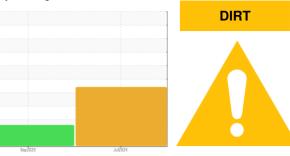


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

158120 Component Gearbox Fluid PETRO CANADA SYNDURO SHB ISO 460 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for visible metal particles in the oil. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

A Wear

Copper and tin ppm levels are abnormal. Light concentration of visible metal present. Gear wear is indicated. Bearing and/or bushing wear is indicated.

Contamination

Light concentration of visible dirt/debris present in the oil.

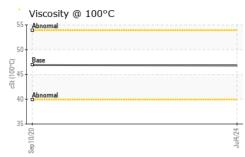
Fluid Condition

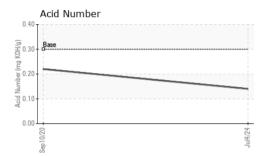
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

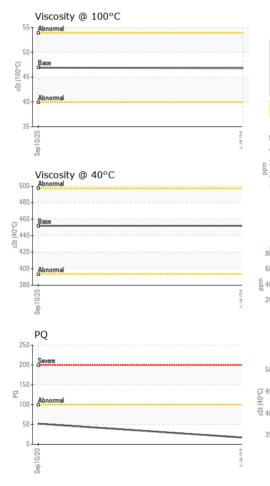
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0080436	PC0036181	
Sample Date		Client Info		04 Jul 2024	10 Sep 2020	
Machine Age	days	Client Info		0	0	
Oil Age	days	Client Info		0	100	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		17	52	
Iron	ppm	ASTM D5185(m)	>200	39	49	
Chromium	ppm	ASTM D5185(m)	>15	<1	0	
Nickel	ppm	ASTM D5185(m)	>15	4	<1	
Titanium	ppm	ASTM D5185(m)		<1	0	
Silver	ppm	ASTM D5185(m)		<1	<1	
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	
Lead	ppm	ASTM D5185(m)	>100	18	10	
Copper	ppm	ASTM D5185(m)	>200	629	A 318	
Tin	ppm	ASTM D5185(m)	>25	<u> </u>	<u> </u>	
Antimony	ppm	ASTM D5185(m)	>5	0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	
Barium	ppm	ASTM D5185(m)	5.0	0	0	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		<1	<1	
Magnesium	ppm	ASTM D5185(m)	5.0	0	0	
Calcium	ppm	ASTM D5185(m)	5.0	1	<1	
Phosphorus	ppm	ASTM D5185(m)	100	20	36	
Zinc	ppm	ASTM D5185(m)	5.0	32	9	
Sulfur	ppm	ASTM D5185(m)	1900	1262	1718	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	5	4	
Sodium	ppm	ASTM D5185(m)		0	0	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.3	0.14	0.22	



OIL ANALYSIS REPORT







VISUA	L		method	limit/ba	se	current	history1	history
White Met	al	scalar	Visual*	NONE		MODER	NONE	
Yellow Me	etal	scalar	Visual*	NONE		NONE	NONE	
Precipitate)	scalar	Visual*	NONE		NONE	NONE	
Silt		scalar	Visual*	NONE		NONE	LIGHT	
Debris		scalar	Visual*	NONE		VLITE	LIGHT	
Sand/Dirt		scalar	Visual*	NONE		MODER	NONE	
Appearance	се	scalar	Visual*	NORML		NORML	NORML	
Odor		scalar	Visual*	NORML		NORML	NORML	
Emulsified	Water	scalar	Visual*	>0.2		NEG	.2%	
Free Wate	er	scalar	Visual*			NEG	.2%	
FLUID	PROPE	RTIES	method	limit/ba	se	current	history1	history
Visc @ 40	°C	cSt	ASTM D7279(m)	452		452	452	
Visc @ 10		cSt		46.9		46.8	46.9	
Viscosity I		Scale	ASTM D2270*	162		161	161	
SAMPI		ES	method	limit/ba	se	current	history1	history
Color	-							no imag
Bottom								no imag
GRAP	HS							
Ferrous	Alloys				Р 220т	νQ		
40 in	on					Severe		
E 30 -	hromium ickel				2001	_		
E 30					180-			
10					160 -			
				Jul4/24	140-			
Sep 10/20				-Inf	120 -			
🔺 Non-ferr	ous Metal	s			100-	Abnormal		
800 T 3					80 -			
600 - Le	opper ad				60 -			
8 400 - ti	n				40 -			
200 -					20			
0				4	0			
Sep 10/20				Jul4/24	Can 10/20	0 7 /0 1 d		
Viscosity	/ @ 40°C					s Acid Number		
500 T Abnormal					0.40 0.30 0.20 0.20			
					2 0.30 - 1	Base		
2 450 - Base				har (r	0.20			
G 450 - Base								
승 450 - Base 양 400 - Abnormal				N	0.10			
(3-0)+) 350 350 350 (2010 (100 (100 (100)) (100) (10) (1				Jul4/24				

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

aadekanye@drydenfibre.ca T: (807)223-9950 F: (807)223-9176

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Contact/Location: Adebukola Adekanye - CANDRY