

Area

# **OIL ANALYSIS REPORT**

## Water Injection

Pump Sea Water Injection (B) - Lube System (S/N Sample Tag PA-29002B-S1)

PETRO CANADA TURBOFLO 46 (1264 LTR)

### DIAGNOSIS

#### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

#### Wear

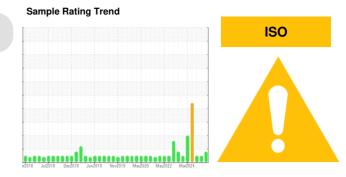
Component wear rates appear to be normal (unconfirmed).

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

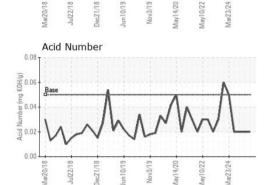


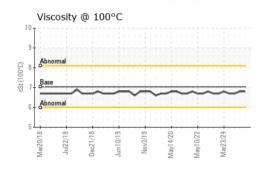
| SAMPLE INFOR  | RMATION   | method  | limit/base                               | current   | history1   | history2   |
|---|---|---|--|---|--|--|
| Sample Number   |   | Client Info   |  | PC  | PC0052479  | PC   |
| Sample Date   |   | Client Info   |  | 29 May 2024   | 25 May 2024  | 28 Apr 2024  |
| Machine Age   | hrs   | Client Info   |  | 0   | 0  | 0  |
| Oil Age   | hrs   | Client Info   |  | 0   | 0  | 0  |
| Oil Changed   |   | Client Info   |  | N/A   | N/A  | N/A  |
| Sample Status   |   |   |  | ABNORMAL  | NORMAL   | NORMAL   |
| CONTAMINA   | ΓΙΟΝ  | method  | limit/base                               | current   | history1   | history2   |
| Water   |   | WC Method   | >.1                                      | NEG   | NEG  | NEG  |
| WEAR METAI  | _S  | method  | limit/base                               | current   | history1   | history2   |
| PQ  |   | ASTM D8184*   |  | 0   | 0  | 0  |
| Iron  | ppm   | ASTM D5185(m)   | >75                                      | 0   | 0  | 0  |
| Chromium  | ppm   | ASTM D5185(m)   | >5                                       | 0   | 0  | 0  |
| Nickel  | ppm   | ASTM D5185(m)   |  | <1  | <1   | 0  |
| Titanium  | ppm   | ASTM D5185(m)   |  | 0   | 0  | 0  |
| Silver  | ppm   | ASTM D5185(m)   |  | 0   | 0  | 0  |
| Aluminum  | ppm   | ASTM D5185(m)   | >5                                       | <1  | <1   | 0  |
| Lead  | ppm   | ASTM D5185(m)   | >10                                      | 0   | 0  | 0  |
| Copper  | ppm   | ASTM D5185(m)   | >15                                      | <1  | <1   | <1   |
| Tin   | ppm   | ASTM D5185(m)   |  | 0   | 0  | 0  |
| Antimony  | ppm   | ASTM D5185(m)   |  | 0   | 0  | 0  |
| Vanadium  | ppm   | ASTM D5185(m)   |  | 0   | 0  | 0  |
| Beryllium   | ppm   | ASTM D5185(m)   |  | 0   | 0  | 0  |
| Cadmium   | ppm   | ASTM D5185(m)   |  | 0   | 0  | 0  |
| ADDITIVES   |   |   |  |   |  |  |
|   |   | method  | limit/base                               | current   | history1   | history2   |
|   | ppm   | ASTM D5185(m)   | limit/base                               | current<br><1   | history1<br><1   | history2<br><1   |
| Boron   | ppm<br>ppm  |   | 0  |   |  |  |
| Boron<br>Barium   |   | ASTM D5185(m)   | 0  | <1  | <1   | <1   |
| Boron<br>Barium<br>Molybdenum   | ppm   | ASTM D5185(m)<br>ASTM D5185(m)  | 0<br>0<br>0                              | <1<br>0   | <1<br>0  | <1<br>0  |
