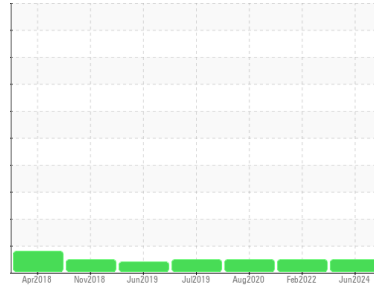


OIL ANALYSIS REPORT

Area
65524
Machine Id
P42
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG HYDRAULIC AW 68 (415 LTR)

Sample Rating Trend



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION method limit/base current history1 history2

| | | | | |
|---------------|-----------------|--------------------|-------------|-------------|
| Sample Number | Client Info | PC0087663 | PC0030043 | PC0005798 |
| Sample Date | Client Info | 12 Jun 2024 | 06 Feb 2022 | 28 Aug 2020 |
| Machine Age | hrs Client Info | 0 | 0 | 18000 |
| Oil Age | hrs Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | N/A | N/A | N/A |
| Sample Status | | NORMAL | NORMAL | NORMAL |

CONTAMINATION method limit/base current history1 history2

| | | | | | |
|-------|-----------|-------|------------|-----|-----|
| Water | WC Method | >0.05 | NEG | NEG | NEG |
|-------|-----------|-------|------------|-----|-----|

WEAR METALS method limit/base current history1 history2

| | | | | | | |
|-----------|-----|---------------|-----|----------|----|----|
| Iron | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Chromium | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >20 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185(m) | >20 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185(m) | >20 | 0 | <1 | <1 |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | <1 | 0 |
| Antimony | ppm | ASTM D5185(m) | | 0 | <1 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |

ADDITIVES method limit/base current history1 history2

| | | | | | | |
|------------|-----|---------------|--|--------------|-----|-----|
| Boron | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| Barium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Calcium | ppm | ASTM D5185(m) | | 0 | <1 | <1 |
| Phosphorus | ppm | ASTM D5185(m) | | 329 | 347 | 361 |
| Zinc | ppm | ASTM D5185(m) | | 2 | 4 | 4 |
| Sulfur | ppm | ASTM D5185(m) | | 486 | 515 | 510 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |

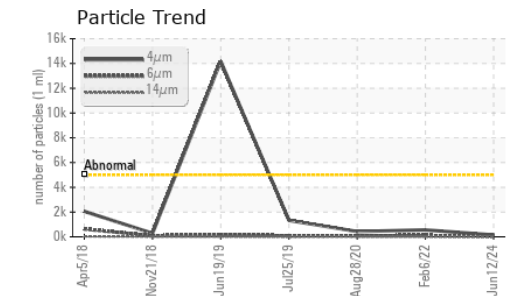
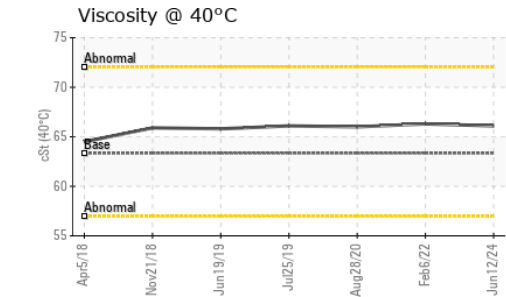
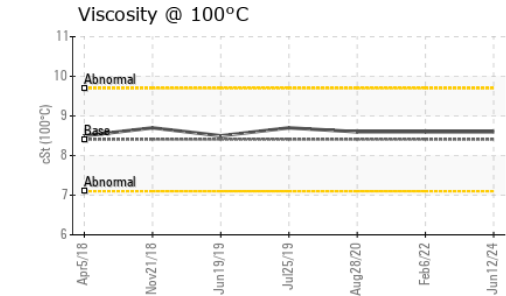
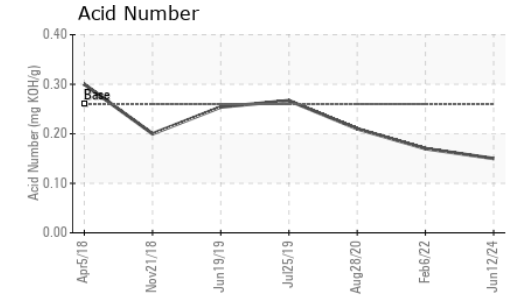
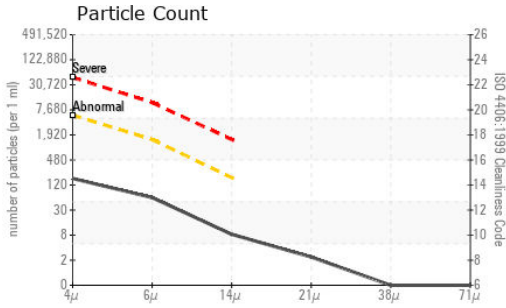
CONTAMINANTS method limit/base current history1 history2

| | | | | | | |
|-----------|-----|---------------|-----|--------------|----|----|
| Silicon | ppm | ASTM D5185(m) | >15 | <1 | 2 | 2 |
| Sodium | ppm | ASTM D5185(m) | | 0 | <1 | 0 |
| Potassium | ppm | ASTM D5185(m) | >20 | 0 | <1 | <1 |

FLUID CLEANLINESS method limit/base current history1 history2

| | | | | | |
|-----------------|--------------|-----------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >5000 | 152 | 560 | 429 |
| Particles >6µm | ASTM D7647 | >1300 | 53 | 99 | 88 |
| Particles >14µm | ASTM D7647 | >160 | 7 | 11 | 11 |
| Particles >21µm | ASTM D7647 | >40 | 2 | 3 | 4 |
| Particles >38µm | ASTM D7647 | >10 | 0 | 0 | 0 |
| Particles >71µm | ASTM D7647 | >3 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | 14/13/10 | 16/14/11 | 16/14/11 |

OIL ANALYSIS REPORT

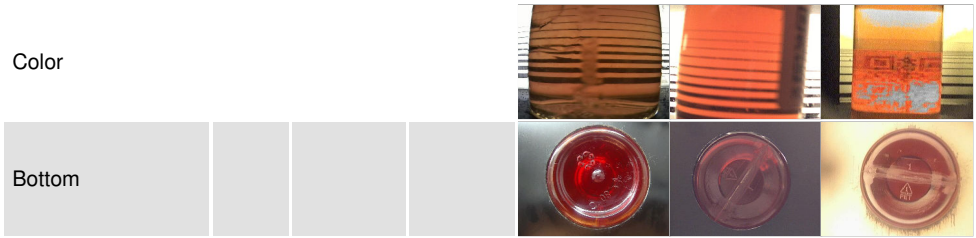


| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.26 | 0.15 | 0.17 | 0.21 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|----------------------|-------|---------------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 63.34 | 66.1 | 66.3 | 66.0 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 8.409 | 8.6 | 8.6 | 8.6 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 102 | 100 | 100 | 101 |

SAMPLE IMAGES



Color

Bottom



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0087663
Lab Number : 02641719
Unique Number : 5799258
Test Package : IND 2 (Additional Tests: KV100, VI)
Received : 13 Jun 2024
Tested : 14 Jun 2024
Diagnosed : 14 Jun 2024 - Wes Davis

North America IML Container
 2625, Route 344
 St. Placide, QC
 CA J0V 2B0
 Contact: Corinna Bouchard
 cbouchard@iml.ca
 T: (450)258-3130
 F: (450)258-3345

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.