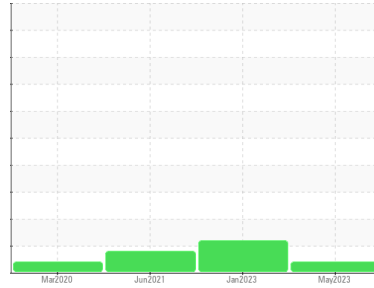


# PROBLEM SUMMARY

Sample Rating Trend



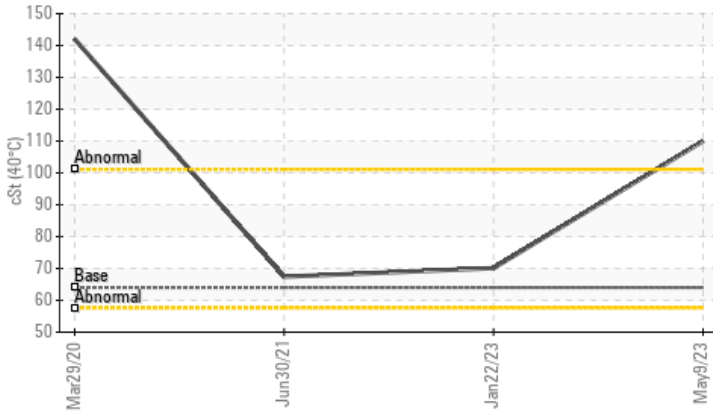
## VISCOSITY



Machine Id  
**RC-6 (S/N 13241AHRD)**  
Component  
**Reciprocating Compressor**  
Fluid  
**CHEVRON REFRIGERATION OIL WF 68 (--- GAL)**

### COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



### RECOMMENDATION

Resample at the next service interval to monitor.

### PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	ABNORMAL
Visc @ 40°C	cSt	ASTM D445	64.0	▲ 110	70.1	67.4

Customer Id: KRAWAL  
Sample No.: PCA0095715  
Lab Number: 05853250  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

**22 Jan 2023 Diag: Jonathan Hester**

ISO



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



**30 Jun 2021 Diag: Don Baldrige**

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



**29 Mar 2020 Diag: Doug Bogart**

VISCOSITY



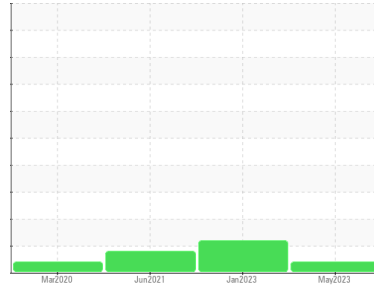
Resample at the next service interval to monitor. All component wear rates are normal. The water content is negligible. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

view report





Machine Id  
**RC-6 (S/N 13241AHRD)**  
 Component  
**Reciprocating Compressor**  
 Fluid  
**CHEVRON REFRIGERATION OIL WF 68 (--- GAL)**



**DIAGNOSIS**

**Recommendation**  
 Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 The water content is negligible. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

**Fluid Condition**  
 The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

**SAMPLE INFORMATION**

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0095715</b>	PCA0088357	PCA0053436
Sample Date	Client Info	<b>09 May 2023</b>	22 Jan 2023	30 Jun 2021
Machine Age	hrs	<b>29111</b>	28413	26237
Oil Age	hrs	<b>733</b>	35	427
Oil Changed	Client Info	<b>Not Chngd</b>	Changed	Not Chngd
Sample Status		<b>ATTENTION</b>	ATTENTION	ABNORMAL

**WEAR METALS**

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	<b>0</b>	1	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >50	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >15	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

**ADDITIVES**

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>11</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>13</b>	<1	0
Calcium	ppm	ASTM D5185m	<b>13</b>	7	0
Phosphorus	ppm	ASTM D5185m	<b>13</b>	11	6
Zinc	ppm	ASTM D5185m	<b>70</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>150</b>	79	82

**CONTAMINANTS**

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	0
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0
Water	%	ASTM D6304 >0.1	<b>0.006</b>	0.003	0.001
ppm Water	ppm	ASTM D6304 >1000	<b>67.8</b>	29.3	9.3

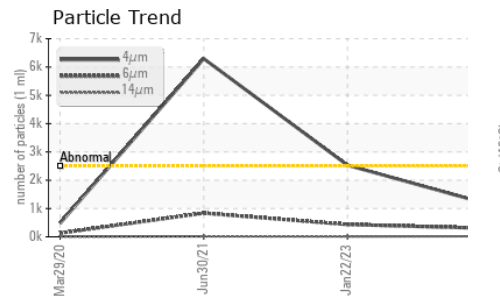
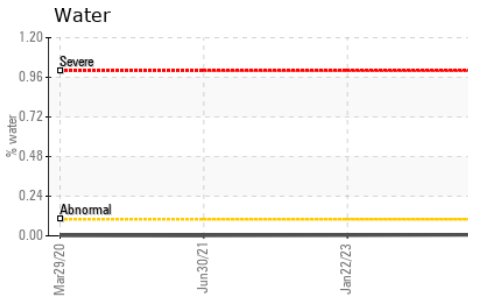
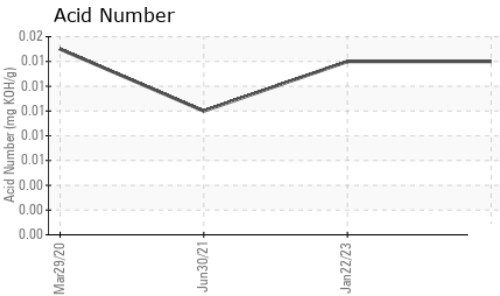
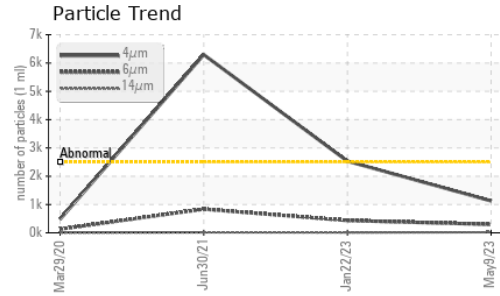
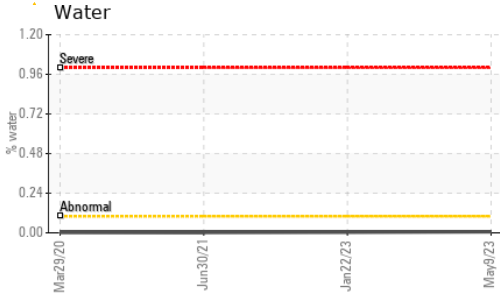
**FLUID CLEANLINESS**

