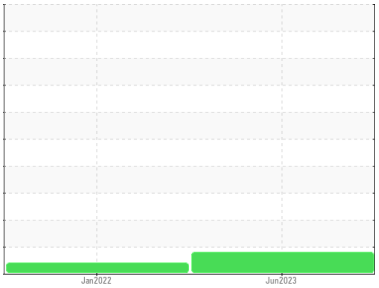
OIL DIAGNOSTICS

PROBLEM SUMMARY

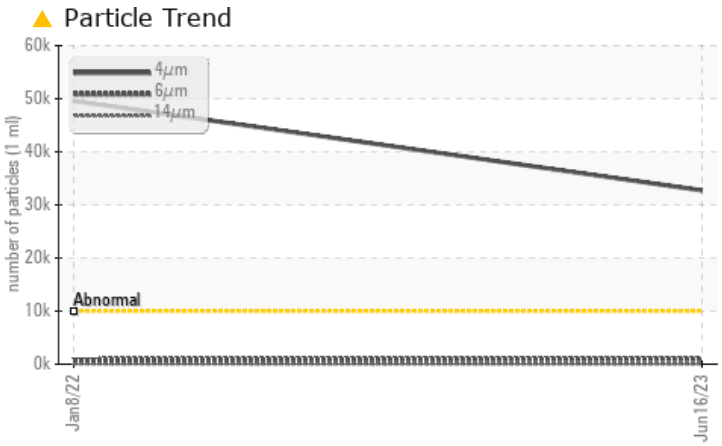
Sample Rating Trend



ISO

Area
VELVEETA/Velveeta
Machine Id
Cell 2 auger cart
Component
Gearbox
Fluid
MOBIL SHC CIBUS 460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time.
Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	---
Particles >4µm		ASTM D7647	>10000	▲ **32727**	▲ 49582	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ **22/17/11**	▲ 23/17/13	---

Customer Id: KRANEW
Sample No.: PCA0094160
Lab Number: 05885567
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

08 Jan 2022 Diag: Jonathan Hester

ISO

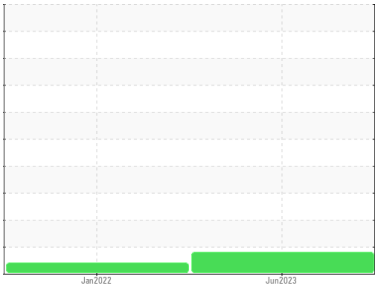
No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
VELVEETA/Velveeta
Machine Id
Cell 2 auger cart
Component
Gearbox
Fluid
MOBIL SHC CIBUS 460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**PCA0094160**	PCA0056133	---
Sample Date		Client Info		**16 Jun 2023**	08 Jan 2022	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**1330**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>200	**13**	12	---
Chromium	ppm	ASTM D5185m	>15	**<1**	<1	---
Nickel	ppm	ASTM D5185m	>15	**0**	0	---
Titanium	ppm	ASTM D5185m		**<1**	0	---
Silver	ppm	ASTM D5185m		**0**	<1	---
Aluminum	ppm	ASTM D5185m	>25	**0**	<1	---
Lead	ppm	ASTM D5185m	>100	**0**	0	---
Copper	ppm	ASTM D5185m	>200	**<1**	<1	---
Tin	ppm	ASTM D5185m	>25	**<1**	<1	---
Antimony	ppm	ASTM D5185m	>5	**---**	<1	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**<1**	0	---

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**58**	49	---
Barium	ppm	ASTM D5185m		**<1**	0	---
Molybdenum	ppm	ASTM D5185m		**<1**	0	---
Manganese	ppm	ASTM D5185m		**<1**	<1	---
Magnesium	ppm	ASTM D5185m		**8**	1	---
Calcium	ppm	ASTM D5185m		**924**	846	---
Phosphorus	ppm	ASTM D5185m		**495**	494	---
Zinc	ppm	ASTM D5185m		**27**	16	---
Sulfur	ppm	ASTM D5185m		**878**	651	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>50	**3**	3	---
Sodium	ppm	ASTM D5185m		**2**	<1	---
Potassium	ppm	ASTM D5185m	>20	**2**	<1	---

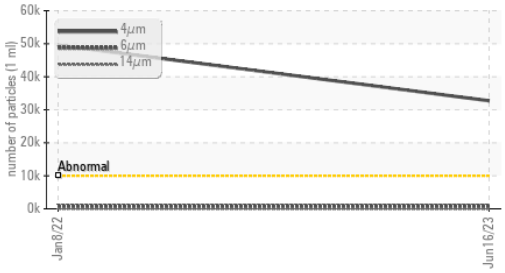
FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647	>10000	▲ **32727**	▲ 49582	---
Particles >6µm		ASTM D7647	>2500	**949**	853	---
Particles >14µm		ASTM D7647	>640	**19**	43	---
Particles >21µm		ASTM D7647	>160	**4**	15	---
Particles >38µm		ASTM D7647	>40	**0**	3	---
Particles >71µm		ASTM D7647	>10	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/16	▲ **22/17/11**	▲ 23/17/13	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.11**	0.067	---

