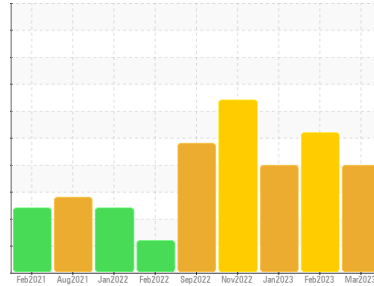




PROBLEM SUMMARY

Area
PROCESS CHEESE [98077076]
 Machine Id
COOKER 11
 Component
Gearbox
 Fluid
GEAR OIL ISO 320 (--- GAL)

Sample Rating Trend

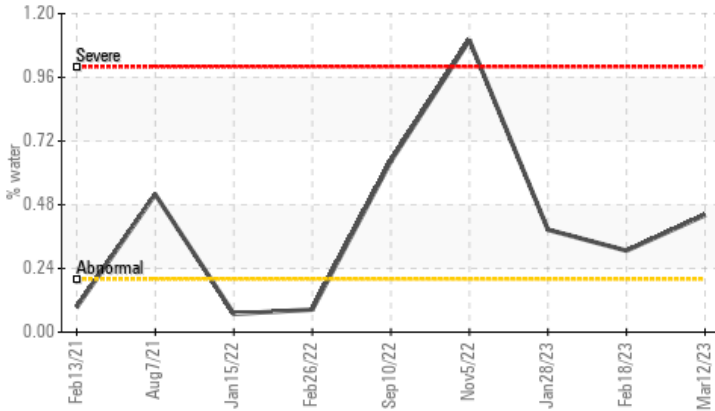


WATER



COMPONENT CONDITION SUMMARY

▲ Water



RECOMMENDATION

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.2	▲ 0.441	▲ 0.307	▲ 0.386
ppm Water	ppm	ASTM D6304	>2000	▲ 4410	▲ 3070	▲ 3860
Appearance	scalar	*Visual	NORML	▲ HAZY	▲ MILKY	▲ HAZY
Emulsified Water	scalar	*Visual	>0.2	▲ 0.2%	0.2%	▲ 0.2%
Free Water	scalar	*Visual		▲ 1.0	NEG	▲ 1.0

Customer Id: KRASPRMO
 Sample No.: PCA0088316
 Lab Number: 05797320
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

HISTORICAL DIAGNOSIS

18 Feb 2023 Diag: Doug Bogart

WATER



We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Gear wear is indicated. Appearance is milky. There is a high amount of particulates present in the oil. There is a moderate concentration of water present in the oil. The AN level is acceptable for this fluid.

[view report](#)



28 Jan 2023 Diag: Don Baldrige

WATER



We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count. All component wear rates are normal. Appearance is hazy. There is a light concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

[view report](#)



05 Nov 2022 Diag: Don Baldrige

WATER

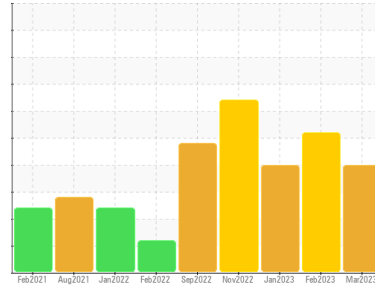


We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count. The iron level has decreased, but is still abnormal. All other component wear rates are normal. There is a high concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

[view report](#)



Area
PROCESS CHEESE [98077076]
 Machine Id
COOKER 11
 Component
Gearbox
 Fluid
GEAR OIL ISO 320 (--- GAL)



DIAGNOSIS

Recommendation
 We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.

Wear
 All component wear rates are normal.

Contamination
 Appearance is hazy. There is a light concentration of water present in the oil. Free water present.

Fluid Condition
 The AN level is acceptable for this fluid.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0088316	PCA0081566	PCA0081537
Sample Date	Client Info	12 Mar 2023	18 Feb 2023	28 Jan 2023
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	Changed	Changed	Changed
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	43	196	99
Chromium	ppm	ASTM D5185m >15	0	<1	<1
Nickel	ppm	ASTM D5185m >15	<1	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	<1	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	0	<1	0
Tin	ppm	ASTM D5185m >25	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 50	0	0	0
Barium	ppm	ASTM D5185m 15	0	0	0
Molybdenum	ppm	ASTM D5185m 15	0	0	0
Manganese	ppm	ASTM D5185m	<1	1	<1
Magnesium	ppm	ASTM D5185m 50	0	<1	1
Calcium	ppm	ASTM D5185m 50	0	2	4
Phosphorus	ppm	ASTM D5185m 350	449	473	552
Zinc	ppm	ASTM D5185m 100	<1	0	0
Sulfur	ppm	ASTM D5185m 12500	1265	1391	1315

