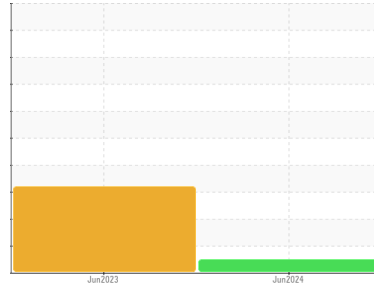


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id

**2939**

Component

**Hydraulic System**

Fluid

**PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (50 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PC0087736</b>	PC0076494	---
Sample Date	Client Info		<b>24 Jun 2024</b>	26 Jun 2023	---
Machine Age	yrs	Client Info	<b>7</b>	0	---
Oil Age	yrs	Client Info	<b>0</b>	2	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>NORMAL</b>	ABNORMAL	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	<b>0</b>	<1	---
Chromium	ppm	ASTM D5185(m) >20	<b>0</b>	0	---
Nickel	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185(m) >20	<b>0</b>	0	---
Lead	ppm	ASTM D5185(m) >20	<b>0</b>	0	---
Copper	ppm	ASTM D5185(m) >20	<b>2</b>	1	---
Tin	ppm	ASTM D5185(m) >20	<b>0</b>	0	---
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<b>0</b>	<1	---
Barium	ppm	ASTM D5185(m) 0	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185(m) 0	<b>0</b>	0	---
Manganese	ppm	ASTM D5185(m) 1	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185(m) 0	<b>0</b>	<1	---
Calcium	ppm	ASTM D5185(m) 100	<b>95</b>	96	---
Phosphorus	ppm	ASTM D5185(m) 670	<b>592</b>	641	---
Zinc	ppm	ASTM D5185(m) 850	<b>782</b>	779	---
Sulfur	ppm	ASTM D5185(m) 1600	<b>1400</b>	1395	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	---

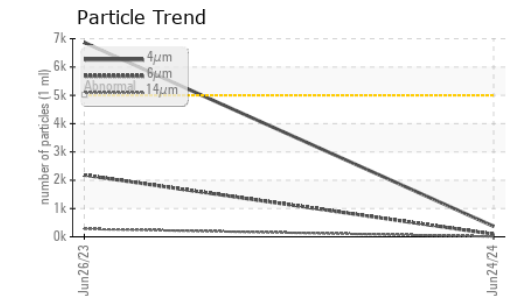
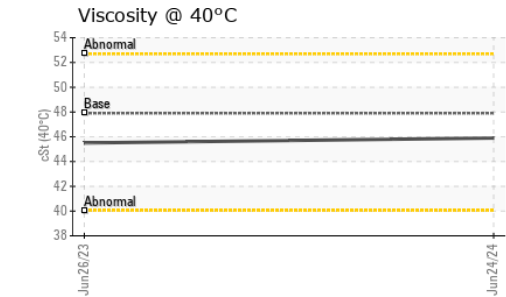
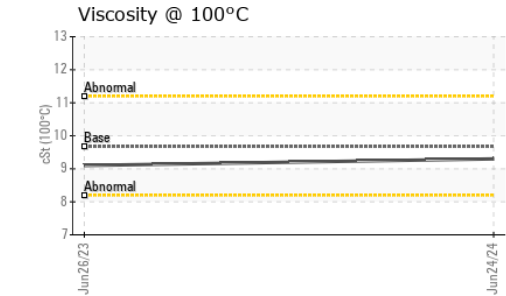
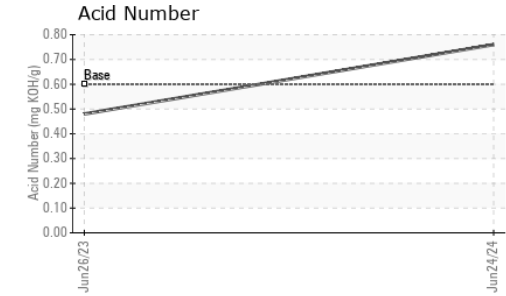
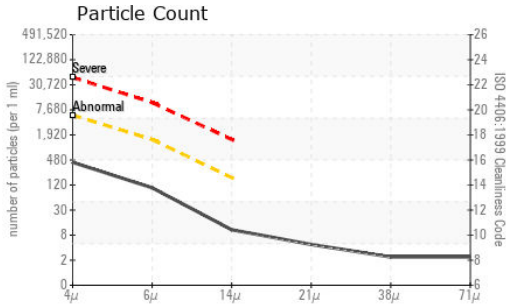
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>0</b>	<1	---
Sodium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	0	---

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>371</b>	● 6866	---
Particles >6µm	ASTM D7647	>1300	<b>91</b>	● 2181	---
Particles >14µm	ASTM D7647	>160	<b>9</b>	● 279	---
Particles >21µm	ASTM D7647	>40	<b>4</b>	▲ 81	---
Particles >38µm	ASTM D7647	>10	<b>2</b>	2	---
Particles >71µm	ASTM D7647	>3	<b>2</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>16/14/10</b>	● 20/18/15	---

# OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.60	<b>0.76</b>	0.48	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	▲ VLITE	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	Visual*		<b>NEG</b>	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	<b>45.9</b>	45.5	---
Visc @ 100°C	cSt	ASTM D7279(m)	9.67	<b>9.3</b>	9.1	---
Viscosity Index (VI)	Scale	ASTM D2270*	192	<b>190</b>	186	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						no image
Bottom						no image
PrtFilter						no image



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0087736 **Received** : 25 Jun 2024  
**Lab Number** : **02644047** **Tested** : 26 Jun 2024  
**Unique Number** : 5801586 **Diagnosed** : 26 Jun 2024 - Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KV100, VI )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**WALINGA**  
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