| Boron<br>Barium<br>Molybdenum<br>Manganese  | ppm<br>ppm  | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   | 0<br>0<br>0                              | <1<br>0<br>0  | <1<br>0<br>0<br>0<br>0                                       | <1<br>0<br>0<br>0<br><1  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium   | ppm<br>ppm<br>ppm   | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | 0<br>0<br>0<br>0                         | <1<br>0<br>0<br>0   | <1<br>0<br>0<br>0  | <1<br>0<br>0<br>0  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium  | ppm<br>ppm<br>ppm<br>ppm                                    | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)   | 0<br>0<br>0<br>0<br>0                    | <1<br>0<br>0<br>0<br>0  | <1<br>0<br>0<br>0<br>0                                       | <1<br>0<br>0<br>0<br><1  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus  | ppm<br>ppm<br>ppm<br>ppm<br>ppm                             | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)  | 0<br>0<br>0<br>0<br>0<br>0               | <1<br>0<br>0<br>0<br>0<br><1                                    | <1<br>0<br>0<br>0<br>0<br>0<br>0                             | <1<br>0<br>0<br><1<br>0  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc                                    | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                      | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)                                   | 0<br>0<br>0<br>0<br>0<br>0<br>110        | <1<br>0<br>0<br>0<br>0<br><1<br>166                             | <1<br>0<br>0<br>0<br>0<br>0<br>0<br>164                      | <1<br>0<br>0<br><1<br>0<br>171   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur                          | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm               | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)                                   | 0<br>0<br>0<br>0<br>0<br>0<br>110        | <1<br>0<br>0<br>0<br>0<br><1<br>166<br><1                       | <1<br>0<br>0<br>0<br>0<br>0<br>164<br><1                     | <1<br>0<br>0<br><1<br>0<br>171<br><1                                       |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur                          | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)                  | 0<br>0<br>0<br>0<br>0<br>0<br>110        | <1<br>0<br>0<br>0<br><1<br>166<br><1<br>318                     | <1<br>0<br>0<br>0<br>0<br>0<br>164<br><1<br>317              | <1<br>0<br>0<br><1<br>0<br>171<br><1<br>413                                |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium               | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m) | 0<br>0<br>0<br>0<br>0<br>110<br>0.0      | <1<br>0<br>0<br>0<br><1<br>166<br><1<br>318<br><1               | <1<br>0<br>0<br>0<br>0<br>0<br>164<br><1<br>317<br><1        | <1<br>0<br>0<br><1<br>0<br>171<br><1<br>413<br><1                          |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>Lithium<br>CONTAMINAN | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm | ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m)<br>ASTM D5185(m) | 0<br>0<br>0<br>0<br>0<br>0<br>110<br>0.0 | <1<br>0<br>0<br>0<br><1<br>166<br><1<br>318<br><1<br>21<br>2000 | <1<br>0<br>0<br>0<br>0<br>164<br><1<br>317<br><1<br>history1 | <1<br>0<br>0<br><1<br>0<br>171<br><1<br>413<br><1<br>413<br><1<br>history2 |