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	2	3	3
Sodium	ppm	ASTM D5185m	4	7	12
Potassium	ppm	ASTM D5185m >20	1	1	2
Water	%	ASTM D6304 >0.2	▲ 0.441	▲ 0.307	▲ 0.386
ppm Water	ppm	ASTM D6304 >2000	▲ 4410	▲ 3070	▲ 3860

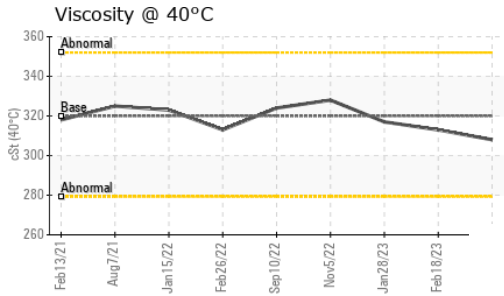
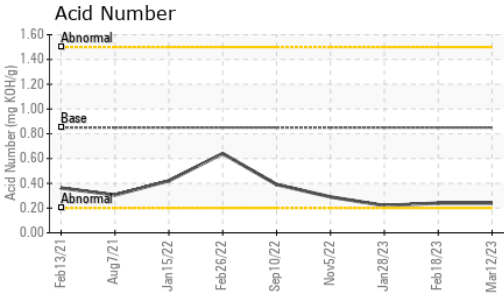
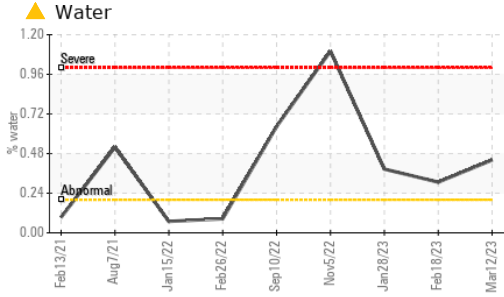
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	---	▲ 16329	---
Particles >6µm	ASTM D7647 >320	---	▲ 8895	---
Particles >14µm	ASTM D7647 >80	---	▲ 1514	---
Particles >21µm	ASTM D7647 >20	---	▲ 510	---
Particles >38µm	ASTM D7647 >4	---	▲ 79	---
Particles >71µm	ASTM D7647 >3	---	▲ 8	---
Oil Cleanliness	ISO 4406 (c) >17/15/13	---	▲ 21/20/18	---

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	0.24	0.24	0.22

OIL ANALYSIS REPORT



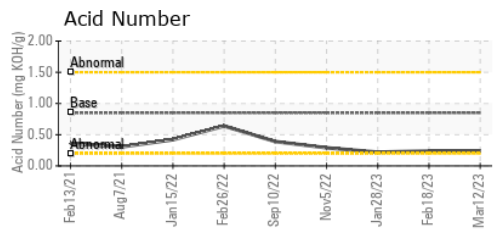
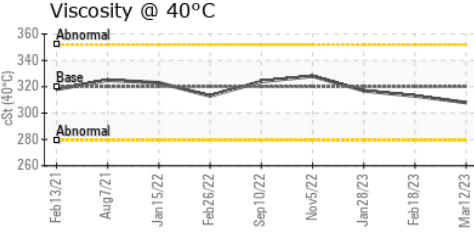
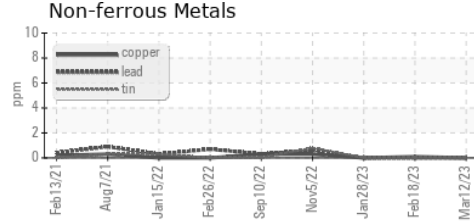
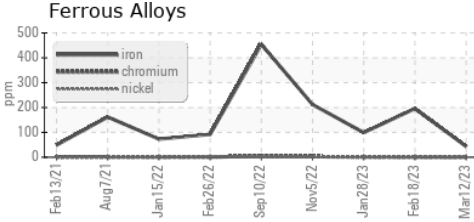
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ HAZY	▲ MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	▲ 0.2%	0.2%
Free Water	scalar	*Visual		▲ 1.0	▲ 1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	308	313	317

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0088316 **Received** : 21 Mar 2023
Lab Number : 05797320 **Diagnosed** : 23 Mar 2023
Unique Number : 10387004 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: