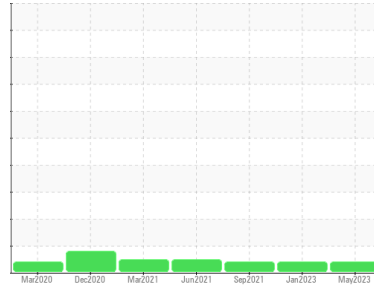




PROBLEM SUMMARY

Sample Rating Trend



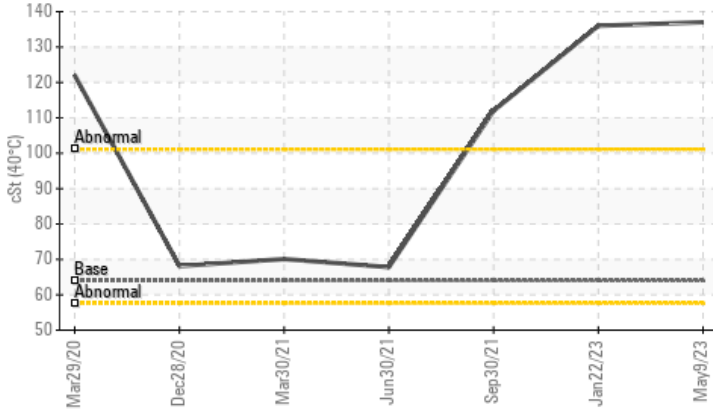
VISCOSITY



Machine Id
RC-5
 Component
Reciprocating Compressor
 Fluid
CHEVRON REFRIGERATION OIL WF 68 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Viscosity @ 40°C



RECOMMENDATION

Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ATTENTION	ATTENTION	ATTENTION
Visc @ 40°C	cSt	ASTM D445	64.0	▲ 137	▲ 136	▲ 112

Customer Id: KRAWAL
 Sample No.: PCA0095714
 Lab Number: 05853251
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

22 Jan 2023 Diag: Jonathan Hester

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The water content is negligible. The amount and size of particulates present in the system are acceptable. The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

view report



30 Sep 2021 Diag: Don Baldrige

VISCOSITY



Resample at the next service interval to monitor. All component wear rates are normal. The water content is negligible. The amount and size of particulates present in the system are acceptable. The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

view report



30 Jun 2021 Diag: Don Baldrige

NORMAL



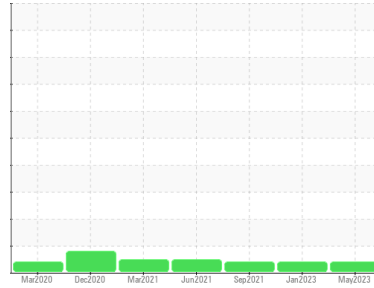
Resample at the next service interval to monitor. All component wear rates are normal. The water content is negligible. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id
RC-5
 Component
Reciprocating Compressor
 Fluid
CHEVRON REFRIGERATION OIL WF 68 (--- GAL)

DIAGNOSIS

▲ Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. The amount and size of particulates present in the system are acceptable.

▲ Fluid Condition

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0095714	PCA0088356	PCA0059320
Sample Date	Client Info		09 May 2023	22 Jan 2023	30 Sep 2021
Machine Age	hrs	Client Info	24926	24914	22292
Oil Age	hrs	Client Info	3852	3840	1196
Oil Changed	Client Info		Not Chngd	Changed	Not Chngd
Sample Status			ATTENTION	ATTENTION	ATTENTION

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	<1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	4
Lead	ppm	ASTM D5185m >25	0	0	0
Copper	ppm	ASTM D5185m >50	0	0	0
Tin	ppm	ASTM D5185m >15	<1	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	11	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	14	0	0
Calcium	ppm	ASTM D5185m	13	0	0
Phosphorus	ppm	ASTM D5185m	13	5	5
Zinc	ppm	ASTM D5185m	70	0	0
Sulfur	ppm	ASTM D5185m	191	35	226

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	0	0	0
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	0	0
Water	%	ASTM D6304 >0.1	0.007	0.003	0.004
ppm Water	ppm	ASTM D6304 >1000	76.7	26.6	47.2

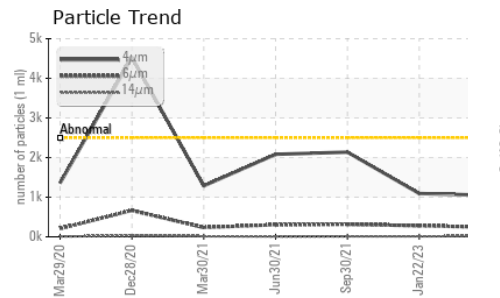
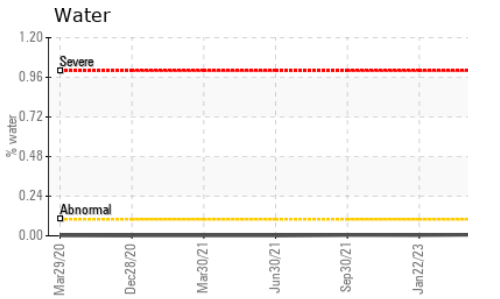
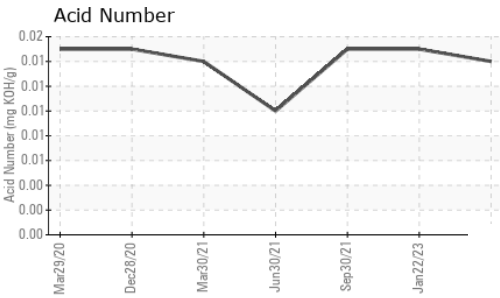
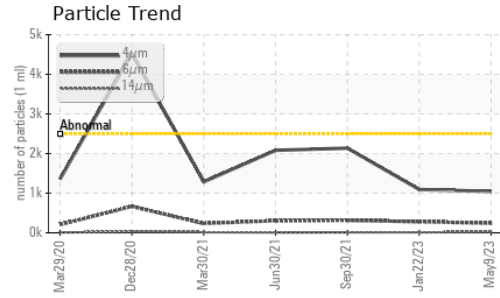
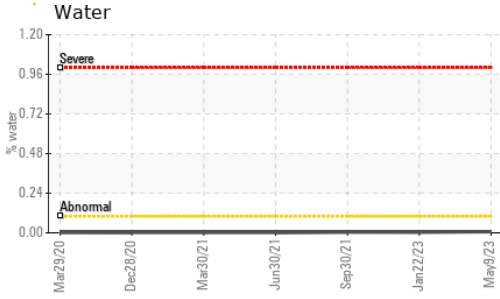
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	1046	1093	2138
Particles >6µm	ASTM D7647	>320	241	280	316
Particles >14µm	ASTM D7647	>40	20	12	11
Particles >21µm	ASTM D7647	>10	4	2	2
Particles >38µm	ASTM D7647	>3	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>18/15/12	17/15/11	17/15/11	18/15/11

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.014	0.015	0.015

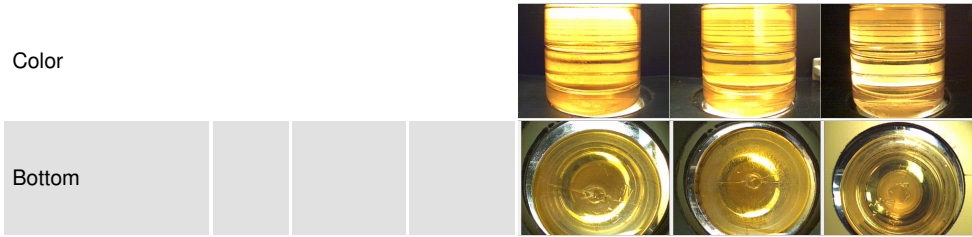
OIL ANALYSIS REPORT



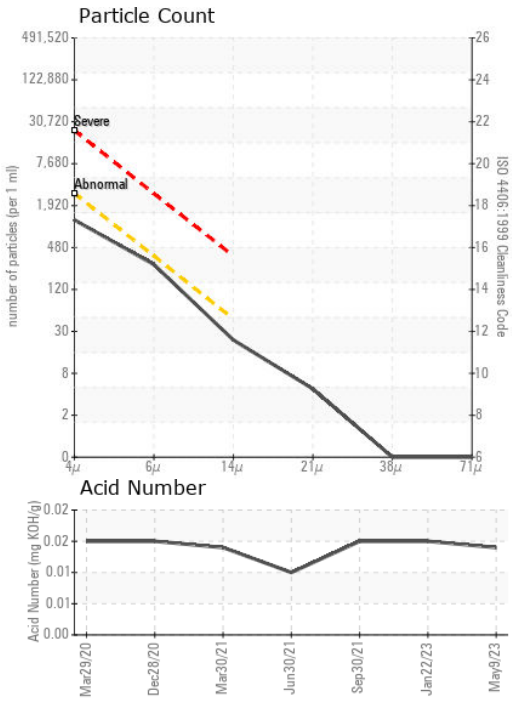
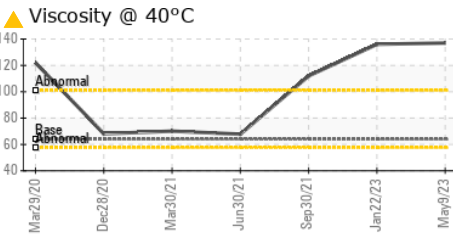
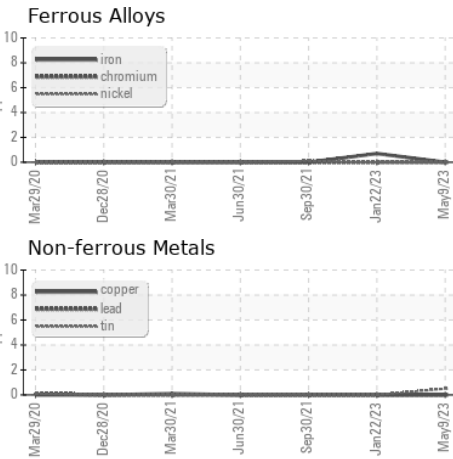
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.0 ▲ 137	▲ 136	▲ 112

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0095714 **Received** : 22 May 2023
Lab Number : 05853251 **Diagnosed** : 24 May 2023
Unique Number : 10482606 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

KraftHeinz - Walton - Plant UNK
 261 Delaware St.
 Walton, NY
 US 13856
 Contact: Cindy Scofield
 cindy.scofield@kraft.com
 T: (607)865-2330
 F: (607)865-8863

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)