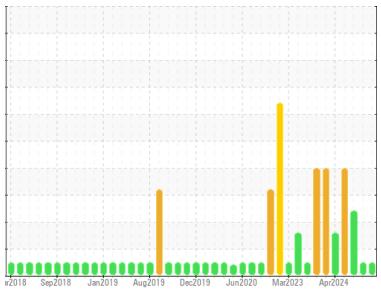
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Gas Compression [450343742]
Machine Id
Compressor (HP1) - Lubrication System (S/N Sample Tag XX-23003-S1)
Component
Lube System
Fluid
PETRO CANADA TURBOFLO XL32 (10350 LTR)

DIAGNOSIS

Recommendation
Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as PETRO CANADA TURBOFLO XL32, however, a fluid match indicates that this fluid is ISO 32 R&O Hydraulic Oil. Please confirm the oil type and grade on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using MAR 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear
Component wear rates appear to be normal (unconfirmed).

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC0080661**	PC	PC
Sample Date		Client Info		**28 May 2024**	20 May 2024	28 Apr 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	0
Iron	ppm	ASTM D5185(m)	>20	**<1**	0	0
Chromium	ppm	ASTM D5185(m)	>10	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>10	**<1**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>10	**<1**	0	0
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>10	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**<1**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**0**	<1	<1
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**0**	<1	0
Calcium	ppm	ASTM D5185(m)	0	**<1**	0	<1
Phosphorus	ppm	ASTM D5185(m)	5	**80**	82	81
Zinc	ppm	ASTM D5185(m)	0	**1**	1	1
Sulfur	ppm	ASTM D5185(m)	750	**246**	253	339
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	<1	<1
Sodium	ppm	ASTM D5185(m)		**<1**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1

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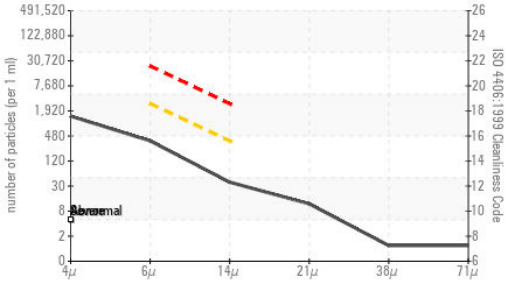
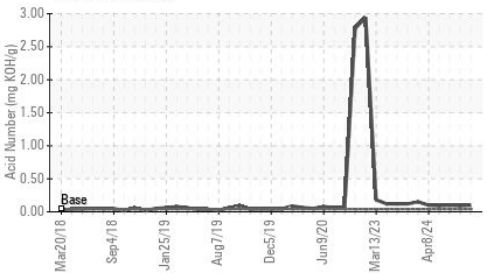
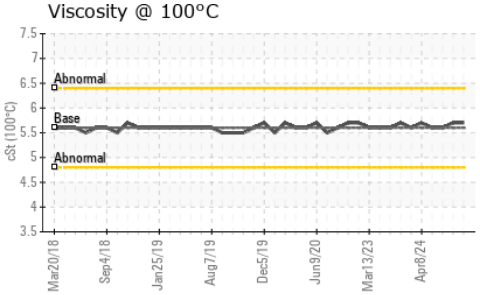
Particle Count



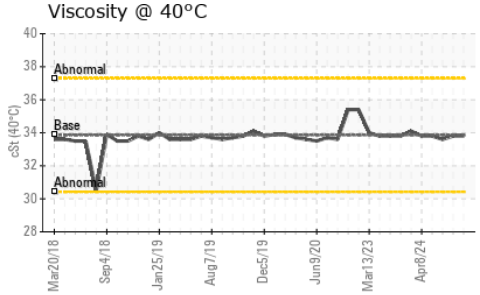
Acid Number



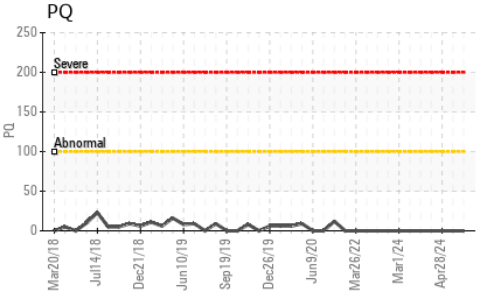
Viscosity @ 100°C



Viscosity @ 40°C



PQ



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		**1264**	1151	1646
Particles >6µm	ASTM D7647	>2500	**322**	319	459
Particles >14µm	ASTM D7647	>320	**33**	20	39
Particles >21µm	ASTM D7647	>80	**10**	3	9
Particles >38µm	ASTM D7647	>20	**1**	0	1
Particles >71µm	ASTM D7647	>4	**1**	0	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	**17/16/12**	17/15/11	18/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	**0.10**	0.09	0.10

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	▲ WGOIL
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	.5%
Free Water	scalar	Visual*		**NEG**	NEG	▲ 1%

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	33.86	**33.8**	33.8	33.6
Visc @ 100°C	cSt	ASTM D7279(m)	5.60	**5.7**	5.7	5.6
Viscosity Index (VI)	Scale	ASTM D2270*	101	**108**	108	103

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
MPC			*no image*	*no image*	*no image*

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0080661 **Received** : 24 Jun 2024
Lab Number : 02643743 **Tested** : 25 Jun 2024
Unique Number : 5801282 **Diagnosed** : 25 Jun 2024 - Kevin Marson
Test Package : MAR 2 (Additional Tests: KV100, PQ, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Suncor - Terra Nova Projects
Scotia Centre, 235 Water Strret
St. John`s, NL
CA A1C 1B6
Contact: Josh Hynes
joshynes@suncor.com
T: (709)778-3575
F: (709)724-2835