

# **OIL ANALYSIS REPORT**

Sample Rating Trend

WEAR

#### Machine Id **SILO #26** omponent Gearbox Fluid PETRO CANADA ENDURATEX EP 220 (--- GAL)

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### 🛑 Wear

Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

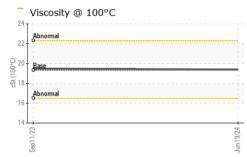
### Fluid Condition

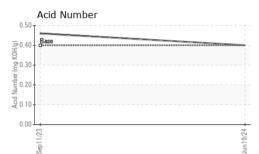
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

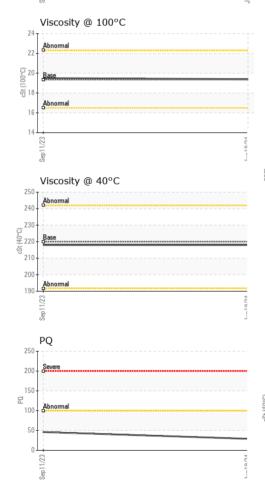
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PC0080970	PC0077110	
Sample Date		Client Info		19 Jun 2024	11 Sep 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				ATTENTION	NORMAL	
CONTAMINATI	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
PQ		ASTM D8184*		29	46	
Iron	ppm	ASTM D5185(m)	>200	<u> </u>	212	
Chromium	ppm	ASTM D5185(m)	>15	4	2	
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	
Titanium	ppm	ASTM D5185(m)		<1	0	
Silver	ppm	ASTM D5185(m)		0	<1	
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	
Lead	ppm	ASTM D5185(m)	>100	0	<1	
Copper	ppm	ASTM D5185(m)	>200	<1	<1	
Tin	ppm	ASTM D5185(m)	>25	0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	60	25	42	
Barium	ppm	ASTM D5185(m)	0	<1	1	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)	0	4	3	
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	
Calcium	ppm	ASTM D5185(m)	0	3	2	
Phosphorus	ppm	ASTM D5185(m)	270	171	238	
Zinc	ppm	ASTM D5185(m)	0	12	15	
Sulfur	ppm	ASTM D5185(m)	11200	6152	5289	
Lithium	ppm	ASTM D5185(m)		<1	2	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	8	6	
Sodium	ppm	ASTM D5185(m)		2	2	
Potassium	ppm	ASTM D5185(m)	>20	2	0	
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	0.40	0.46	



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	Visual*	NONE	VLITE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
	Precipitate	scalar	Visual*	NONE	NONE	NONE	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
Jun19/24	Appearance	scalar	Visual*	NORML	NORML	NORML	
Junl	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
	Free Water	scalar	Visual*		NEG	NEG	
	FLUID PROPE		method	limit/base	current	history1	history2
						218	mstoryz
	Visc @ 40°C	cSt	ASTM D7279(m)	220	218		
	Visc @ 100°C	cSt	ASTM D7279(m)	19.35	19.4	19.5	
	Viscosity Index (VI)	Scale	ASTM D2270*	99	100	101	
24 -	SAMPLE IMAG	BES	method	limit/base	current	history1	history2
	Color						no image
	Bottom						no image
	GRAPHS				, in the second s		
	Ferrous Alloys				PQ		
C.01-	400 iron 1			22			
1	300 - chromium			20	0 - Severe		
	a 200 - management nickel			18	0-		
	100			16	0		
		******		5 14	0		
	Sep 11/23			12/24	0		
	S			루 립	Abnormal		
	Non-ferrous Metal	S					
	10 8 copper			8			
				6			
č				4	0		
	2-			2	0-		
-	0 4 22			24	0 L <u>.</u>		
	Sep 11/23			Jun 19/24	Sep 11/23		
	∞ Viscosity @ 40°C			-			
	260 T			\$0.5	Acid Number		
	240 - Abnormal			(B)(0.5 0.4	0 - Base		
	G 2 10 ∯ 220 - Base			<u>ق</u> 0.3	0-		
	성 200 - Abnormal			ال الم الم الم الم الم الم الم الم الم الم	0		
	180						
•							
C 01-	Sep 11/23			Jun19/24	Sep11/23		
	: WearCheck - C8-1175 : PC0080970 r : 02647438 er : 5812990	SAPUTO FOODS LT 284 HOPE STREET WES TAVISTOCK, C CA N0B 2F Contact: Joseph Ro joseph.ross@saputo.co T: (519)655-23 F: (519)655-344					

> Contact/Location: Joseph Ross - TAVTAV Page 2 of 2