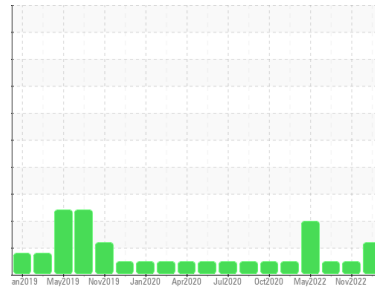




# OIL ANALYSIS REPORT

Sample Rating Trend



GLYCOL



Area  
**(29KM2B)**  
 Machine Id  
**923034-260317**  
 Component  
**Diesel Engine**  
 Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

Sodium and/or potassium levels are high. Test for glycol is negative.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>GFL0070422</b>	GFL0055653	GFL0050597
Sample Date	Client Info		<b>21 Apr 2023</b>	15 Nov 2022	07 Sep 2022
Machine Age	hrs	Client Info	<b>19820</b>	19389	19019
Oil Age	hrs	Client Info	<b>0</b>	300	600
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Changed
Sample Status			<b>ATTENTION</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<b>&lt;1.0</b>	<1.0	<1.0
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >110	<b>26</b>	27	48
Chromium	ppm	ASTM D5185m >4	<b>&lt;1</b>	<1	2
Nickel	ppm	ASTM D5185m >2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>4</b>	4	3
Lead	ppm	ASTM D5185m >45	<b>0</b>	2	3
Copper	ppm	ASTM D5185m >85	<b>7</b>	12	61
Tin	ppm	ASTM D5185m >4	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>7</b>	4	5
Barium	ppm	ASTM D5185m 0	<b>0</b>	2	0
Molybdenum	ppm	ASTM D5185m 60	<b>64</b>	63	52
Manganese	ppm	ASTM D5185m 0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 1010	<b>971</b>	896	806
Calcium	ppm	ASTM D5185m 1070	<b>1151</b>	1107	853
Phosphorus	ppm	ASTM D5185m 1150	<b>1032</b>	980	793
Zinc	ppm	ASTM D5185m 1270	<b>1310</b>	1198	974
Sulfur	ppm	ASTM D5185m 2060	<b>3356</b>	3196	2081

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >30	<b>9</b>	5	8
Sodium	ppm	ASTM D5185m	<b>84</b>	25	37
Potassium	ppm	ASTM D5185m >20	<b>0</b>	3	<1
Glycol	%	*ASTM D2982	<b>NEG</b>	NEG	NEG

## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	<b>1.2</b>	2.1	2.6
Nitration	Abs/cm	*ASTM D7624 >20	<b>9.6</b>	12.1	13.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>21.4</b>	25.8	28.0

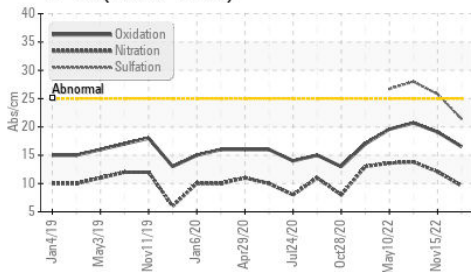
## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>16.5</b>	19.1	20.7
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	<b>8.7</b>	9.9	9.0

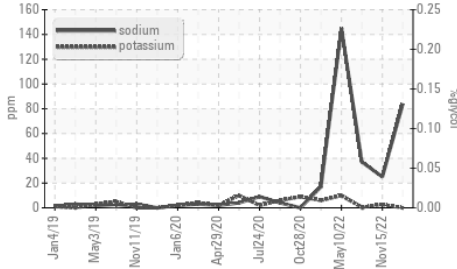


# OIL ANALYSIS REPORT

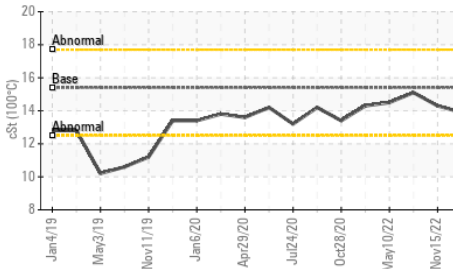
FT-IR (Direct Trend)



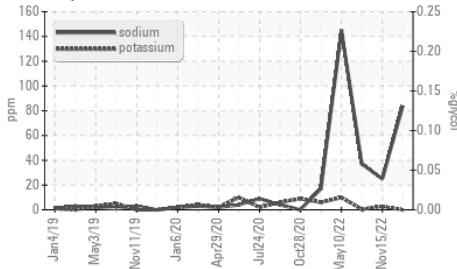
Glycol Contamination



Viscosity @ 100°C



Glycol Contamination

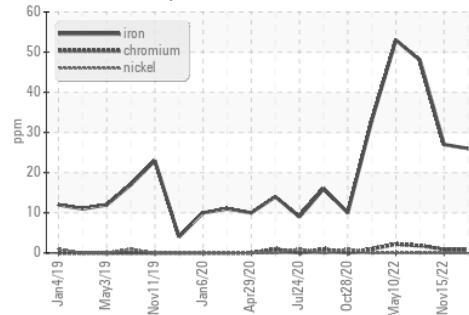


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

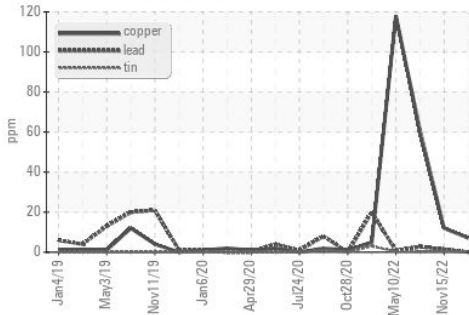
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	13.9	14.3

## GRAPHS

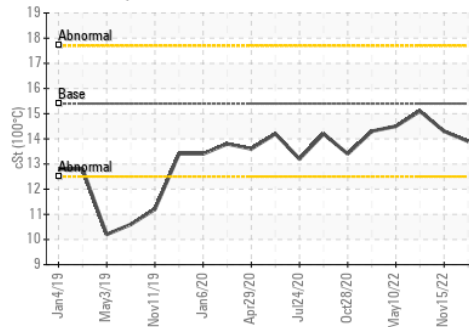
Ferrous Alloys



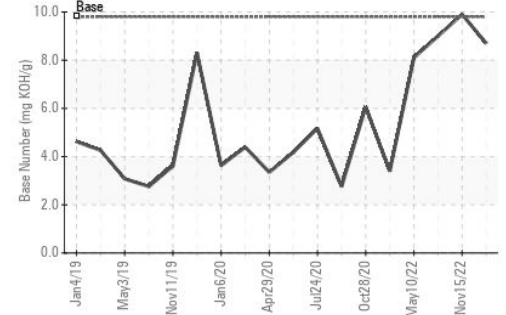
Non-ferrous Metals



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : GFL0070422

Lab Number : 05830828

Unique Number : 10444321

Test Package : FLEET ( Additional Tests: Glycol )

Received : 27 Apr 2023

Tested : 01 May 2023

Diagnosed : 01 May 2023 - Jonathan Hester

GFL Environmental - 837 - Harrison TS

2820 S State Route 291

Harrisonville, MO

US 64701

Contact: SARA PATRICK

spatrick@gflenv.com

T:

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)