

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

{UNASSIGNED}

Machine Id

ALM Base Positioner (S/N 216A-02095)

Component

Hydraulic System

Fluid

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PC0087738	---	---
Sample Date	Client Info			24 Jun 2024	---	---
Machine Age	yrs	Client Info		8	---	---
Oil Age	yrs	Client Info		4	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				NORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	---	---

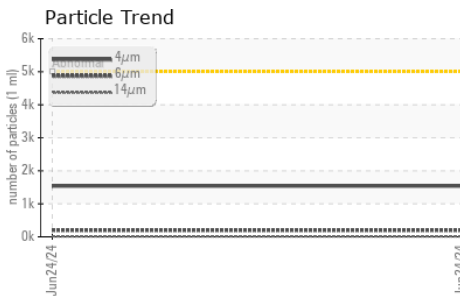
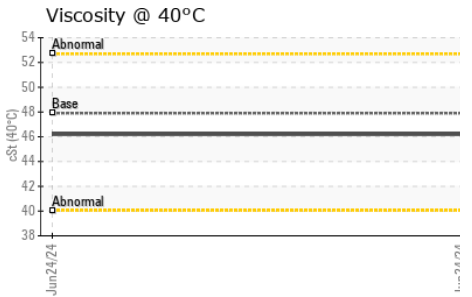
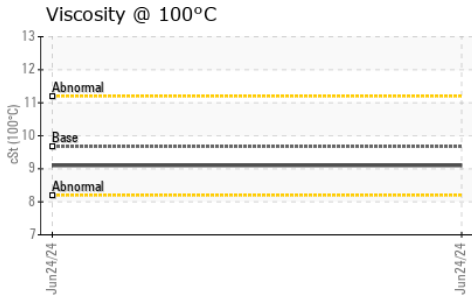
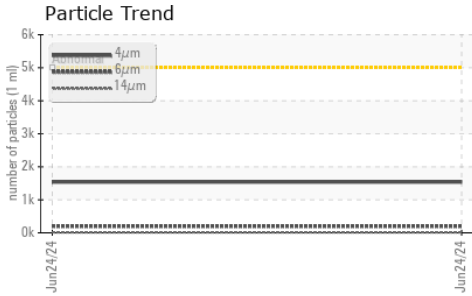
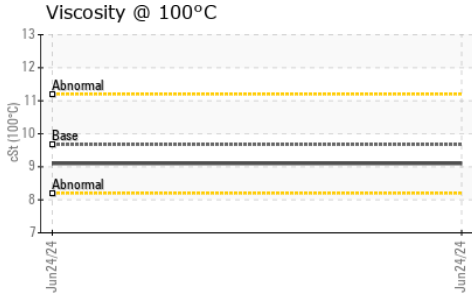
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	---	---
Chromium	ppm	ASTM D5185(m)	>20	0	---	---
Nickel	ppm	ASTM D5185(m)	>20	0	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>20	<1	---	---
Lead	ppm	ASTM D5185(m)	>20	0	---	---
Copper	ppm	ASTM D5185(m)	>20	2	---	---
Tin	ppm	ASTM D5185(m)	>20	0	---	---
Antimony	ppm	ASTM D5185(m)		0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	---	---
Barium	ppm	ASTM D5185(m)	0	0	---	---
Molybdenum	ppm	ASTM D5185(m)	0	0	---	---
Manganese	ppm	ASTM D5185(m)	1	0	---	---
Magnesium	ppm	ASTM D5185(m)	0	<1	---	---
Calcium	ppm	ASTM D5185(m)	100	95	---	---
Phosphorus	ppm	ASTM D5185(m)	670	584	---	---
Zinc	ppm	ASTM D5185(m)	850	770	---	---
Sulfur	ppm	ASTM D5185(m)	1600	1419	---	---
Lithium	ppm	ASTM D5185(m)		<1	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	---	---
Sodium	ppm	ASTM D5185(m)		0	---	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1538	---	---
Particles >6µm		ASTM D7647	>1300	200	---	---
Particles >14µm		ASTM D7647	>160	14	---	---
Particles >21µm		ASTM D7647	>40	4	---	---
Particles >38µm		ASTM D7647	>10	2	---	---
Particles >71µm		ASTM D7647	>3	1	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/15/11	---	---

OIL ANALYSIS REPORT



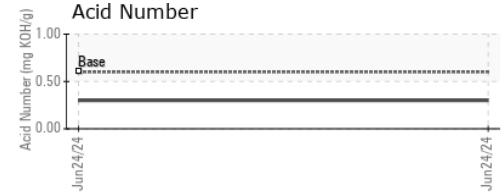
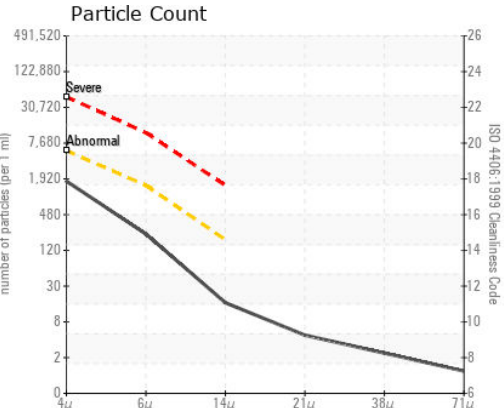
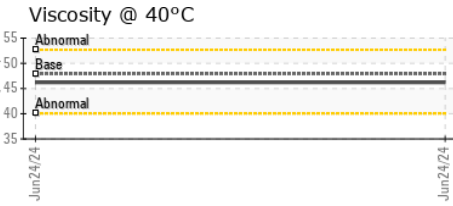
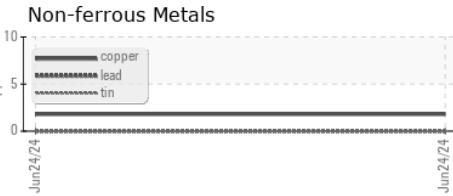
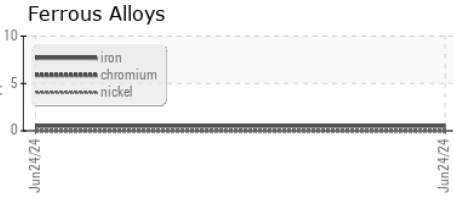
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	0.30	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	46.2	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	9.67	9.1	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	192	183	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0087738 **Received** : 25 Jun 2024
Lab Number : **02644036** **Tested** : 26 Jun 2024
Unique Number : 5801575 **Diagnosed** : 26 Jun 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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