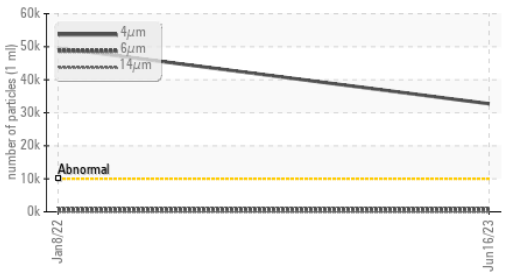
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

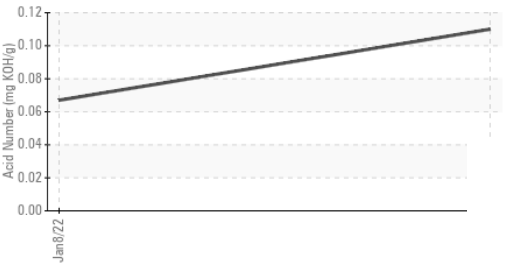
Particle Trend



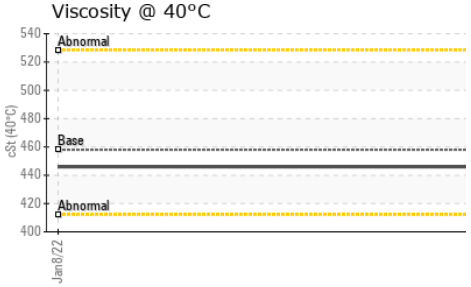
Particle Trend



Acid Number

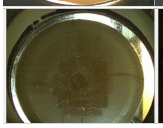
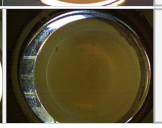


Viscosity @ 40°C



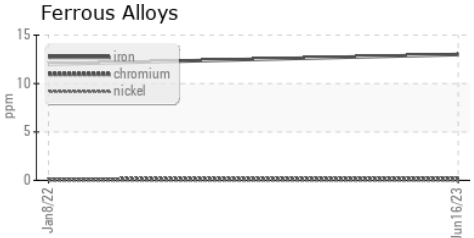
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	458	**446**	446	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					no image
Bottom					no image

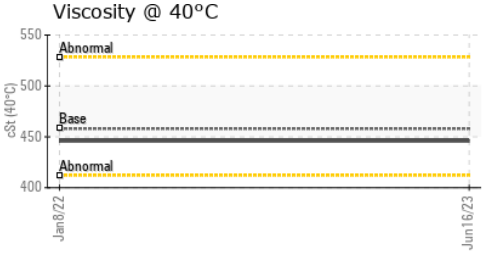
GRAPHS

Ferrous Alloys

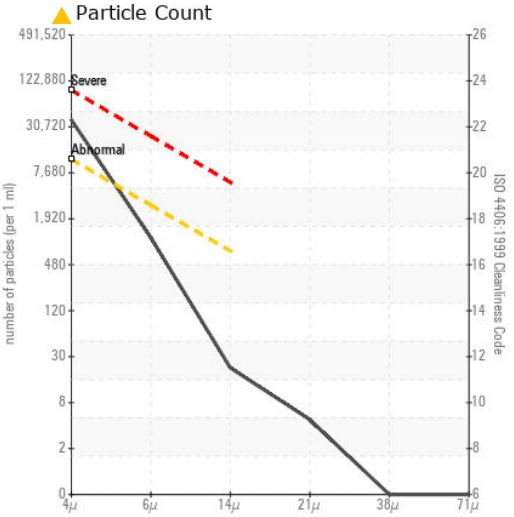


Non-ferrous Metals

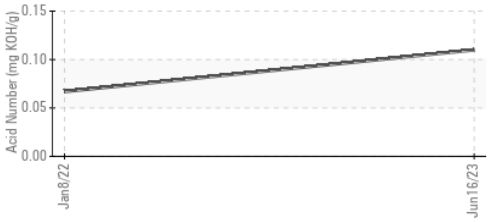
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0094160 **Received** : 28 Jun 2023
Lab Number : 05885567 **Diagnosed** : 30 Jun 2023
Unique Number : 10536050 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - New Ulm - Plant 8302
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NEW ULM, MN
US 56073
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T: (507)568-0338
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Report Id: KRANEW [WUSCAR] 05885567 (Generated: 06/30/2023 16:12:29) Rev: 1

Submitted By: RYAN SCHMID