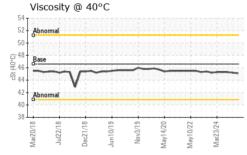


## **OIL ANALYSIS REPORT**

| A91,520 T                                    | ticle Cou                                      | nt   |     |                 | τ26   |
|--|--|--|-----|-----------------|---|
| 122,880 -                                    |  |  |     |                 | -24   |
| 30,720                                       |  |  |     |                 | -22   |
| 30,720<br>7,680<br>1,920<br>480<br>120<br>30 |  |  |     |                 | 20  |
| 1,920-                                       |  |  |     |                 | -18   |
| 480 -  | -  | <u> </u>   |     |                 | 16  |
| 120-   |  | and the second s |     |                 | 14  |
| 30-  |  |  |     |                 | +22<br>+20<br>+18<br>+16<br>+14<br>+12<br>+10 |
| 8 <b>Bibrese</b> n                           | nal  |  |     |                 | -10   |
| 2-   |  |  |     |                 | 8   |
| 0.<br>4µ                                     | 6µ   | 14µ  | 21µ | 38 <sup>µ</sup> | 71µ   |
| 50k  | ticle Trer<br><sup>4μm</sup><br><sup>6μm</sup> | d  |     |                 |   |
| E 40k  | 14μm   | ٨  |     | ٨               | Λ   |
|  |  |  |     |                 |   |







Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. : PC Received : 24 Jun 2024 Lab Number : 02643727 Tested : 26 Jun 2024 ISO 17025:2017 Accredited Laboratory Unique Number : 5801266 Diagnosed : 26 Jun 2024 - Kevin Marson Test Package : MAR 2 (Additional Tests: KV100, PQ, TAN Man, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Scotia Centre, 235 Water Strret St. John`s, NL CA A1C 1B6 Contact: Josh Hynes joshynes@suncor.com T: (709)778-3575 F: (709)724-2835

Suncor - Terra Nova Projects

FLUID CLEANLINESS method Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm Particles >71µm **Oil Cleanliness** 

| FLUID DEGRAL         |          | methou        | iiiiii/base | current | TIIStory I | Thistory2 |
|----------------------|----------|---------------|-------------|---------|------------|-----------|
| Acid Number (AN)     | mg KOH/g | ASTM D974*    | 0.05        | 0.02    | 0.02       | 0.02      |
| VISUAL               |          | method        | limit/base  | current | history1   | history2  |
| White Metal          | scalar   | Visual*       | NONE        | NONE    | NONE       | NONE      |
| Yellow Metal         | scalar   | Visual*       | NONE        | NONE    | NONE       | NONE      |
| Precipitate          | scalar   | Visual*       | NONE        | NONE    | NONE       | VLITE     |
| Silt                 | scalar   | Visual*       | NONE        | NONE    | NONE       | NONE      |
| Debris               | scalar   | Visual*       | NONE        | NONE    | NONE       | NONE      |
| Sand/Dirt            | scalar   | Visual*       | NONE        | NONE    | NONE       | NONE      |
| Appearance           | scalar   | Visual*       | NORML       | NORML   | NORML      | NORML     |
| Odor                 | scalar   | Visual*       | NORML       | NORML   | NORML      | NORML     |
| Emulsified Water     | scalar   | Visual*       | >.1         | NEG     | 1%         | NEG       |
| Free Water           | scalar   | Visual*       |             | NEG     | NEG        | NEG       |
| FLUID PROPE          | RTIES    | method        | limit/base  | current | history1   | history2  |
| Visc @ 40°C          | cSt      | ASTM D7279(m) | 46.6        | 45.1    | 45.2       | 45.3      |
| Visc @ 100°C         | cSt      | ASTM D7279(m) | 7.04        | 6.8     | 6.8        | 6.7       |
| Viscosity Index (VI) | Scale    | ASTM D2270*   | 107         | 104     | 104        | 100       |

limit/base

ASTM D7647

ASTM D7647

method

ASTM D7647 >1300

ASTM D7647 >160

>10

ASTM D7647 >40

ASTM D7647 >3

ISO 4406 (c) >--/17/14

current

9194

2546

138

43

6

1

- 🔺

20/19/14

history1

2030

353

17

3

0

0

18/16/11

history2

3708

1021

64

14

1

0

19/17/13

biotory O

SAMPLE IMAGES



Bottom

Color

Report Id: TERHAM [WCAMIS] 02643727 (Generated: 06/26/2024 14:33:25) Rev: 1

Contact/Location: Josh Hynes - TERHAM Page 2 of 2