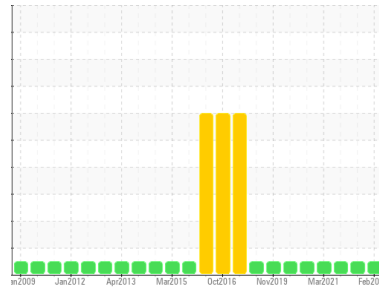


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / NEOSHO
 Machine Id
WL032
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 changed fluid and filters)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0086693	PCA0049356	PCA0025548
Sample Date	Client Info		08 Feb 2023	30 Nov 2021	02 Aug 2021
Machine Age	hrs	Client Info	29196	28748	28287
Oil Age	hrs	Client Info	29196	561	515
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Water	WC Method	>0.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	31	31	48
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >2	<1	<1	<1
Titanium	ppm	ASTM D5185m >2	0	0	<1
Silver	ppm	ASTM D5185m >2	<1	<1	<1
Aluminum	ppm	ASTM D5185m >25	1	<1	0
Lead	ppm	ASTM D5185m >40	2	2	4
Copper	ppm	ASTM D5185m >330	23	14	37
Tin	ppm	ASTM D5185m >15	<1	<1	<1
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	1	5	8
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 60	59	58	60
Manganese	ppm	ASTM D5185m 0	<1	<1	<1
Magnesium	ppm	ASTM D5185m 1010	888	955	861
Calcium	ppm	ASTM D5185m 1070	1113	1276	1297
Phosphorus	ppm	ASTM D5185m 1150	995	1133	1050
Zinc	ppm	ASTM D5185m 1270	1247	1238	1244
Sulfur	ppm	ASTM D5185m 2060	3609	2708	2735

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	4	4	9
Sodium	ppm	ASTM D5185m	21	4	4
Potassium	ppm	ASTM D5185m >20	2	<1	2

INFRA-RED

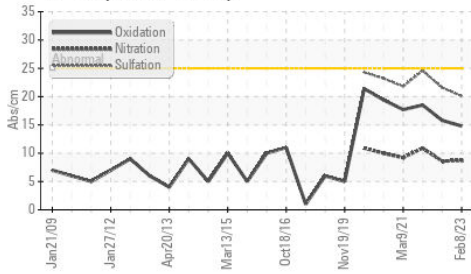
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.9	1.2	1.5
Nitration	Abs/cm	*ASTM D7624 >20	8.7	8.6	10.9
Sulfation	Abs/.1mm	*ASTM D7415 >30	20.1	21.6	24.6

FLUID DEGRADATION

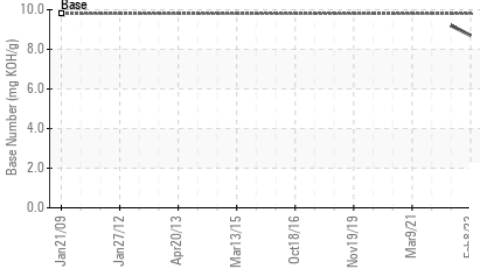
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	14.8	15.8	18.5
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	8.7	9.2	---

OIL ANALYSIS REPORT

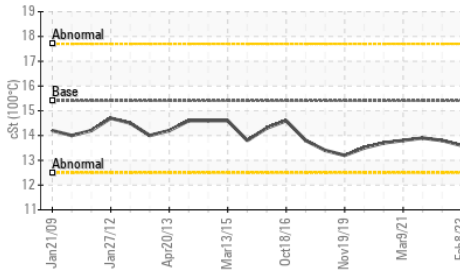
FT-IR (Direct Trend)



Base Number



Viscosity @ 100°C

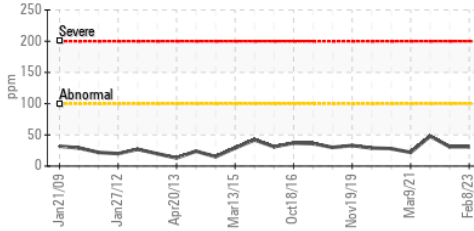


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

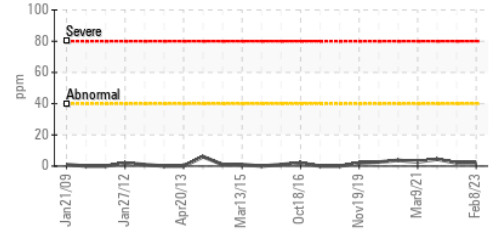
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	13.6	13.8

GRAPHS

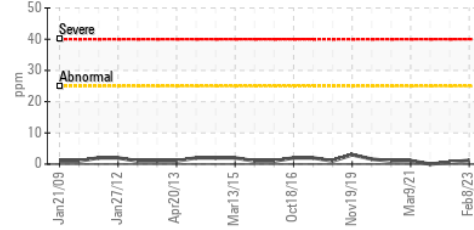
Iron (ppm)



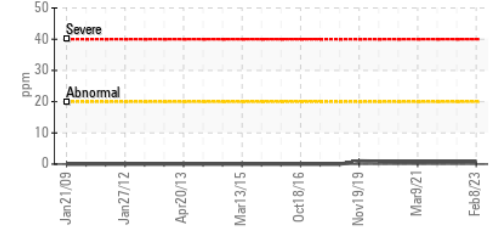
Lead (ppm)



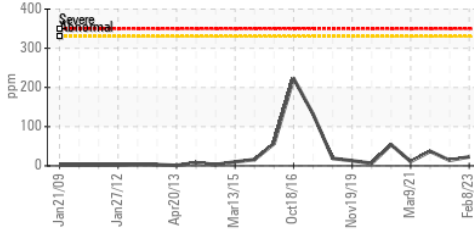
Aluminum (ppm)



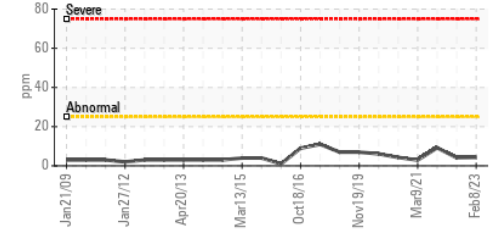
Chromium (ppm)



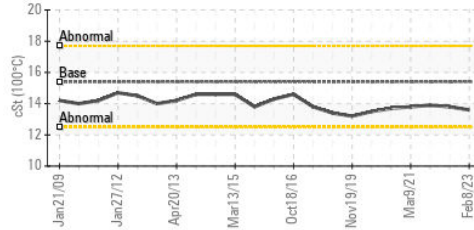
Copper (ppm)



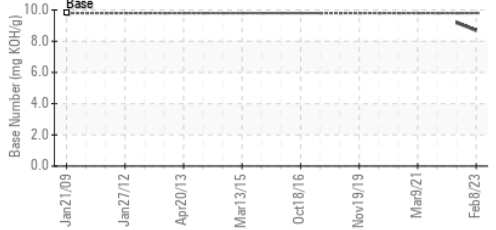
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : PCA0086693

Lab Number : 05771134

Unique Number : 10345751

Test Package : MOB 1 (Additional Tests: TBN)

Received : 17 Feb 2023

Tested : 20 Feb 2023

Diagnosed : 20 Feb 2023 - Don Baldrige

Kemp Quarries - Kemp Stone - Neosho

19148 Ingersol Lane

Neosho, MO

US 64850

Contact:

neosho@kempstone.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)