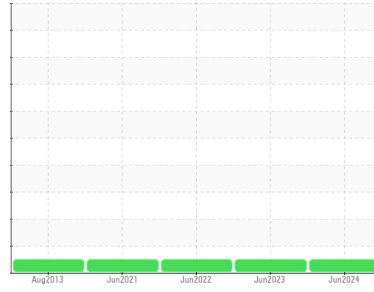




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
PRESS #7 HANDLING SYSTEM (S/N MFPU #1235)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (100 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PC0087726	PC0076103	PC0058497
Sample Date	Client Info			11 Jun 2024	02 Jun 2023	22 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

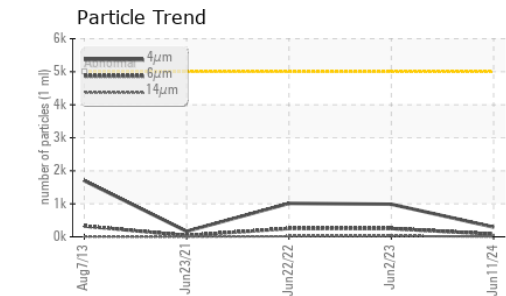
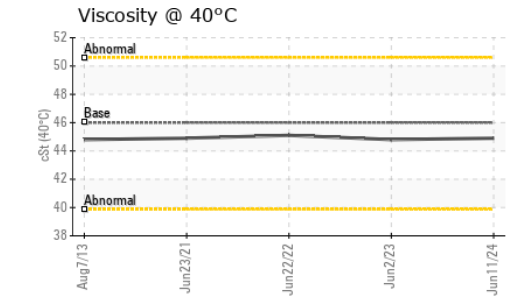
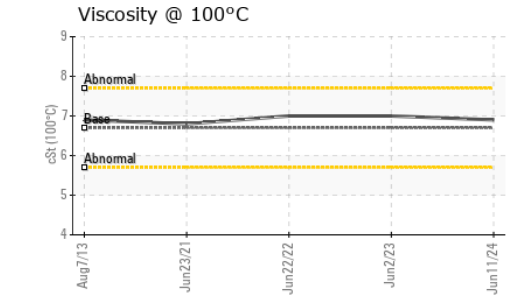
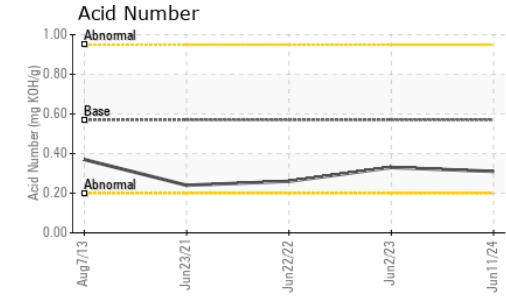
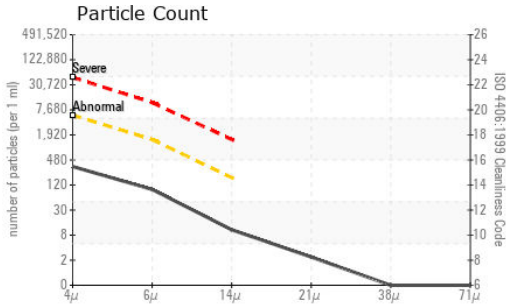
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>40	2	2	2
Chromium	ppm	ASTM D5185(m)	>4	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>4	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>10	0	<1	1
Copper	ppm	ASTM D5185(m)	>60	9	10	12
Tin	ppm	ASTM D5185(m)	>4	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	0	<1	0
Barium	ppm	ASTM D5185(m)	5	0	0	0
Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	25	6	6	8
Calcium	ppm	ASTM D5185(m)	200	71	76	80
Phosphorus	ppm	ASTM D5185(m)	300	295	321	300
Zinc	ppm	ASTM D5185(m)	370	370	357	356
Sulfur	ppm	ASTM D5185(m)	2500	729	760	799
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	0	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	294	987	1013
Particles >6µm		ASTM D7647	>1300	83	251	252
Particles >14µm		ASTM D7647	>160	9	22	18
Particles >21µm		ASTM D7647	>40	2	6	5
Particles >38µm		ASTM D7647	>10	0	0	1
Particles >71µm		ASTM D7647	>3	0	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	15/14/10	17/15/12	17/15/11

OIL ANALYSIS REPORT

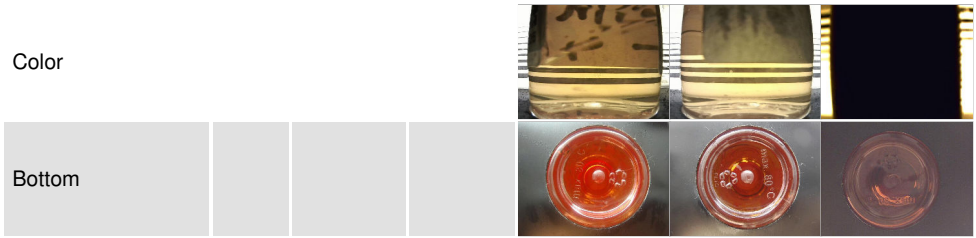


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.31	0.33	0.26

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	44.9	44.8	45.1
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	6.9	7	7
Viscosity Index (VI)	Scale	ASTM D2270*	97	109	114	112

SAMPLE IMAGES



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0087726
Lab Number : 02641146
Unique Number : 5798685
Test Package : IND 2 (Additional Tests: KV100, VI)

Received : 11 Jun 2024
Tested : 12 Jun 2024
Diagnosed : 12 Jun 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

EXTRUDEX ALUMINIUM
 411 CHRISLEA ROAD
 WOODBRIDGE, ON
 CA L4L 8N4
 Contact: Daljeet Munday
 dmunday@extrudex.com
 T: (416)745-4444
 F: (416)745-0925