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >2500	<b>1127</b>	▲ 2532	▲ 6294
Particles >6µm	ASTM D7647 >320	<b>299</b>	▲ 435	▲ 837
Particles >14µm	ASTM D7647 >40	<b>21</b>	11	17
Particles >21µm	ASTM D7647 >10	<b>5</b>	1	3
Particles >38µm	ASTM D7647 >3	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >18/15/12	<b>17/15/12</b>	▲ 19/16/11	▲ 20/17/11

**FLUID DEGRADATION**

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045	<b>0.014</b>	0.014	0.01

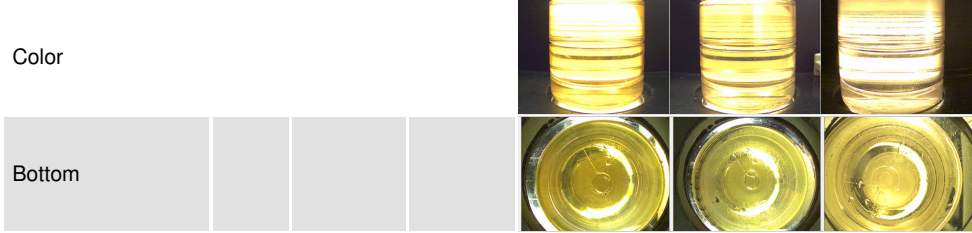
# OIL ANALYSIS REPORT



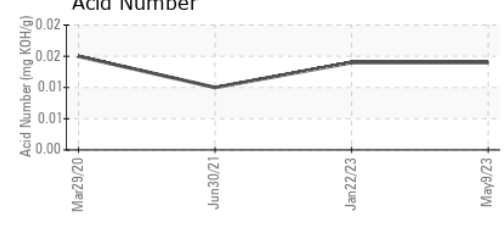
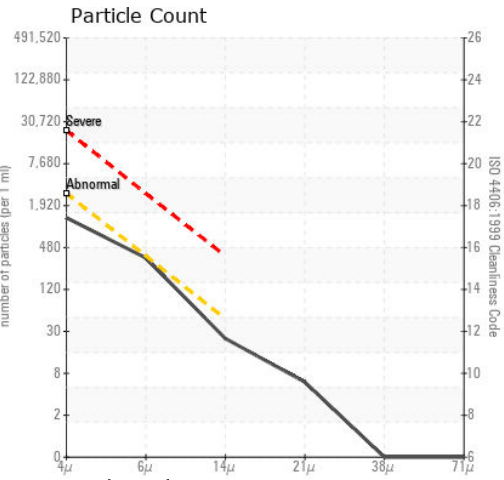
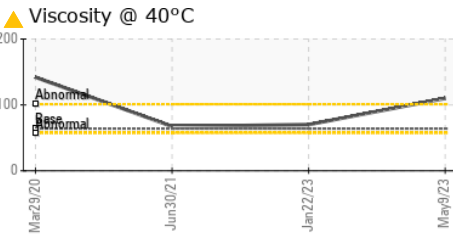
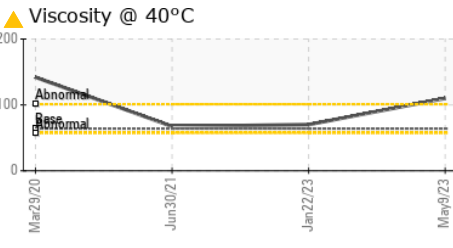
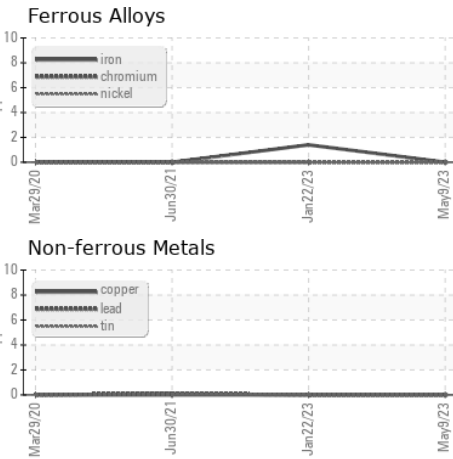
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.0 ▲ 110	70.1	67.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0095715 **Received** : 22 May 2023  
**Lab Number** : 05853250 **Diagnosed** : 24 May 2023  
**Unique Number** : 10482605 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: KF, PrtCount )

**KraftHeinz - Walton - Plant UNK**  
 261 Delaware St.  
 Walton, NY  
 US 13856  
 Contact: Cindy Scofield  
 cindy.scofield@kraft.com  
 T: (607)865-2330  
 F: (607)865-8863

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)