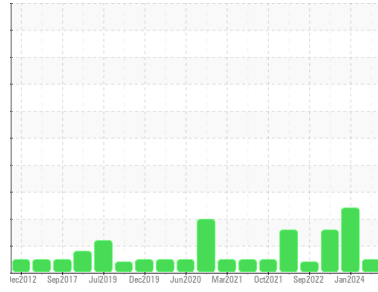


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
IMM #14 (S/N 2131042)
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (2000 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PC0087493	PC0080835	PC0076916
Sample Date	Client Info		20 Jun 2024	15 Jan 2024	11 Jul 2023
Machine Age	days	Client Info	0	0	0
Oil Age	days	Client Info	0	0	0
Oil Changed	Client Info		Not Chngd	N/A	N/A
Sample Status			NORMAL	SEVERE	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	<1	1	1
Chromium	ppm	ASTM D5185(m) >20	0	1	<1
Nickel	ppm	ASTM D5185(m) >20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >20	<1	<1	0
Lead	ppm	ASTM D5185(m) >20	<1	0	<1
Copper	ppm	ASTM D5185(m) >20	1	2	2
Tin	ppm	ASTM D5185(m) >20	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<1	0	<1
Barium	ppm	ASTM D5185(m) 0	<1	0	0
Molybdenum	ppm	ASTM D5185(m) 0	0	0	0
Manganese	ppm	ASTM D5185(m) 0	<1	0	0
Magnesium	ppm	ASTM D5185(m) 0	0	<1	<1
Calcium	ppm	ASTM D5185(m) 50	42	14	18
Phosphorus	ppm	ASTM D5185(m) 330	330	337	347
Zinc	ppm	ASTM D5185(m) 430	452	263	315
Sulfur	ppm	ASTM D5185(m) 760	743	744	700
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

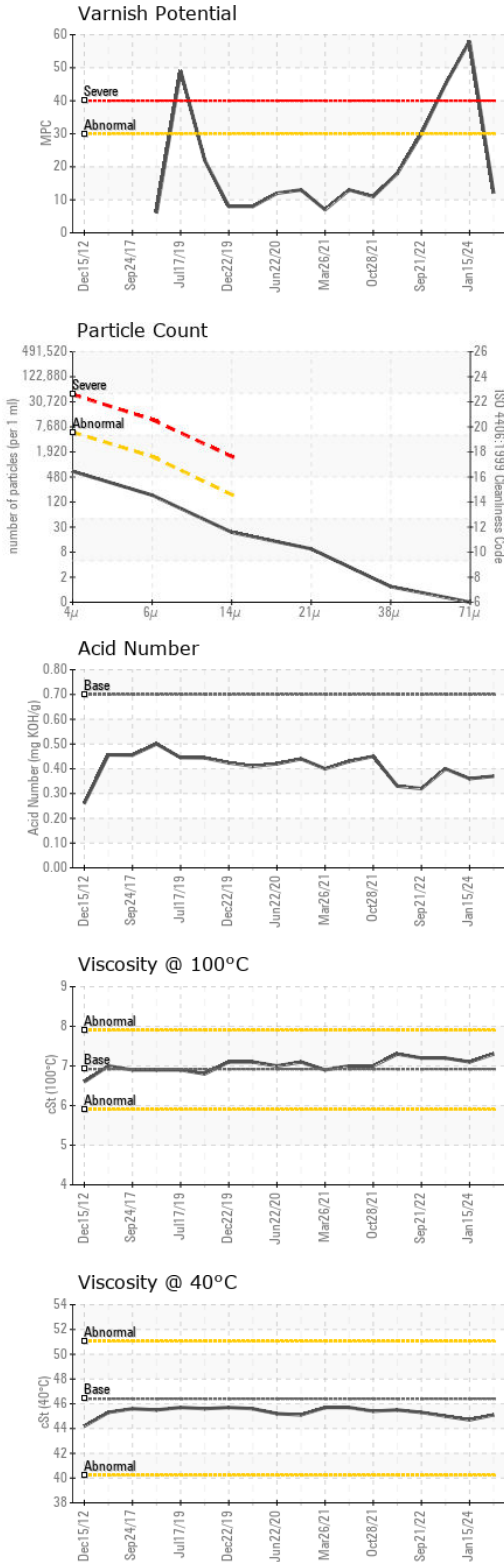
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	0	<1	<1
Sodium	ppm	ASTM D5185(m)	<1	0	0
Potassium	ppm	ASTM D5185(m) >20	<1	<1	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	576	▲ 15799	▲ 10085
Particles >6µm	ASTM D7647	>1300	155	▲ 2810	997
Particles >14µm	ASTM D7647	>160	20	● 169	25
Particles >21µm	ASTM D7647	>40	8	31	5
Particles >38µm	ASTM D7647	>10	1	2	0
Particles >71µm	ASTM D7647	>3	0	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	16/14/11	▲ 21/19/15	▲ 21/17/12

OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	0.37	0.36	0.40
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	12	▲ 58	▲ 45

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	45.1	44.7	45.0
Visc @ 100°C	cSt	ASTM D7279(m)	6.92	7.3	7.1	7.2
Viscosity Index (VI)	Scale	ASTM D2270*	104	124	118	120

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						
MPC						



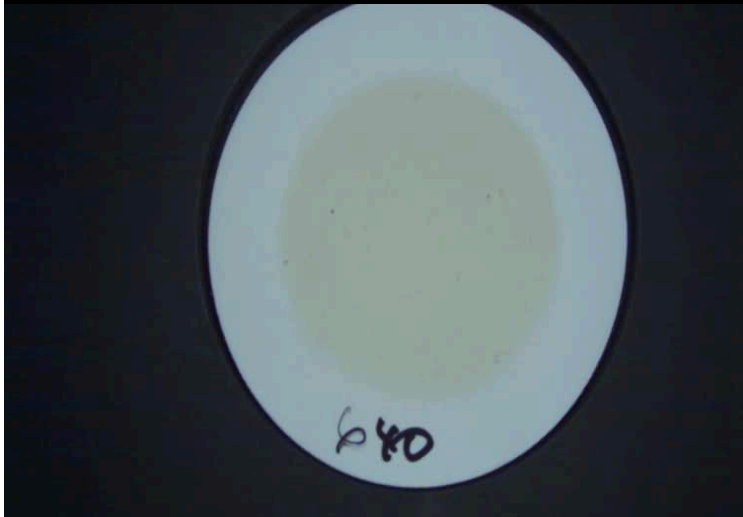
Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0087493
Lab Number : **02647640**
Unique Number : 5813192
Test Package : IND 2 (Additional Tests: KV100, MPC, VI)

Received : 12 Jul 2024
Tested : 15 Jul 2024
Diagnosed : 15 Jul 2024 - Wes Davis

ROPAK PACKAGING CANADA
 2240 WYECROFT RD
 OAKVILLE, ON
 CA L6L 6M1
 Contact: Frank Maio
 Frank.Maio@mauserpackaging.com
 T: (905)465-9019
 F:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

MPC (Varnish Test)



Sample Color & Clarity



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