

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
MILACRON L2 MAIN (S/N 206257)
 Component
Gearbox
 Fluid
PETRO CANADA ENDURATEX SYNTHETIC EP 320 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0082591	---	---
Sample Date	Client Info	01 Feb 2023	---	---
Machine Age	hrs Client Info	0	---	---
Oil Age	hrs Client Info	1100	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		NORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	7	---	---
Iron	ppm ASTM D5185m >200	3	---	---
Chromium	ppm ASTM D5185m >15	<1	---	---
Nickel	ppm ASTM D5185m >15	0	---	---
Titanium	ppm ASTM D5185m	0	---	---
Silver	ppm ASTM D5185m	0	---	---
Aluminum	ppm ASTM D5185m >25	2	---	---
Lead	ppm ASTM D5185m >100	<1	---	---
Copper	ppm ASTM D5185m >200	<1	---	---
Tin	ppm ASTM D5185m >25	<1	---	---
Vanadium	ppm ASTM D5185m	0	---	---
Cadmium	ppm ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 33	13	---	---
Barium	ppm ASTM D5185m 5	0	---	---
Molybdenum	ppm ASTM D5185m	0	---	---
Manganese	ppm ASTM D5185m	0	---	---
Magnesium	ppm ASTM D5185m 5	1	---	---
Calcium	ppm ASTM D5185m 5	<1	---	---
Phosphorus	ppm ASTM D5185m 437	421	---	---
Zinc	ppm ASTM D5185m 5	0	---	---
Sulfur	ppm ASTM D5185m 5000	6240	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	2	---	---
Sodium	ppm ASTM D5185m	0	---	---
Potassium	ppm ASTM D5185m >20	<1	---	---

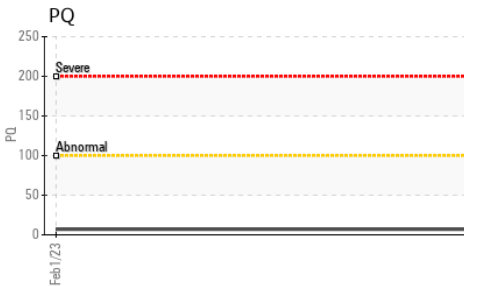
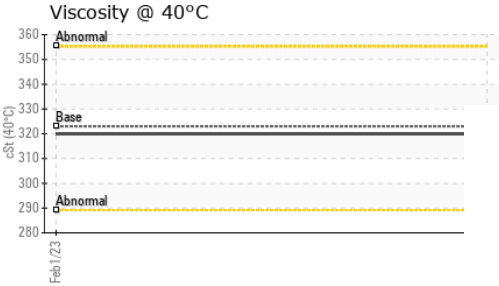
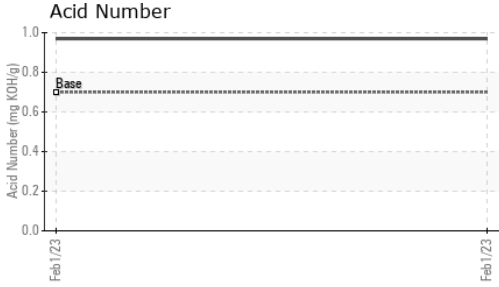
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.7	0.97	---	---

VISUAL

method	limit/base	current	history1	history2
White Metal	scalar *Visual NONE	NONE	---	---
Yellow Metal	scalar *Visual NONE	NONE	---	---
Precipitate	scalar *Visual NONE	NONE	---	---
Silt	scalar *Visual NONE	NONE	---	---
Debris	scalar *Visual NONE	LIGHT	---	---
Sand/Dirt	scalar *Visual NONE	NONE	---	---
Appearance	scalar *Visual NORML	NORML	---	---
Odor	scalar *Visual NORML	NORML	---	---
Emulsified Water	scalar *Visual >0.2	NEG	---	---
Free Water	scalar *Visual	NEG	---	---

