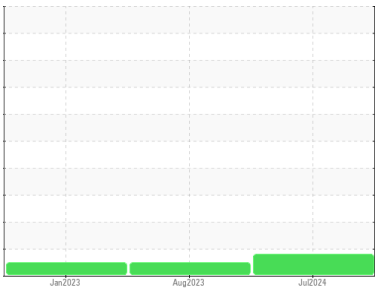
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
R160N-A
Component
Rotary Compressor
Fluid
{not provided} (--- GAL)

DIAGNOSIS

▲ Recommendation
We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

▲ Wear
Aluminum ppm levels are abnormal. The high metal levels indicate corrosion in the system.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PC412290**	PC412295	PC412288
Sample Date		Client Info		**10 Jul 2024**	02 Aug 2023	09 Jan 2023
Machine Age	hrs	Client Info		**0**	59312	55540
Oil Age	hrs	Client Info		**54397**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	0
Iron	ppm	ASTM D5185(m)	>70	**3**	15	0
Chromium	ppm	ASTM D5185(m)	>10	**0**	<1	0
Nickel	ppm	ASTM D5185(m)		**<1**	<1	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>3	**▲ 7**	2	<1
Lead	ppm	ASTM D5185(m)	>4	**0**	0	<1
Copper	ppm	ASTM D5185(m)	>20	**<1**	<1	0
Tin	ppm	ASTM D5185(m)	>3	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

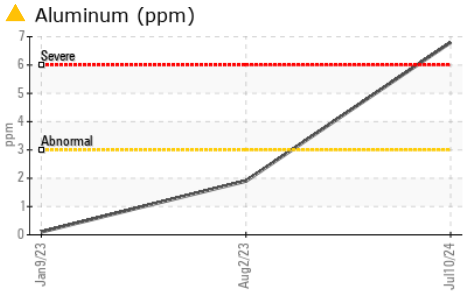
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**0**	0	0
Calcium	ppm	ASTM D5185(m)		**<1**	<1	0
Phosphorus	ppm	ASTM D5185(m)		**498**	495	448
Zinc	ppm	ASTM D5185(m)		**3**	1	<1
Sulfur	ppm	ASTM D5185(m)		**995**	942	556
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>45	**0**	2	2
Sodium	ppm	ASTM D5185(m)		**0**	<1	0
Potassium	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Water	%	ASTM D6304*	>0.6	**0.002**	0.001	0.001
ppm Water	ppm	ASTM D6304*		**18**	12.2	11.1

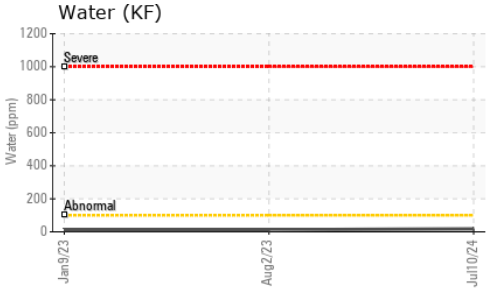
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.19**	0.17	0.13

OIL ANALYSIS REPORT

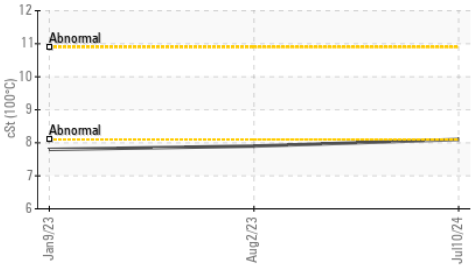
Aluminum (ppm)



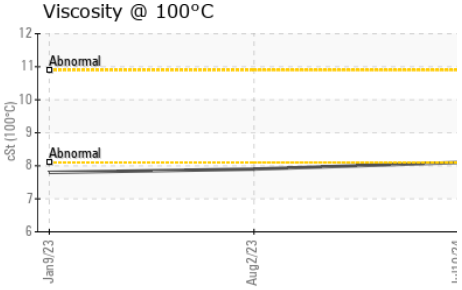
Water (KF)



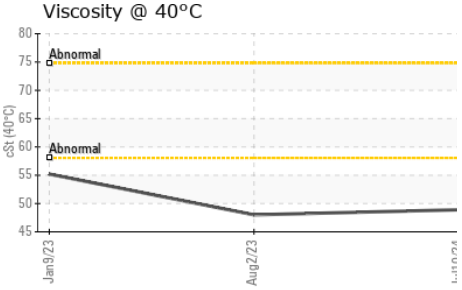
Viscosity @ 100°C



Viscosity @ 100°C

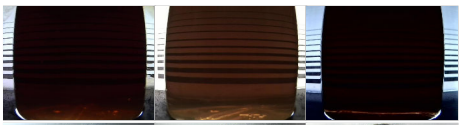


Viscosity @ 40°C



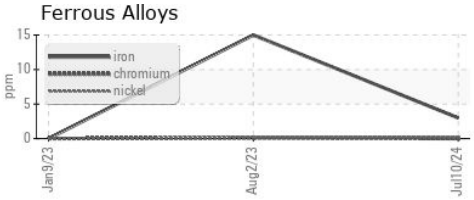
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	VLITE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.6	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		**48.9**	48	55.2
Visc @ 100°C	cSt	ASTM D7279(m)		**8.1**	7.9	7.8
Viscosity Index (VI)	Scale	ASTM D2270*		**137**	134	105

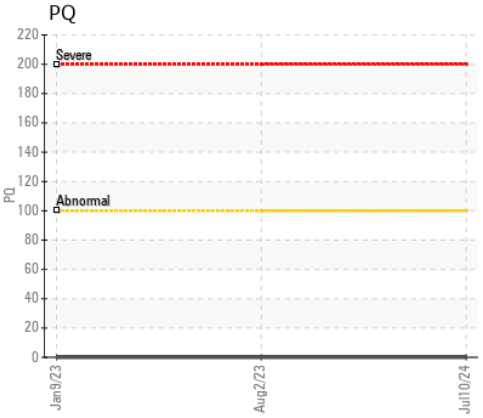
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

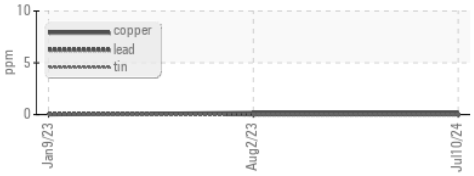
Ferrous Alloys



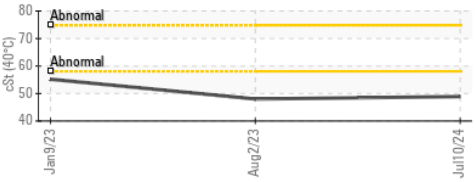
PQ



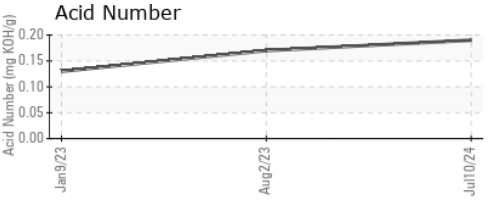
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC412290 **Received** : 11 Jul 2024
Lab Number : 02647495 **Tested** : 15 Jul 2024
Unique Number : 5813047 **Diagnosed** : 15 Jul 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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