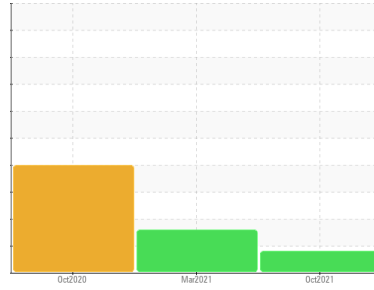


PROBLEM SUMMARY

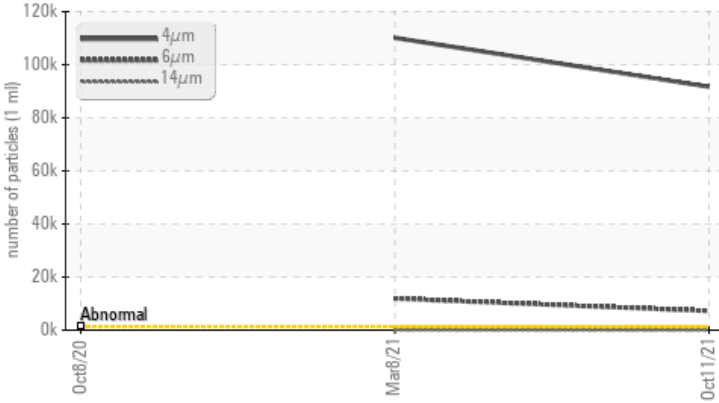
Area
SCOF [96865471]
 Machine Id
CMX SURGE 4760
 Component
Pump
 Fluid
R&O OIL ISO 100 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>1300	▲ 91698	▲ 110138	---
Particles >6µm	ASTM D7647	>320	▲ 7216	▲ 11886	---
Oil Cleanliness	ISO 4406 (c)	>17/15/13	▲ 24/20/13	▲ 24/21/14	---

Customer Id: KRASPRMO
 Sample No.: PCA0054007
 Lab Number: 05375310
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

08 Mar 2021 Diag: Jonathan Hester

ISO



The oil change at the time of sampling has been noted. We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



08 Oct 2020 Diag: Don Baldrige

WATER



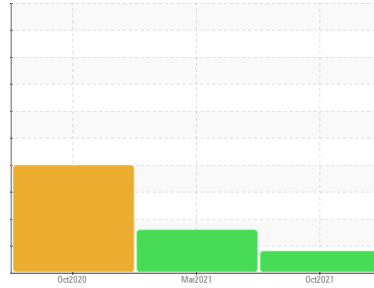
We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. There is too much water present in this sample to perform a particle count. All component wear rates are normal. There is a light concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
SCOF [96865471]
 Machine Id
CMX SURGE 4760
 Component
Pump
 Fluid
R&O OIL ISO 100 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0054007	PCA0033302	PCA0030805
Sample Date	Client Info	11 Oct 2021	08 Mar 2021	08 Oct 2020
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	Changed	Changed	Changed
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	16	19	26
Chromium	ppm	ASTM D5185m >5	<1	1	2
Nickel	ppm	ASTM D5185m >5	0	<1	<1
Titanium	ppm	ASTM D5185m >3	0	<1	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	<1	<1	0
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	<1	<1	3
Tin	ppm	ASTM D5185m >9	0	1	0
Antimony	ppm	ASTM D5185m	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	0	<1	2
Barium	ppm	ASTM D5185m 5	0	<1	0
Molybdenum	ppm	ASTM D5185m 5	0	<1	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 5	0	1	0
Calcium	ppm	ASTM D5185m 5	0	<1	0
Phosphorus	ppm	ASTM D5185m 100	34	40	57
Zinc	ppm	ASTM D5185m 25	29	47	80
Sulfur	ppm	ASTM D5185m 1500	0	0	0

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	0	1	1
Sodium	ppm	ASTM D5185m	0	<1	<1
Potassium	ppm	ASTM D5185m >20	0	18	0
Water	%	ASTM D6304	0.002	0.005	▲ 0.158
ppm Water	ppm	ASTM D6304 >.1	24.1	59.1	▲ 1580

