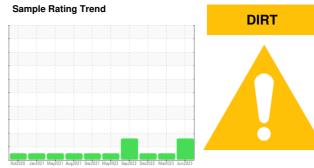


OIL ANALYSIS REPORT



KEMP QUARRIES / PRYOR STONE [64440] **OHT110** Component

Transmission (Auto) Fluid

PETRO CANADA PRODURO TO-4 SAE 30 (--- GAL)

DIAGNOSIS	SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Recommendation No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Pm1 performed. All oil samples taken. Engine oil, and all filters changed.)	Sample Number		Client Info		PCA0083994	PCA0083926	PCA0070317
	Sample Date		Client Info		06 Jun 2023	24 Mar 2023	15 Dec 2022
	Machine Age	hrs	Client Info		27575	27095	26580
	Oil Age	hrs	Client Info		480	1094	579
	Oil Changed		Client Info		Oil Added	Changed	Oil Added
	Sample Status				ABNORMAL	NORMAL	NORMAL
ear I component wear rates are normal.	WEAR META	LS	method	limit/base	current	history1	history2
Contamination	Iron	ppm	ASTM D5185m	>160	13	11	12
lemental level of silicon (Si) above normal.	Chromium	ppm	ASTM D5185m	>5	0	<1	<1
Fluid Condition The condition of the fluid is acceptable for the time in service.	Nickel	ppm	ASTM D5185m		0	<1	0
	Titanium	ppm	ASTM D5185m		<1	<1	<1
	Silver	ppm	ASTM D5185m	>5	0	0	0
	Aluminum	ppm	ASTM D5185m		5	5	5
	Lead	ppm	ASTM D5185m		3	<1	4
	Copper	ppm	ASTM D5185m		18	28	26
	Tin	ppm	ASTM D5185m		0	0	<1
	Vanadium	ppm	ASTM D5185m		0	0	0
	Cadmium	ppm	ASTM D5185m		0	0	0
	ADDITIVES	ppm	method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		4	<1	2
	Barium	ppm	ASTM D5185m	0	2	0	0
	Molybdenum	ppm	ASTM D5185m		2	2	2
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m		22	25	24
	Calcium	ppm	ASTM D5185m		3152	2752	3006
	Phosphorus	ppm	ASTM D5185m		884	859	876
	Zinc		ASTM D5185m		1054	1070	1028
	Sulfur	ppm ppm	ASTM D5185m		4260	4291	4153
	CONTAMINA		method	limit/base	current	history1	history2
	Silicon	ppm	ASTM D5185m		▲ 26	17	19
	Sodium	ppm	ASTM D5185m		0	2	2
	Potassium	ppm	ASTM D5185m	>20	4	2	<1
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
	Free Water	scalar	*Visual	20.1	NEG	NEG	NEG
	FLUID PROPI		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		86.7	89.8	86.4
	VISC @ 40 U	001	AO I WI D440	00.0	00.7	03.0	00.4



OIL ANALYSIS REPORT

