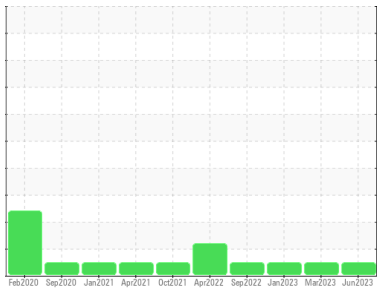
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
Process Cheese [98301107]
Machine Id
BLENDER 3
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**PCA0100127**	PCA0088294	PCA0081536
Sample Date		Client Info		**22 Jun 2023**	12 Mar 2023	26 Jan 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Filtered**	Filtered	Filtered
Sample Status				**NORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>200	**0**	0	0
Chromium	ppm	ASTM D5185m	>15	**0**	0	0
Nickel	ppm	ASTM D5185m	>15	**0**	<1	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	1	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	0	0
Tin	ppm	ASTM D5185m	>25	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	50	**0**	0	0
Barium	ppm	ASTM D5185m	15	**14**	0	0
Molybdenum	ppm	ASTM D5185m	15	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	50	**13**	0	0
Calcium	ppm	ASTM D5185m	50	**2**	0	0
Phosphorus	ppm	ASTM D5185m	350	**447**	419	452
Zinc	ppm	ASTM D5185m	100	**29**	6	3
Sulfur	ppm	ASTM D5185m	12500	**963**	661	554

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>50	**<1**	2	2
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	<1	<1

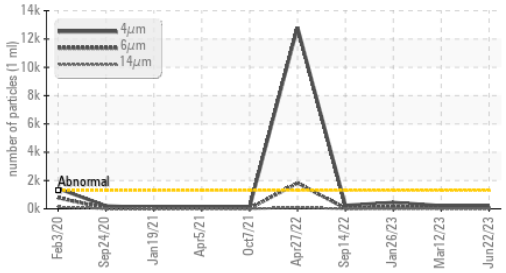
FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647	>1300	**193**	221	446
Particles >6µm		ASTM D7647	>320	**53**	68	124
Particles >14µm		ASTM D7647	>80	**6**	6	4
Particles >21µm		ASTM D7647	>20	**2**	1	1
Particles >38µm		ASTM D7647	>4	**0**	0	1
Particles >71µm		ASTM D7647	>3	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>17/15/13	**15/13/10**	15/13/10	16/14/9

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.34**	0.38	0.38

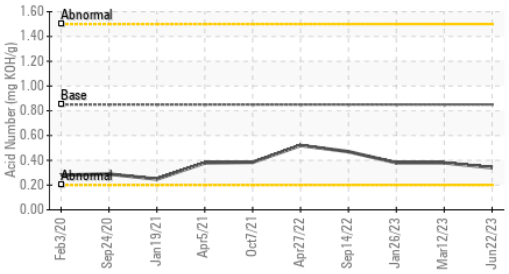
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

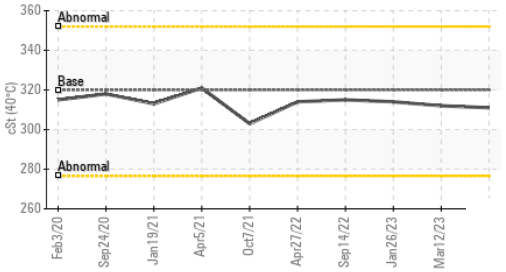
Particle Trend



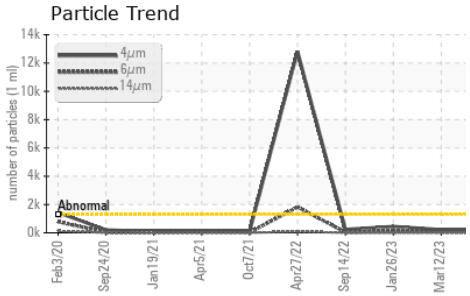
Acid Number



Viscosity @ 40°C



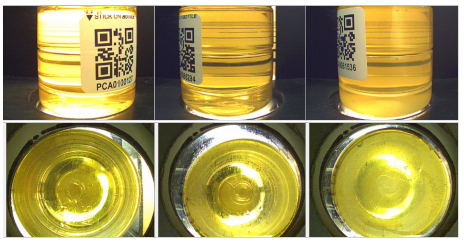
Particle Trend



VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

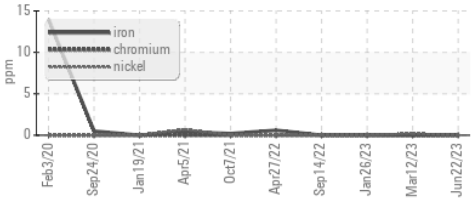
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	320	**311**	312	314

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

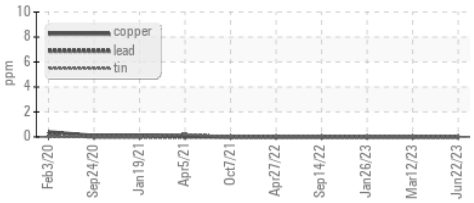


GRAPHS

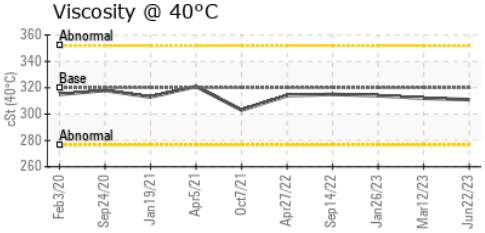
Ferrous Alloys



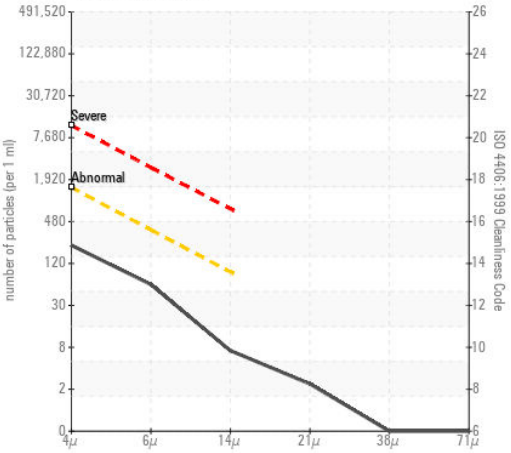
Non-ferrous Metals



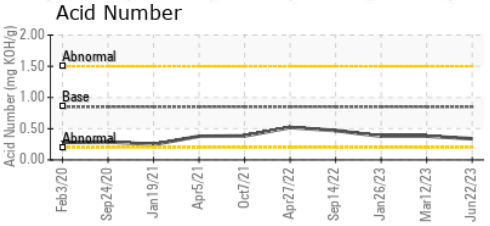
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0100127 **Received** : 30 Jun 2023
Lab Number : 05887816 **Diagnosed** : 04 Jul 2023
Unique Number : 10538299 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager
T:
F: