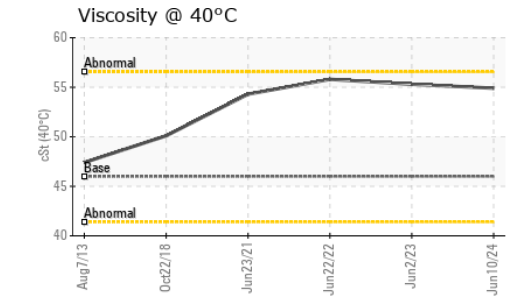
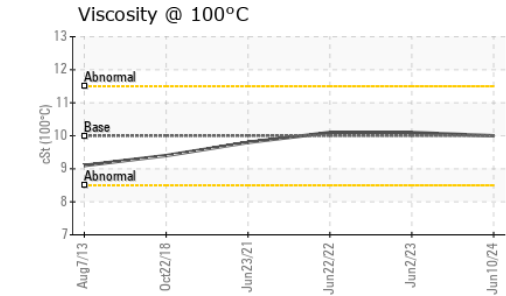
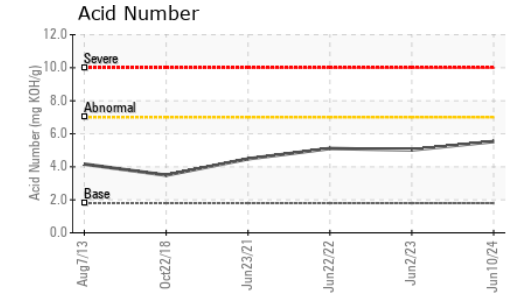
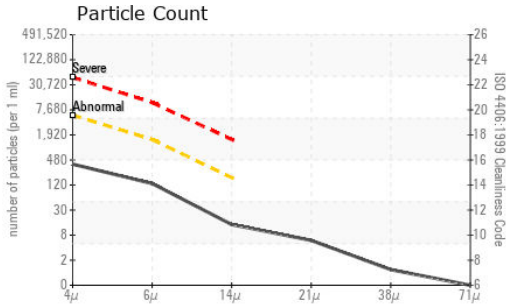
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>30	6	6	6
Chromium	ppm	ASTM D5185(m)	>2	<1	<1	<1
Nickel	ppm	ASTM D5185(m)	>2	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>2	2	2	2
Lead	ppm	ASTM D5185(m)	>10	1	2	2
Copper	ppm	ASTM D5185(m)	>25	8	8	8
Tin	ppm	ASTM D5185(m)	>20	6	6	8
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		2	2	<1
Barium	ppm	ASTM D5185(m)		<1	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)		12	14	16
Calcium	ppm	ASTM D5185(m)		2	0	2
Phosphorus	ppm	ASTM D5185(m)		166	191	183
Zinc	ppm	ASTM D5185(m)		33	35	39
Sulfur	ppm	ASTM D5185(m)		637	651	722
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	0	<1	1
Sodium	ppm	ASTM D5185(m)		4	5	4
Potassium	ppm	ASTM D5185(m)	>20	1	2	1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	335	2408	537
Particles >6µm		ASTM D7647	>1300	115	668	159
Particles >14µm		ASTM D7647	>160	12	32	15
Particles >21µm		ASTM D7647	>40	5	7	4
Particles >38µm		ASTM D7647	>10	1	1	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/14/11	18/17/12	16/14/11

OIL ANALYSIS REPORT



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0087727
Lab Number : 02641142
Unique Number : 5798681
Test Package : IND 2 (Additional Tests: KV100, TAN Man, VI)
Received : 11 Jun 2024
Tested : 12 Jun 2024
Diagnosed : 12 Jun 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

EXTRUDEX ALUMINIUM
 411 CHRISLEA ROAD
 WOODBRIDGE, ON
 CA L4L 8N4
 Contact: Daljeet Munday
 dmunday@extrudex.com
 T: (416)745-4444
 F: (416)745-0925

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	1.8	5.53	5.02	5.11

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	54.9	55.3	55.8
Visc @ 100°C	cSt	ASTM D7279(m)	10	10.0	10.1	10.1
Viscosity Index (VI)	Scale	ASTM D2270*	190	171	172	170

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						