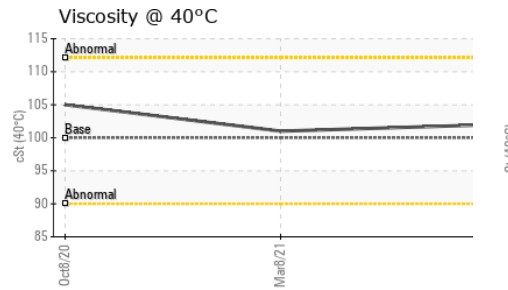
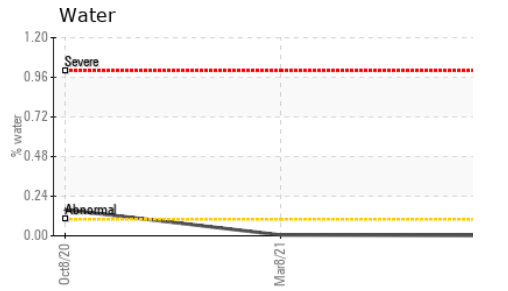
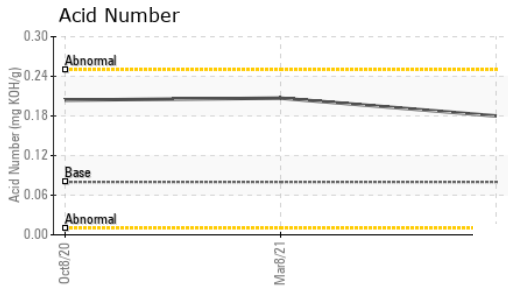
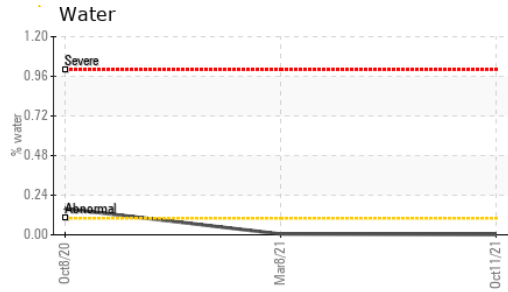
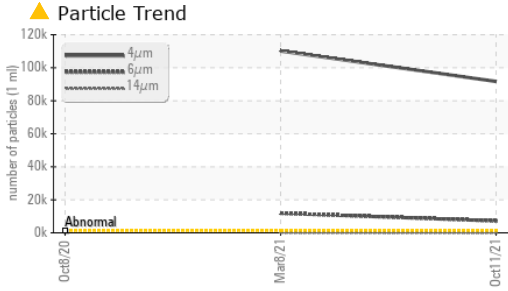
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	▲ 91698	▲ 110138	---
Particles >6µm	ASTM D7647 >320	▲ 7216	▲ 11886	---
Particles >14µm	ASTM D7647 >80	65	▲ 106	---
Particles >21µm	ASTM D7647 >20	9	▲ 22	---
Particles >38µm	ASTM D7647 >4	1	0	---
Particles >71µm	ASTM D7647 >3	0	0	---
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 24/20/13	▲ 24/21/14	---

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.08	0.180	0.207	0.204

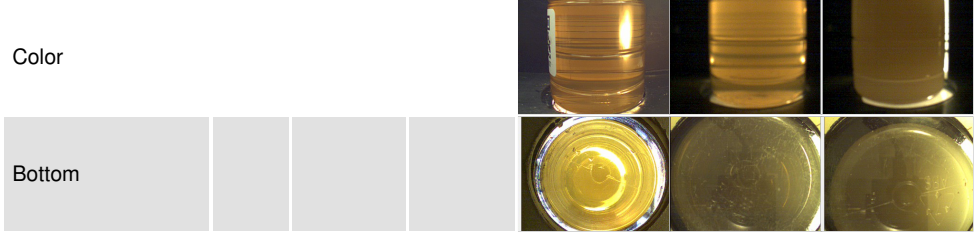
OIL ANALYSIS REPORT



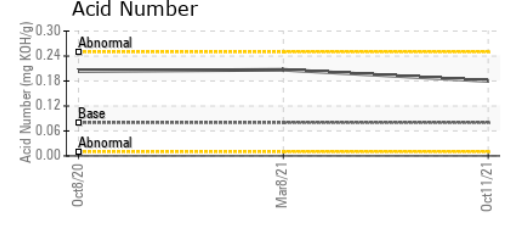
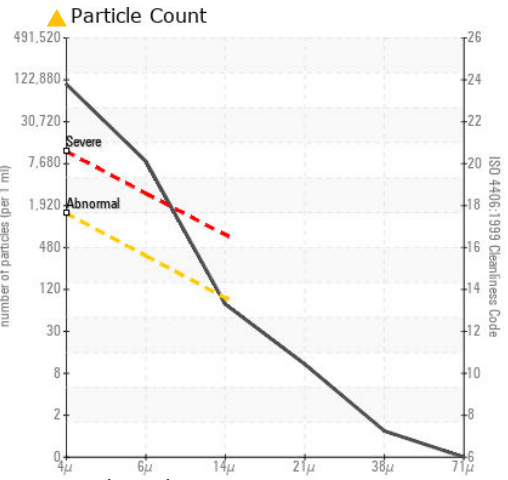
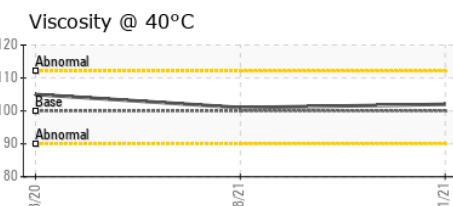
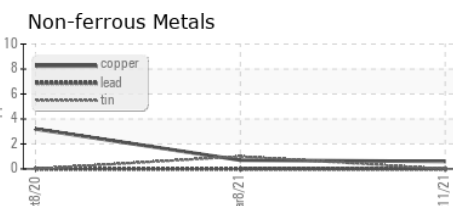
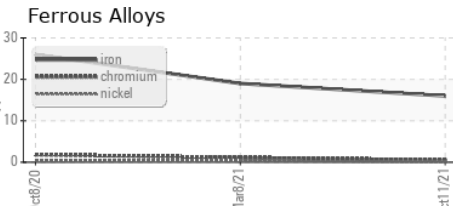
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	▲ 0.2%
Free Water	scalar	*Visual	NEG	NEG	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	102	101

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0054007
Lab Number : 05375310
Unique Number : 9699421
Test Package : IND 2 (Additional Tests: KF, PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: