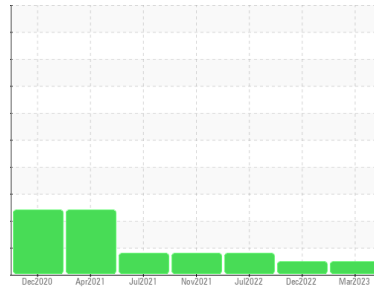


# OIL ANALYSIS REPORT



Area  
**KEMP QUARRIES / HULBERT**  
Machine Id  
**OHT117**  
Component  
**Diesel Engine**  
Fluid  
**PETRO CANADA DURON SHP 15W40 (--- GAL)**

## Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0086111</b>	PCA0061817	PCA0062178
Sample Date	Client Info	<b>24 Mar 2023</b>	08 Dec 2022	15 Jul 2022
Machine Age	hrs Client Info	<b>0</b>	41713	41210
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed
Sample Status		<b>NORMAL</b>	NORMAL	MARGINAL

## CONTAMINATION

method	limit/base	current	history1	history2
Fuel	WC Method >5	<b>&lt;1.0</b>	<1.0	▲ 3.2
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >100	<b>30</b>	33	25
Chromium	ppm ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm ASTM D5185m >2	<b>&lt;1</b>	<1	0
Titanium	ppm ASTM D5185m >2	<b>0</b>	0	0
Silver	ppm ASTM D5185m >2	<b>0</b>	0	<1
Aluminum	ppm ASTM D5185m >25	<b>1</b>	0	0
Lead	ppm ASTM D5185m >40	<b>0</b>	5	2
Copper	ppm ASTM D5185m >330	<b>3</b>	3	2
Tin	ppm ASTM D5185m >15	<b>0</b>	0	0
Antimony	ppm ASTM D5185m	<b>---</b>	---	---
Vanadium	ppm ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 0	<b>&lt;1</b>	2	2
Barium	ppm ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m 60	<b>64</b>	66	57
Manganese	ppm ASTM D5185m 0	<b>&lt;1</b>	0	<1
Magnesium	ppm ASTM D5185m 1010	<b>1010</b>	1047	875
Calcium	ppm ASTM D5185m 1070	<b>1139</b>	1221	1013
Phosphorus	ppm ASTM D5185m 1150	<b>1049</b>	1076	926
Zinc	ppm ASTM D5185m 1270	<b>1309</b>	1404	1131
Sulfur	ppm ASTM D5185m 2060	<b>3716</b>	3686	2833

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >25	<b>2</b>	3	2
Sodium	ppm ASTM D5185m	<b>3</b>	2	0
Potassium	ppm ASTM D5185m >20	<b>0</b>	0	<1

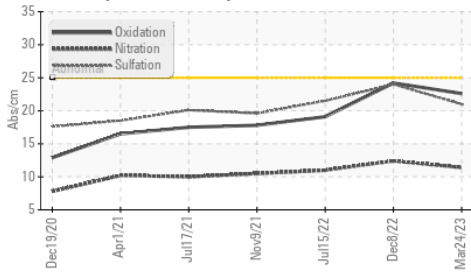
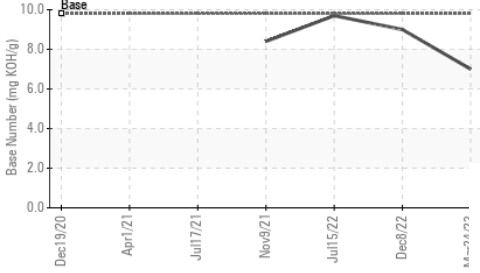
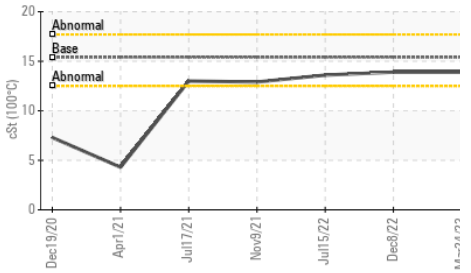
## INFRA-RED

method	limit/base	current	history1	history2
Soot %	% *ASTM D7844 >3	<b>0.5</b>	0.5	0.5
Nitration	Abs/cm *ASTM D7624 >20	<b>11.4</b>	12.4	11.0
Sulfation	Abs/.1mm *ASTM D7415 >30	<b>21.0</b>	24.0	21.5

