

## **OIL ANALYSIS REPORT**

Sample Rating Trend





Machine Id **320E** CAT Component **Diesel Engine** Fluid

### CAT DIESEL ENGINE OIL 15W40 (23 LTR)

### DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0124534		
Sample Date		Client Info		26 Jun 2024		
Machine Age	hrs	Client Info		11423		
Oil Age	hrs	Client Info		485		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	55		
Chromium	ppm	ASTM D5185(m)	>20	3		
Nickel	ppm	ASTM D5185(m)	>2	<1		
Titanium	ppm	ASTM D5185(m)	>2	0		
Silver	ppm	ASTM D5185(m)	>2	0		
Aluminum	ppm	ASTM D5185(m)	>25	24		
Lead	ppm	ASTM D5185(m)	>40	0		
Copper	ppm	ASTM D5185(m)	>330	4		
Tin	ppm	ASTM D5185(m)	>15	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		7		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		55		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)		806		
Calcium	ppm	ASTM D5185(m)		1352		
Phosphorus	ppm	ASTM D5185(m)		944		
Zinc	ppm	ASTM D5185(m)	1460	1188		
Sulfur	ppm	ASTM D5185(m)		2373		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	8		
Sodium	ppm	ASTM D5185(m)		22		
Potassium	ppm	ASTM D5185(m)	>20	1		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	1.3		
Nitration	Abs/cm	ASTM D7624*	>20	10.6		
Sulfation	Abs/.1mm	ASTM D7415*	>30	22.3		



Abnormal

35

31

\_\_\_\_25

> 19 18 Abnormal

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14

FT-IR (Direct Trend)

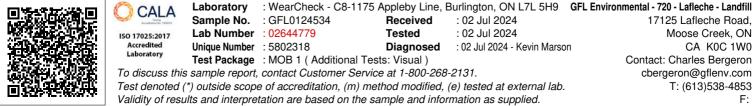
Oxidation

Nitration Sulfation

Viscosity @ 100°C

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FLUID DEGRA		method	limit/base	current	history1	histo
Oxidation	Abs/.1mm	ASTM D7414*	>25	19.1		
VISUAL		method	limit/base	current	history1	histo
White Metal	scalar	Visual*	NONE	LIGHT		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water Free Water	scalar	Visual*	>0.2	NEG NEG		
	scalar	Visual*	11 1. 0			
FLUID PROPE		method	limit/base	current	history1	histo
Visc @ 100°C	cSt	ASTM D7279(m)	15.5	13.9		
GRAPHS						
Iron (ppm)			100-	Lead (ppm)		
00 - Severe			80-	Severe		
50 - Abnormal			60- 8 40	Abnormal		
00 + <b>0</b>			40·	<b>0</b>		
0						
Jun 26/24			Jun 26/24	Jun 26/24		
			Jun			
Aluminum (ppm)			50·	Chromium (p	pm)	
40 - Severe			40	Severe		
30 Abnormal			======================================	Abnormal		
				Abnormal		
10			10-			
Jun26/24			Jun26/24	Jun 26/24		
,un C			Jun	Jun		
Copper (ppm)			90	Silicon (ppm)		
			80· 60·	Severe		
200			톱 40· 20·	Abnormal		
			0			
6/24				6/24		
Jun26/24			Jun26/24	Jun26/24		
Viscosity @ 100°C	2			Soot %		
20 Abnormal			6.0	Severe		
18 Abnormal			<sub>و</sub> و4.0	Abnormal		
16 - Base		*****	<sup>يو 4.0</sup> ق 2.0			
Abnormal						
12 Hun26/24			-0.0	Jun26/24		
5						



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