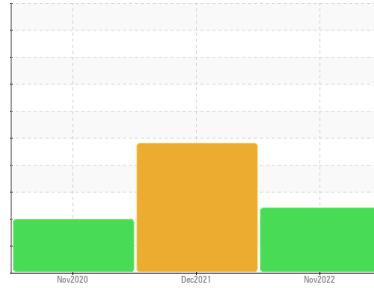




PROBLEM SUMMARY

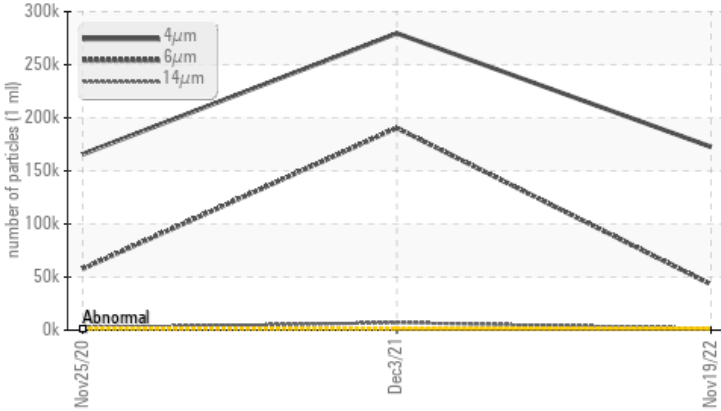
Sample Rating Trend



Area
PASTA [97274478]
 Machine Id
L28 KNIFE
 Component
Gearbox
 Fluid
GEAR OIL ISO 150 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status	ASTM D7647	ISO	ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	>1300	▲ 172613	▲ 279594	▲ 165675	
Particles >6µm	>320	▲ 43152	▲ 190453	▲ 57706	
Particles >14µm	>80	▲ 1548	▲ 7030	▲ 2203	
Particles >21µm	>20	▲ 247	▲ 268	▲ 398	
Particles >38µm	>4	▲ 11	3	▲ 13	
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 25/23/18	▲ 25/25/20	▲ 25/23/18	

Customer Id: KRASPRMO
 Sample No.: PCA0071827
 Lab Number: 05708370
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

03 Dec 2021 Diag: Jonathan Hester

WATER



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Gear wear is indicated. There is a high amount of particulates present in the oil. Appearance is hazy. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid.

[view report](#)



25 Nov 2020 Diag: Jonathan Hester

ISO

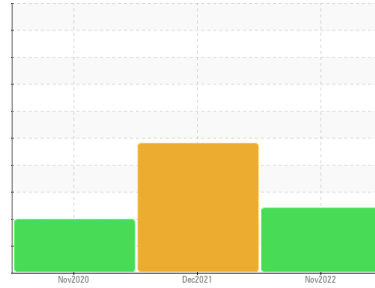


We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



Area
PASTA [97274478]
 Machine Id
L28 KNIFE
 Component
Gearbox
 Fluid
GEAR OIL ISO 150 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0071827	PCA0056518	PCA0033306
Sample Date	Client Info	19 Nov 2022	03 Dec 2021	25 Nov 2020
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	Changed
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	38	▲ 265	28
Chromium	ppm	ASTM D5185m >15	<1	1	0
Nickel	ppm	ASTM D5185m >15	0	<1	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	6	0
Lead	ppm	ASTM D5185m >100	0	<1	0
Copper	ppm	ASTM D5185m >200	<1	1	2
Tin	ppm	ASTM D5185m >25	0	<1	0
Antimony	ppm	ASTM D5185m >5	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 50	0	0	<1
Barium	ppm	ASTM D5185m 15	0	0	0
Molybdenum	ppm	ASTM D5185m 15	0	<1	0
Manganese	ppm	ASTM D5185m	<1	5	<1
Magnesium	ppm	ASTM D5185m 50	3	3	2
Calcium	ppm	ASTM D5185m 50	0	13	2
Phosphorus	ppm	ASTM D5185m 350	107	203	174
Zinc	ppm	ASTM D5185m 100	4	183	0
Sulfur	ppm	ASTM D5185m 12500	0	0	18

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	3	18	7
Sodium	ppm	ASTM D5185m	2	<1	1
Potassium	ppm	ASTM D5185m >20	0	<1	<1

