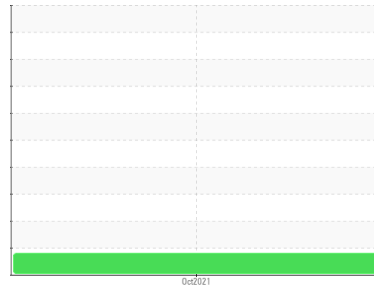


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
Machine Id
Component
Fluid

PROCESS CHEESE [96865468]
EMULSIFIER 5110
Pump
ISO 100 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0053998	---	---
Sample Date	Client Info			11 Oct 2021	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	3	---	---
Chromium	ppm	ASTM D5185m	>5	0	---	---
Nickel	ppm	ASTM D5185m	>5	0	---	---
Titanium	ppm	ASTM D5185m	>3	0	---	---
Silver	ppm	ASTM D5185m	>3	0	---	---
Aluminum	ppm	ASTM D5185m	>7	<1	---	---
Lead	ppm	ASTM D5185m	>12	0	---	---
Copper	ppm	ASTM D5185m	>30	<1	---	---
Tin	ppm	ASTM D5185m	>9	0	---	---
Antimony	ppm	ASTM D5185m		0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

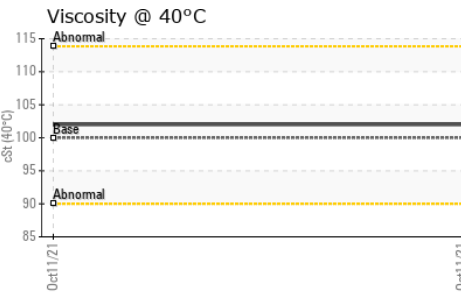
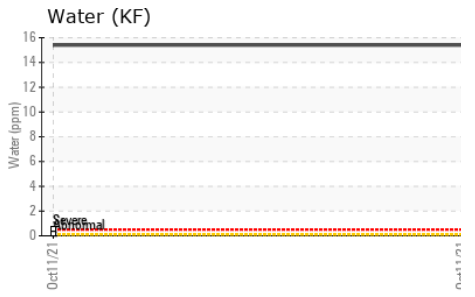
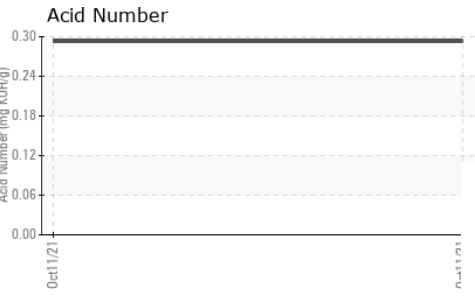
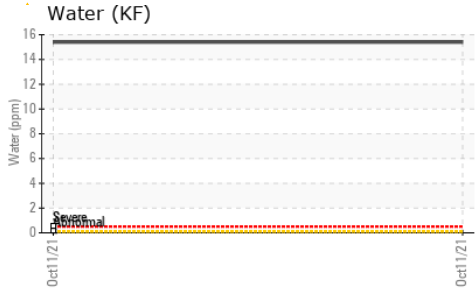
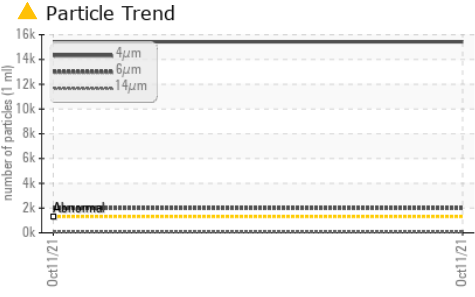
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		0	---	---
Calcium	ppm	ASTM D5185m		0	---	---
Phosphorus	ppm	ASTM D5185m		37	---	---
Zinc	ppm	ASTM D5185m		15	---	---
Sulfur	ppm	ASTM D5185m		0	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	0	---	---
Sodium	ppm	ASTM D5185m		<1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water	%	ASTM D6304		0.002	---	---
ppm Water	ppm	ASTM D6304	>.1	15.4	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ 15428	---	---
Particles >6µm		ASTM D7647	>320	▲ 1991	---	---
Particles >14µm		ASTM D7647	>80	62	---	---
Particles >21µm		ASTM D7647	>20	12	---	---
Particles >38µm		ASTM D7647	>4	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ 21/18/13	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.293	---	---

OIL ANALYSIS REPORT



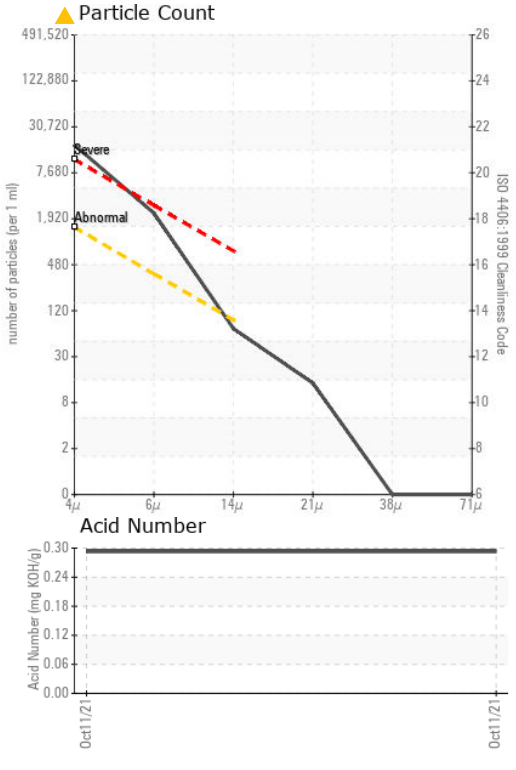
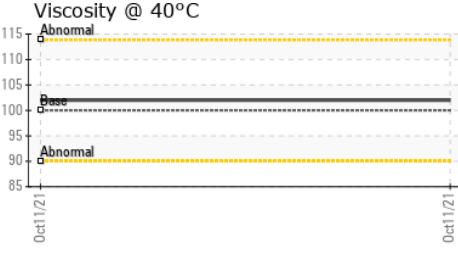
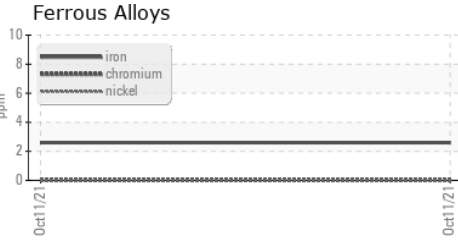
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	VLITE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	NEG	---	---
Free Water	scalar	*Visual	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	102	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0053998 **Received** : 15 Oct 2021
Lab Number : 05375306 **Tested** : 18 Oct 2021
Unique Number : 9699417 **Diagnosed** : 18 Oct 2021 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)