

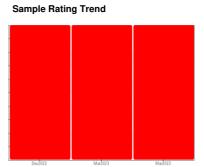
PROBLEM SUMMARY

Machine Id **225069-23**

Component

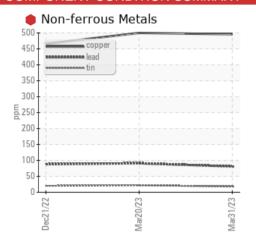
Transmission

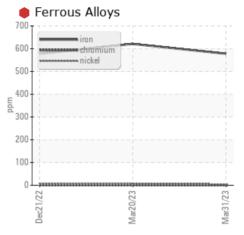
PETRO CANADA DuraDrive HD Synthetic 668 (--- GAL)

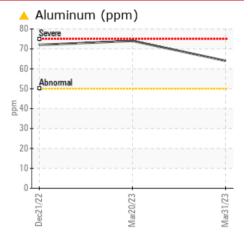




COMPONENT CONDITION SUMMARY







RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

| PROBLEMATIC TEST RESULTS | | | | | | | | | |
|--------------------------|-----|-------------|------|-------------|-------------|----------------------|--|--|--|
| Sample Status | | | | SEVERE | SEVERE | SEVERE | | | |
| Iron | ppm | ASTM D5185m | >200 | 578 | 621 | 578 | | | |
| Aluminum | ppm | ASTM D5185m | >50 | 4 64 | <u>^</u> 74 | ▲ 72 | | | |
| Lead | ppm | ASTM D5185m | >50 | <u>^</u> 81 | 4 91 | <u></u> 88 <u></u> ▲ | | | |
| Copper | ppm | ASTM D5185m | >200 | 496 | 5 00 | 466 | | | |
| Tin | ppm | ASTM D5185m | >10 | <u> </u> | <u>^</u> 22 | <u>^</u> 20 | | | |

Customer Id: GFL166 Sample No.: GFL0074942 **Lab Number:** 05814195 Test Package: FLEET



To manage this report scan the QR code

To discuss the diagnosis or test data:

Don Baldridge +1 don.b505@comcast.net

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

| RECOMMENDED ACTIONS | | | | | | | |
|---------------------|--------|------|---------|---|--|--|--|
| Action | Status | Date | Done By | Description | | | |
| Inspect Wear Source | | | ? | We advise that you inspect for the source(s) of wear. | | | |
| Change Fluid | | | ? | Oil and filter change at the time of sampling has been noted. | | | |
| Change Filter | | | ? | Oil and filter change at the time of sampling has been noted. | | | |
| Resample | | | ? | We recommend an early resample to monitor this condition. | | | |

HISTORICAL DIAGNOSIS

20 Mar 2023 Diag: Jonathan Hester





We recommend that you drain the fluid from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. Clutch wear is indicated. There is no indication of any contamination in the fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.



21 Dec 2022 Diag: Don Baldridge

WEAR



We recommend that you drain the fluid and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. The iron level is severe. The copper level is severe. Clutch and/or bushing/bearing wear is indicated. There is no indication of any contamination in the fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.





OIL ANALYSIS REPORT

225069-23

Component

Transmission

PETRO CANADA DuraDrive HD Synthetic 668 (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

Gear wear is indicated. Clutch wear is indicated.

Contamination

There is no indication of any contamination in the fluid.

Fluid Condition

The fluid is no longer serviceable as a result of the abnormal and/or severe wear.

| 668 (GAL) | | | c2022 | Mar2023 Mar20 | 23 | |
|-------------------------|--------|-------------|------------|---------------|-------------|-------------|
| SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | GFL0074942 | GFL0074873 | GFL0058719 |
| Sample Date | | Client Info | | 31 Mar 2023 | 20 Mar 2023 | 21 Dec 2022 |
| Machine Age | mls | Client Info | | 225093 | 8247 | 8216 |
| Oil Age | mls | Client Info | | 223069 | 1200 | 0 |
| Oil Changed | | Client Info | | Changed | Not Changd | Not Changd |
| Sample Status | | | | SEVERE | SEVERE | SEVERE |
| WEAR METAL | _S | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >200 | 578 | 621 | 578 |
| Chromium | ppm | ASTM D5185m | >10 | 0 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | | 5 | 6 | 6 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >50 | <u></u> 64 | <u>^</u> 74 | <u>^</u> 72 |
| Lead | ppm | ASTM D5185m | >50 | <u>▲</u> 81 | <u></u> 91 | <u> 88</u> |
| Copper | ppm | ASTM D5185m | >200 | 496 | 500 | 466 |
| Tin | ppm | ASTM D5185m | >10 | 18 | <u>^</u> 22 | <u>^</u> 20 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 57 | 65 | 54 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | <1 | 1 | 1 |
| Manganese | ppm | ASTM D5185m | | 25 | 28 | 26 |
| Magnesium | ppm | ASTM D5185m | | 4 | 1 | 1 |
| Calcium | ppm | ASTM D5185m | | 285 | 326 | 302 |
| Phosphorus | ppm | ASTM D5185m | | 271 | 305 | 276 |
| Zinc | ppm | ASTM D5185m | | 0 | 8 | 6 |
| Sulfur | ppm | ASTM D5185m | | 1618 | 2026 | 2261 |
| CONTAMINAN | NTS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >50 | 14 | 14 | 13 |
| Sodium | ppm | ASTM D5185m | | 12 | 10 | 11 |
| Potassium | ppm | ASTM D5185m | | 3 | 7 | 6 |
| Glycol | % | *ASTM D2982 | | 0.0 | | |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |



OIL ANALYSIS REPORT