OIL ANALYSIS REPORT

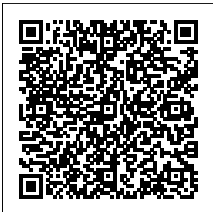
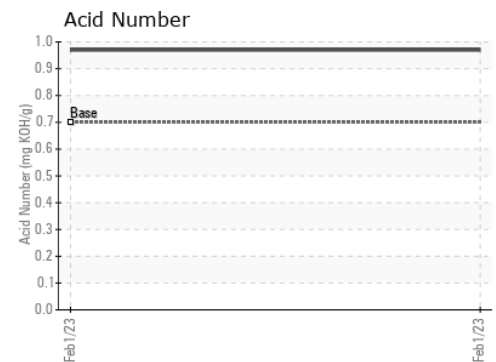
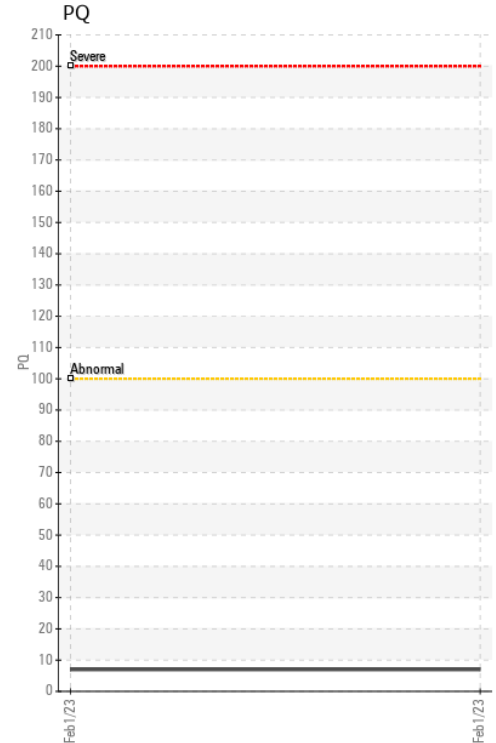
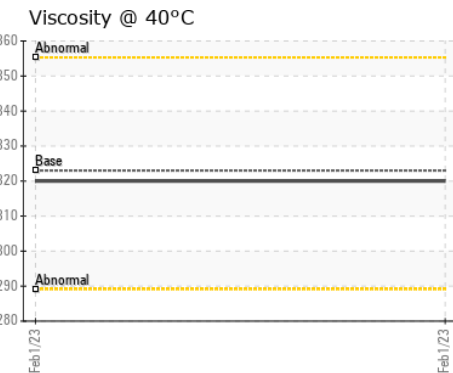
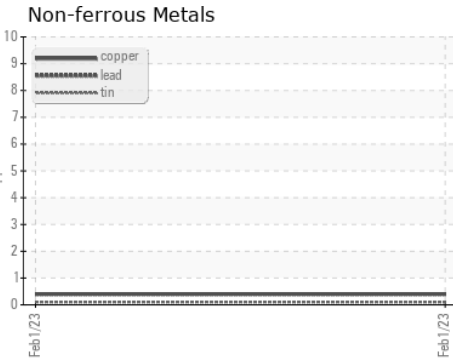
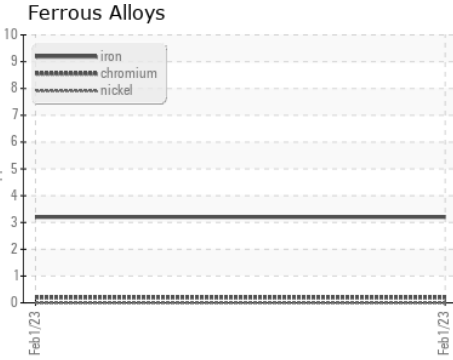


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	323	320	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0082591 **Received** : 07 Feb 2023
Lab Number : **05760829** **Diagnosed** : 08 Feb 2023
Unique Number : 10325436 **Diagnostician** : Wes Davis
Test Package : PLANT

CERTAINTED CORP
 231 SHIP CANAL PKWY
 BUFFALO, NY
 US 14218

Contact: MIKE SLOMBA
 MIKE.F.SLOMBA@SAINT-GOBAIN.COM

T:
 F: (716)823-2843

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)