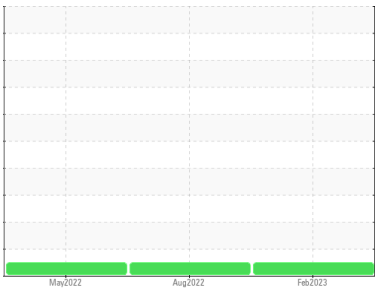
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Roll Shop
Machine Id
[Roll Shop] #2 Grinder-BIG GRINDER SPINDLE
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 32 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0089492**	PCA0065542	PCA0072982
Sample Date		Client Info		**01 Feb 2023**	22 Aug 2022	11 May 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**<1**	0	3
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>20	**<1**	0	0
Lead	ppm	ASTM D5185m	>20	**<1**	<1	<1
Copper	ppm	ASTM D5185m	>20	**2**	<1	10
Tin	ppm	ASTM D5185m	>20	**0**	<1	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	<1	0
Barium	ppm	ASTM D5185m	0	**0**	2	0
Molybdenum	ppm	ASTM D5185m	0	**<1**	<1	<1
Manganese	ppm	ASTM D5185m	0	**0**	0	<1
Magnesium	ppm	ASTM D5185m	0	**8**	6	16
Calcium	ppm	ASTM D5185m	50	**53**	72	51
Phosphorus	ppm	ASTM D5185m	330	**296**	292	302
Zinc	ppm	ASTM D5185m	430	**404**	369	321
Sulfur	ppm	ASTM D5185m	760	**971**	869	1117

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**0**	<1	<1
Sodium	ppm	ASTM D5185m		**0**	0	4
Potassium	ppm	ASTM D5185m	>20	**<1**	1	0
Water	%	ASTM D6304	>0.05	**NEG**	NEG	NEG

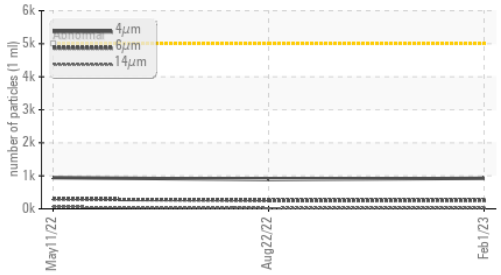
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	**925**	890	944
Particles >6µm	ASTM D7647	>1300	**258**	252	296
Particles >14µm	ASTM D7647	>160	**27**	17	59
Particles >21µm	ASTM D7647	>40	**9**	2	22
Particles >38µm	ASTM D7647	>10	**0**	0	1
Particles >71µm	ASTM D7647	>3	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	**17/15/12**	17/15/11	17/15/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.50	**0.28**	0.34	0.35

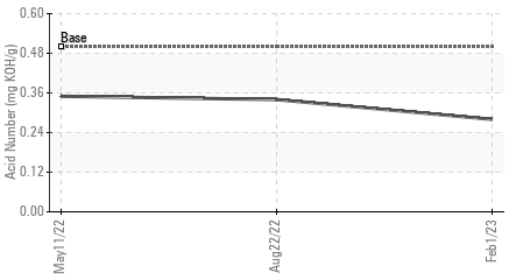
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

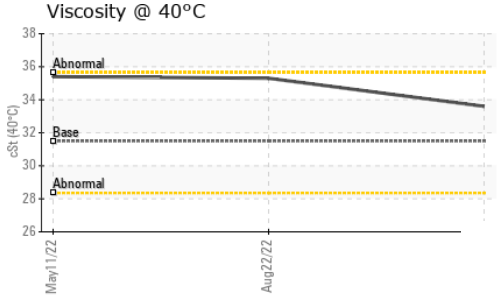
Particle Trend



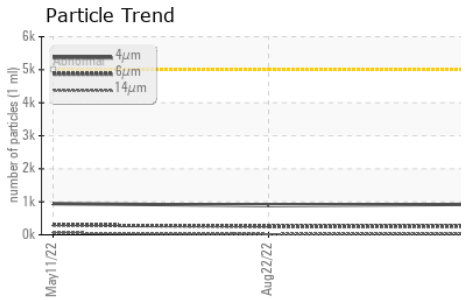
Acid Number



Viscosity @ 40°C



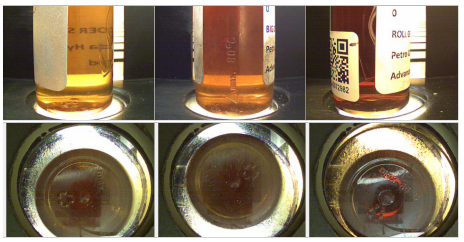
Particle Trend



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

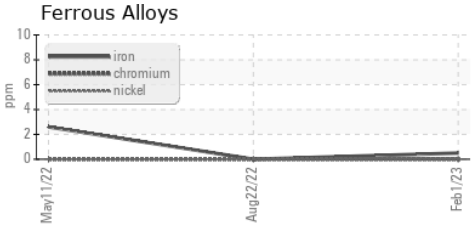
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	31.5	**33.6**	35.3	35.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

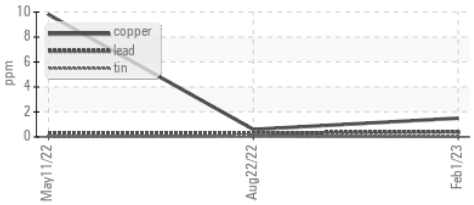


GRAPHS

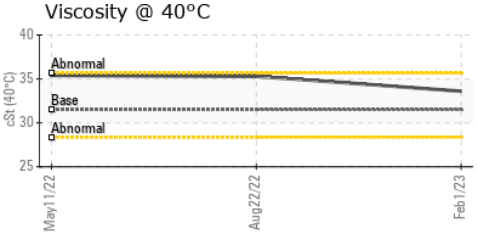
Ferrous Alloys



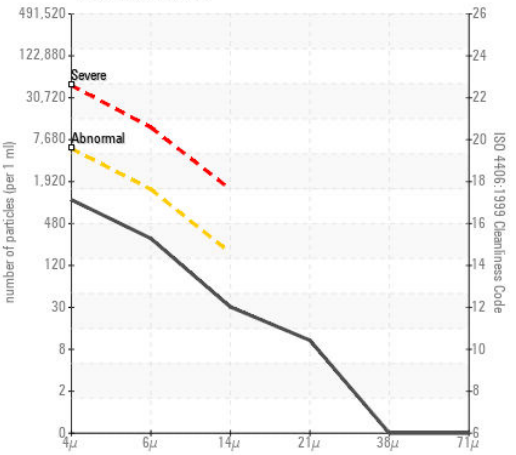
Non-ferrous Metals



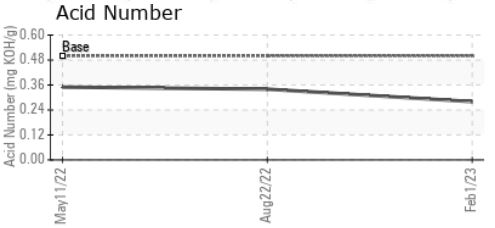
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0089492
Lab Number : 05801624
Unique Number : 10391308
Test Package : PLANT

Received : 24 Mar 2023
Diagnosed : 29 Mar 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

SDI - Steel DynamicsInc. - Heartland
455 West Industrial Drive
Terre Haute, IN
US 47802
Contact: BRAD ELLIS
brad.ellis@steeldynamics.com
T:
F: