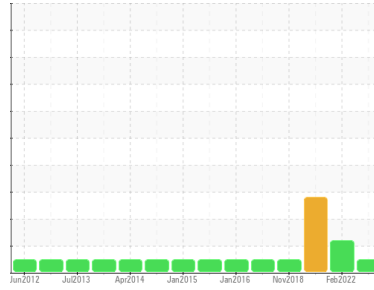


OIL ANALYSIS REPORT

Area
65524
Machine Id
NETSTAL P24 (S/N 2011019501)
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG HYDRAULIC AW 68 (500 LTR)

Sample Rating Trend



DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PC0087666	PC0030040	PC410587
Sample Date	Client Info	12 Jun 2024	06 Feb 2022	28 Aug 2020
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	8000
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >40	4	2	2
Chromium	ppm ASTM D5185(m) >4	0	0	<1
Nickel	ppm ASTM D5185(m) >20	0	<1	<1
Titanium	ppm ASTM D5185(m)	0	0	0
Silver	ppm ASTM D5185(m)	0	0	0
Aluminum	ppm ASTM D5185(m) >4	0	0	<1
Lead	ppm ASTM D5185(m) >10	0	<1	1
Copper	ppm ASTM D5185(m) >60	<1	1	1
Tin	ppm ASTM D5185(m) >4	0	<1	0
Antimony	ppm ASTM D5185(m)	0	<1	<1
Vanadium	ppm ASTM D5185(m)	0	0	0
Beryllium	ppm ASTM D5185(m)	0	0	0
Cadmium	ppm ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)	<1	<1	<1
Barium	ppm ASTM D5185(m)	0	0	<1
Molybdenum	ppm ASTM D5185(m)	0	0	0
Manganese	ppm ASTM D5185(m)	0	0	0
Magnesium	ppm ASTM D5185(m)	<1	0	<1
Calcium	ppm ASTM D5185(m)	12	15	19
Phosphorus	ppm ASTM D5185(m)	316	295	315
Zinc	ppm ASTM D5185(m)	21	25	19
Sulfur	ppm ASTM D5185(m)	1790	2190	2192
Lithium	ppm ASTM D5185(m)	<1	<1	<1

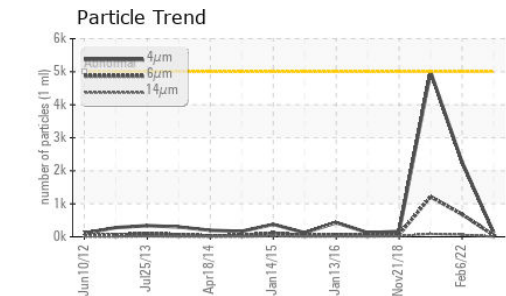
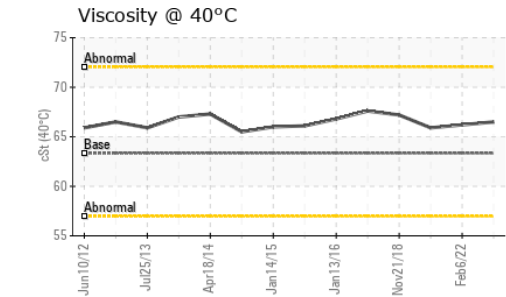
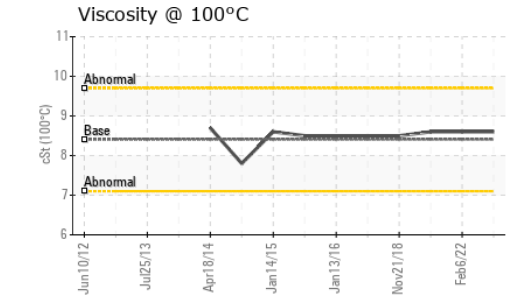
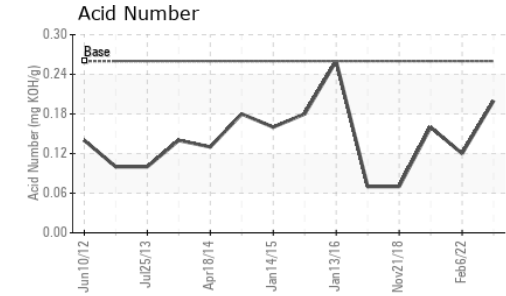
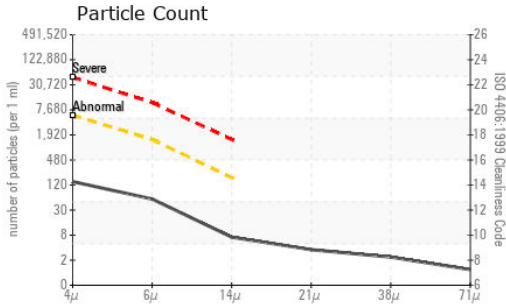
CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >20	4	17	▲ 43
Sodium	ppm ASTM D5185(m)	4	3	<1
Potassium	ppm ASTM D5185(m) >20	<1	2	2

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	128	2261	4990
Particles >6µm	ASTM D7647 >1300	49	682	1214
Particles >14µm	ASTM D7647 >160	6	59	89
Particles >21µm	ASTM D7647 >40	3	14	30
Particles >38µm	ASTM D7647 >10	2	1	1
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	14/13/10	18/17/13	19/17/14

OIL ANALYSIS REPORT

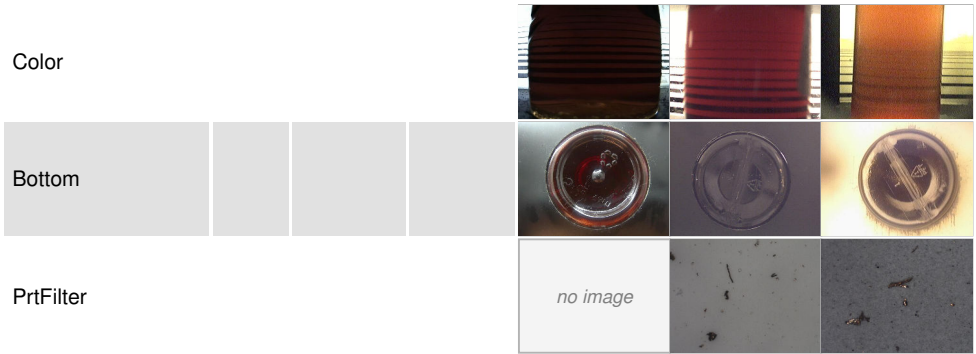


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.26	0.20	0.12	0.16

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	▲ VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	▲ LTMOD
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	63.34	66.5	66.2	65.9
Visc @ 100°C	cSt	ASTM D7279(m)	8.409	8.6	8.6	8.6
Viscosity Index (VI)	Scale	ASTM D2270*	102	99	100	101

SAMPLE IMAGES



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0087666 **Received** : 13 Jun 2024
Lab Number : **02641720** **Tested** : 14 Jun 2024
Unique Number : 5799259 **Diagnosed** : 14 Jun 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: KV100, VI)

North America IML Container
 2625, Route 344
 St. Placide, QC
 CA J0V 2B0
 Contact: Corinna Bouchard
 cbouchard@iml.ca
 T: (450)258-3130
 F: (450)258-3345

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.