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414 >25	<b>22.6</b>	24.2	19.1
Base Number (BN)	mg KOH/g ASTM D2896 9.8	<b>7.0</b>	9.0	9.7

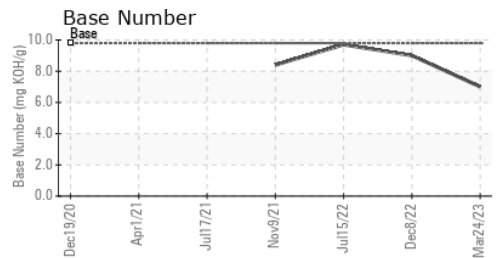
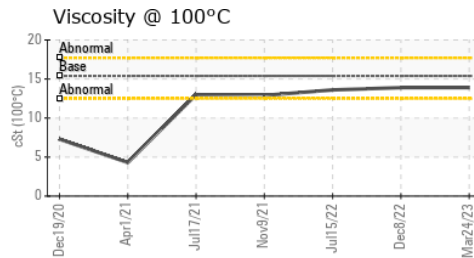
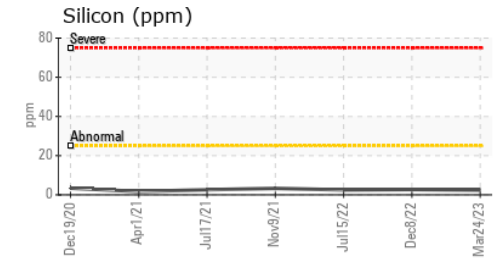
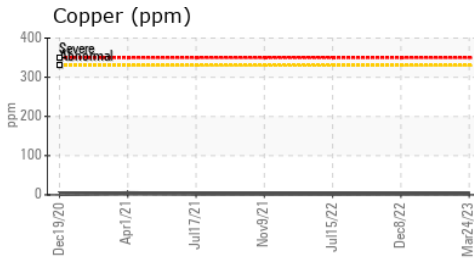
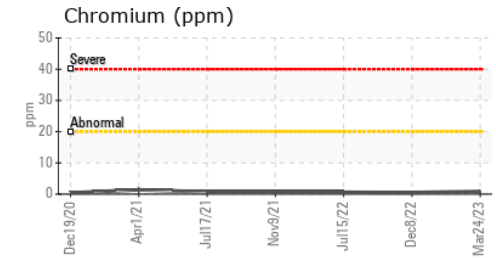
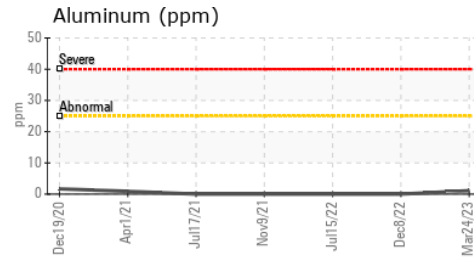
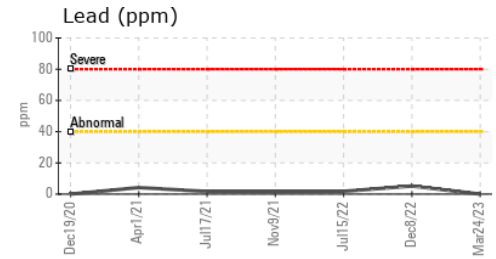
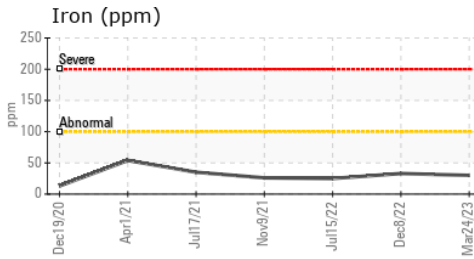
# OIL ANALYSIS REPORT

**FT-IR (Direct Trend)**

**Base Number**

**Viscosity @ 100°C**


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.4	<b>13.9</b>	13.9	13.6

### GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086111      **Received** : 01 May 2023  
**Lab Number** : **05833725**      **Tested** : 02 May 2023  
**Unique Number** : 10452528      **Diagnosed** : 02 May 2023 - Wes Davis  
**Test Package** : MOB 1 ( Additional Tests: TBN )

**Kemp Quarries - Kemp Stone - Hulbert**  
 17801 Hwy 80  
 Hulbert, OK  
 US 74441

Contact: HULBERT NOTIFICATIONS  
 hulbert@kempstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: