

OIL ANALYSIS REPORT

WILLMAR Unit 01 DB040101E

Component **Natural Gas Engine**

PETRO CANADA DURON MONOGRADE HD 40W (250 GAL)



Recommendation

Resample at the next service interval to monitor.

Wear

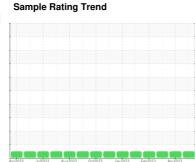
All component wear rates are normal.

Contamination

Fuel content negligible. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



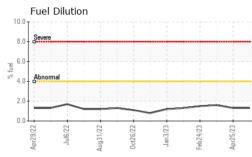


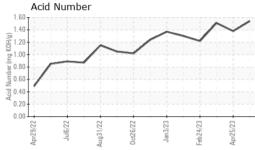
NORMAL

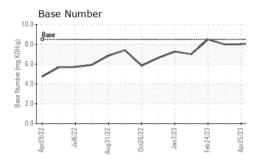
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0050287	PCA0050286	PCA0050285
Sample Date		Client Info		26 May 2023	25 Apr 2023	29 Mar 2023
Machine Age	hrs	Client Info		4570	4448	4357
Oil Age	hrs	Client Info		4958	4448	4357
Oil Changed		Client Info		Filtered	Filtered	Filtered
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4	4	3
Chromium	ppm	ASTM D5185m	>4	0	0	0
Nickel	ppm	ASTM D5185m	>2	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>9	<1	<1	<1
Lead	ppm	ASTM D5185m	>30	<1	0	2
Copper	ppm	ASTM D5185m	>35	2	3	2
Tin	ppm	ASTM D5185m	>4	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	21	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		<1	2	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		889	759	827
Calcium	ppm	ASTM D5185m		1093	1155	1110
Phosphorus	ppm	ASTM D5185m		1082	1003	1034
Zinc	ppm	ASTM D5185m		1281	1156	1201
Sulfur	ppm	ASTM D5185m		3771	3241	3330
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>+100	2	3	3
Sodium	ppm	ASTM D5185m		3	4	2
Potassium	ppm	ASTM D5185m	>20	4	0	2
Fuel	%	ASTM D3524	>4.0	1.3	1.3	1.6
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		0.1	0	0.1
Nitration	Abs/cm	*ASTM D7624	>20	3.9	3.7	4.0
Sulfation	Abs/.1mm	*ASTM D7415	>30	13.2	11.5	13.1
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	6.8	6.4	6.5
Acid Number (AN)	mg KOH/g	ASTM D8045		1.54	1.38	1.51
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	8.10	8.01	8.00

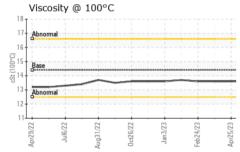


OIL ANALYSIS REPORT









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				-	VISUAL			method						ry1		story2
	V	Vhite Metal		scalar	*Visual	NONE	I	NONE		NONE		NO	NE			
				Y	'ellow Meta	ıl	scalar	*Visual	NONE	1	NONE		NONE		NO	NE
				Р	recipitate		scalar	*Visual	NONE	1	NONE		NONE		NO	NE
				S	Silt		scalar	*Visual	NONE	I	NONE		NONE		NO	NE
				D	Debris		scalar	*Visual	NONE	I	NONE		NONE		NO	NE
\sim	_			S	Sand/Dirt		scalar	*Visual	NONE	I	NONE		NONE		NO	NE
0ct26/22	Jan 3/23 -	Feb24/23	Apr25/23	A	ppearance		scalar	*Visual	NORML	1	NORML		NORN	IL	NO	RML
0ct2	Jan	Feb2	Apr2	С	Odor		scalar	*Visual	NORML	I	NORML		NORN	IL	NO	RML
				E	mulsified V	Vater	scalar	*Visual	>0.1	1	NEG		NEG		NE	G
			~/	F	ree Water		scalar	*Visual		I	NEG		NEG		NE	G
/		\checkmark			FLUID P	ROPE	RTIES	method	limit/base	Э	current		histo	ry1	hi	story2
				V	/isc @ 100°		cSt	ASTM D445	5 14.4	1	13.6		13.6		13.6	6
					GRAPH											
				100 -	Iron (ppm)				0.0	ad (ppm) were					
22	23	23	23	- 80-	Severe					50-	vere					
0ct26/22	Jan3/23	Feb24/23	Apr25/23	60	Abnormal					40 30 A t	onormal					
				1 40-						20-						
				20-								+				
		Apr29/22 Jul6/22	Aug31/22	0ct26/22	Jan 3/23 Feb 24/23	Apr25/23	Apr29/22	Jul6/22	Aug31/22	0ct26/22	Jan 3/23	Feb24/23	Apr25/23			
		⊲ Aluminum		0	ι. L	4		nromium (-	Ľ.	A			
	²⁰ T	Aluminum	(ppin)		1		813		.ppn							
				15-	Severe					6 - Se	vere	-				<u> </u>
/22 /23	표 10-	Abnormal					d 4 - At	onormal								
0ct26/22	Jan 3/23	Feb24/23	Apr25/23	5 -						2						
				0	122	122	/22	/23	/23	0 22	/22	/22	122	/23	/23	/23
					Apr29/22 Jul6/22	Aug31/22	0ct26/22	Jan3/23 Feb24/23	Apr25/23	Apr29/22	Jul6/22	Aug31/22	0ct26/22	Jan 3/23	Feb24/23	Apr25/23
				80 T	Copper (p	pm)				Si 200 T Se	licon (ppm	ı)				
				60-	Severe					150						
				뵵 40	Abnormal				udd	100 - At	onormal	-				
2				20						50 -						
0ct26/22	Jan3/23	Feb24/23	Apr25/23	0	22	22	22	23	23	0 22	22	22	22	23	23	23
					Apr29/22 Jul6/22	Aug31/22	0ct26/22	Jan 3/23 Feb 2 4/23	Apr25/23	Apr29/22 -	Jul6/22	Aug31/22	0ct26/22	Jan3/23	Feb24/23	Apr25/23
					Viscosity (2				ase Numbe					
				18	Abnormal				(B)		ise					
				CSt (100°C)					Base Number (mg KOH/g)	8.0		-		~		
				0014	Base				er (ji	6.0			~			
				ぢ 12-	Abnormal				Numb	4.0-						
									Base	2.0						
				10	pr29/22	1/22	6/22	Jan 3/23 + eb 24/23 +	5/23	0.0	Jul6/22	1/22	8/22	Jan3/23 -	4/23	5/23
					Apr29/22 Jul6/22	Aug31/22	0ct26/22	Jan 3/23 Feb 24/23	Apr25/23	Apr29/22	lul	Aug31/22	0ct26/22	Jan	Feb24/23	Apr25/23
		Lab N	atory le No. umber Numbe	: F : C									30th S Willr			

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F:

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