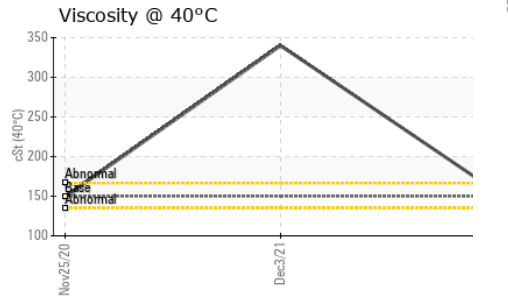
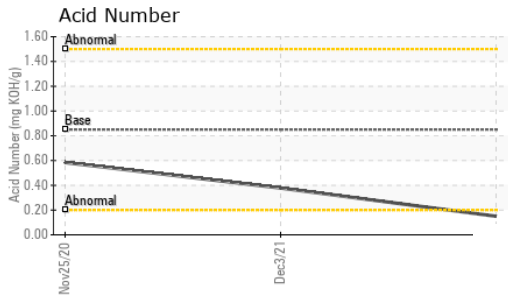
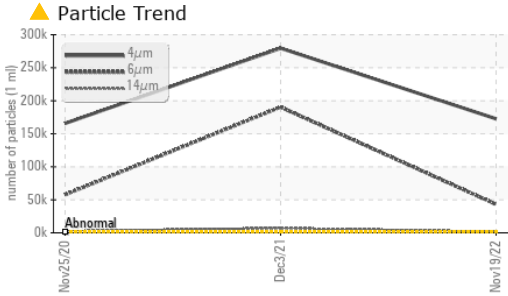
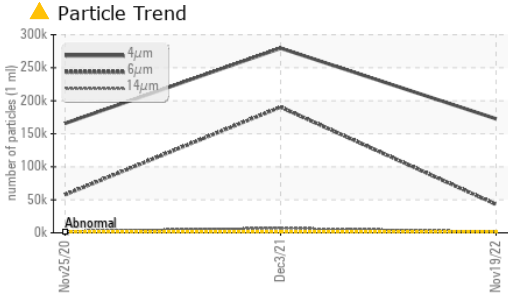
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	▲ 172613	▲ 279594	▲ 165675
Particles >6µm	ASTM D7647 >320	▲ 43152	▲ 190453	▲ 57706
Particles >14µm	ASTM D7647 >80	▲ 1548	▲ 7030	▲ 2203
Particles >21µm	ASTM D7647 >20	▲ 247	▲ 268	▲ 398
Particles >38µm	ASTM D7647 >4	▲ 11	3	▲ 13
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 25/23/18	▲ 25/25/20	▲ 25/23/18

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	0.15	0.378	0.584

OIL ANALYSIS REPORT



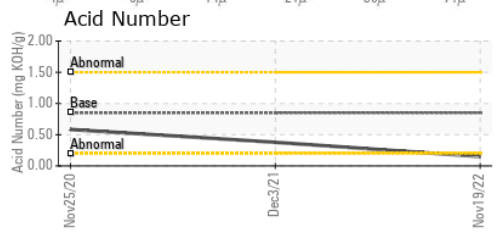
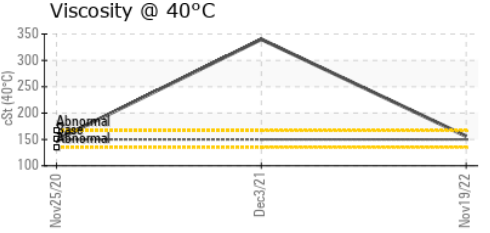
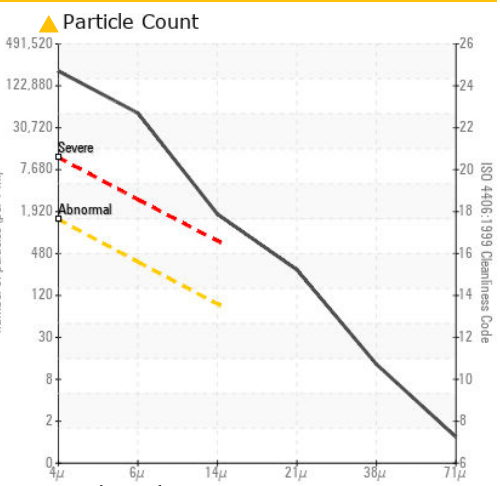
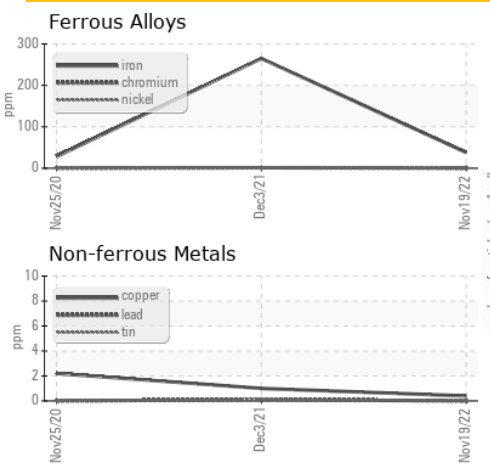
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	150	156	340.0	149

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0071827
Lab Number : 05708370
Unique Number : 10242945
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: