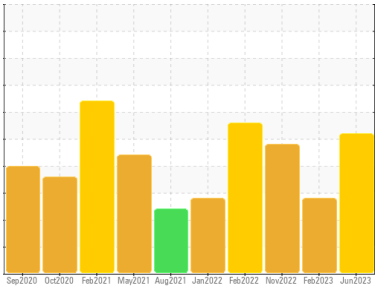
OIL DIAGNOSTICS

PROBLEM SUMMARY

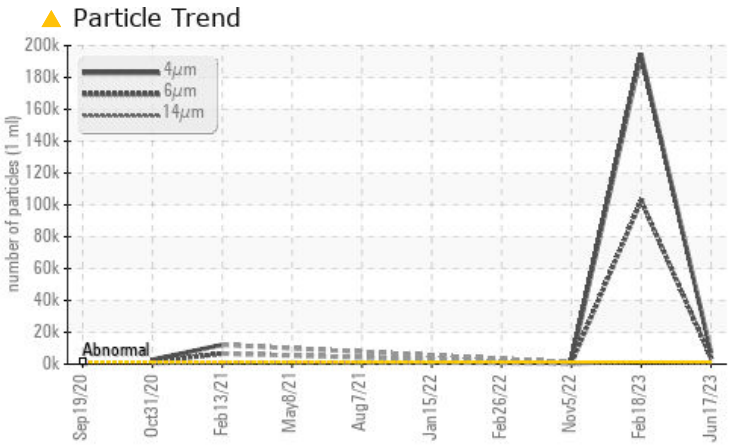
Sample Rating Trend

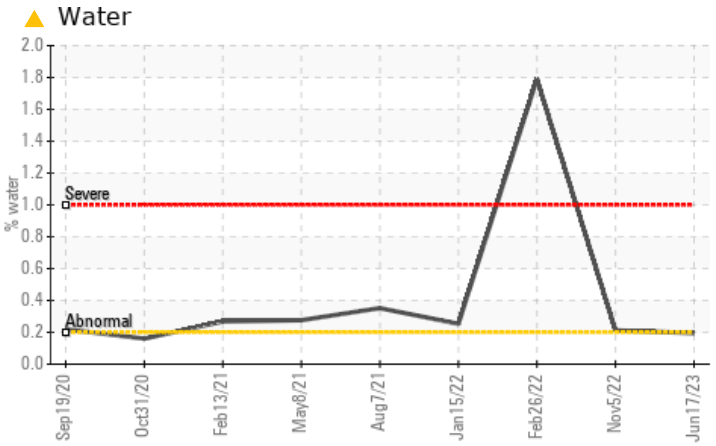


WATER

Area
PROCESS CHEESE [98316595]
Machine Id
COOKER 8
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

COMPONENT CONDITION SUMMARY





RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Water	%	ASTM D6304	>0.2	▲ **0.195**	---	▲ 0.212
ppm Water	ppm	ASTM D6304	>2000	▲ **1950**	---	▲ 2120
Particles >4µm		ASTM D7647	>1300	▲ **7238**	▲ 194546	1029
Particles >6µm		ASTM D7647	>320	▲ **3943**	▲ 102620	▲ 560
Particles >14µm		ASTM D7647	>80	▲ **671**	▲ 1375	▲ 95
Particles >21µm		ASTM D7647	>20	▲ **226**	▲ 89	▲ 32
Particles >38µm		ASTM D7647	>4	▲ **35**	▲ 4	▲ 5
Particles >71µm		ASTM D7647	>3	▲ **4**	0	1
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **20/19/17**	▲ 25/24/18	▲ 17/16/14
Appearance	scalar	*Visual	NORML	▲ **MILKY**	NORML	▲ HAZY

Customer Id: KRASPRMO
Sample No.: PCA0100130
Lab Number: 05887824
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

18 Feb 2023 Diag: Don Baldridge

VISCOSITY

The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. Viscosity of sample indicates oil is within ISO 220 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report

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05 Nov 2022 Diag: Doug Bogart

WATER

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. There is a light concentration of water present in the oil. The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

view report

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26 Feb 2022 Diag: Don Baldridge

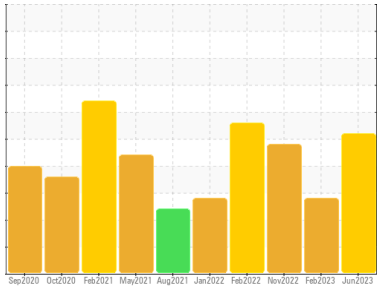
WATER

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition. There is too much water present in this sample to perform a particle count.Gear wear is indicated. There is a high concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
PROCESS CHEESE [98316595]
Machine Id
COOKER 8
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

DIAGNOSIS

Recommendation
The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
Appearance is milky. There is a high amount of particulates present in the oil. There is a trace of moisture present in the oil.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**PCA0100130**	PCA0081570	PCA0081573
Sample Date		Client Info		**17 Jun 2023**	18 Feb 2023	05 Nov 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>200	**47**	62	180
Chromium	ppm	ASTM D5185m	>15	**0**	<1	1
Nickel	ppm	ASTM D5185m	>15	**0**	<1	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	<1	<1
Lead	ppm	ASTM D5185m	>100	**0**	0	<1
Copper	ppm	ASTM D5185m	>200	**0**	<1	0
Tin	ppm	ASTM D5185m	>25	**0**	0	<1
Antimony	ppm	ASTM D5185m	>5	**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	50	**0**	<1	0
Barium	ppm	ASTM D5185m	15	**14**	0	0
Molybdenum	ppm	ASTM D5185m	15	**0**	<1	0
Manganese	ppm	ASTM D5185m		**<1**	<1	1
Magnesium	ppm	ASTM D5185m	50	**12**	5	0
Calcium	ppm	ASTM D5185m	50	**3**	22	0
Phosphorus	ppm	ASTM D5185m	350	**360**	285	515
Zinc	ppm	ASTM D5185m	100	**60**	103	1
Sulfur	ppm	ASTM D5185m	12500	**1523**	10260	575

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>50	**2**	3	16
Sodium	ppm	ASTM D5185m		**8**	3	4
Potassium	ppm	ASTM D5185m	>20	**0**	<1	0
Water	%	ASTM D6304	>0.2	▲ **0.195**	---	▲ 0.212
ppm Water	ppm	ASTM D6304	>2000	▲ **1950**	---	▲ 2120

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647	>1300	▲ **7238**	▲ 194546	1029
Particles >6µm		ASTM D7647	>320	▲ **3943**	▲ 102620	▲ 560
Particles >14µm		ASTM D7647	>80	▲ **671**	▲ 1375	▲ 95
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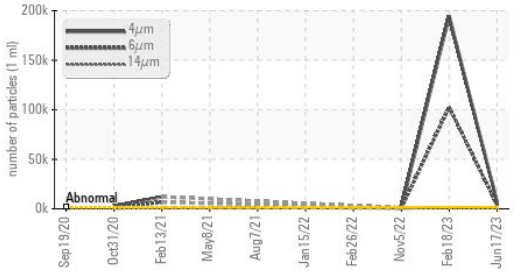
Particles >38µm		ASTM D7647	>4	▲ **35**	▲ 4	▲ 5
Particles >71µm		ASTM D7647	>3	▲ **4**	0	1
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **20/19/17**	▲ 25/24/18	▲ 17/16/14

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.08**	0.26	0.21

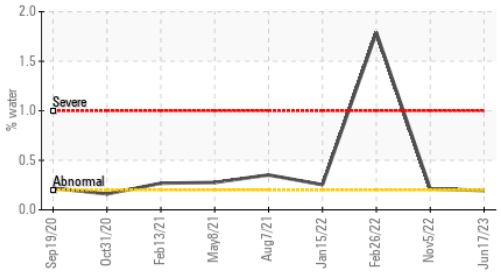
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

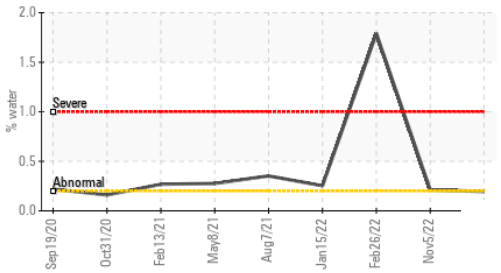
Particle Trend



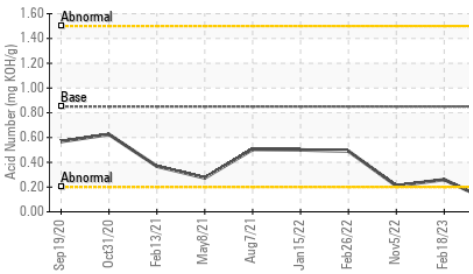
Water



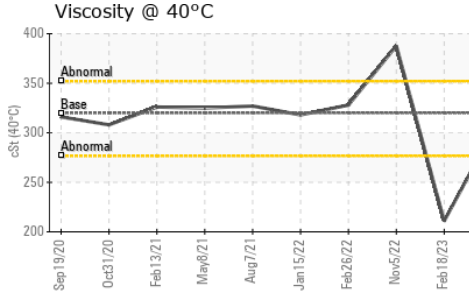
Water



Acid Number

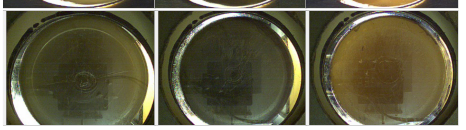


Viscosity @ 40°C



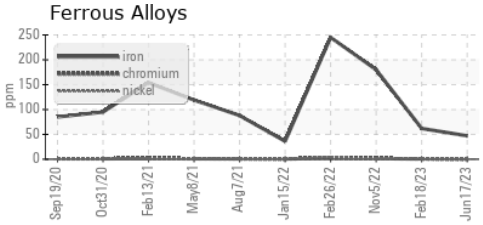
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ **MILKY**	NORML	▲ HAZY
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**0.2%**	NEG	▲ 0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	320	**300**	▲ 211	▲ 387.8

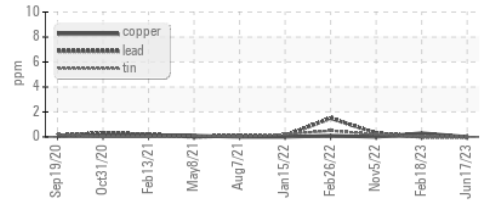
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

GRAPHS

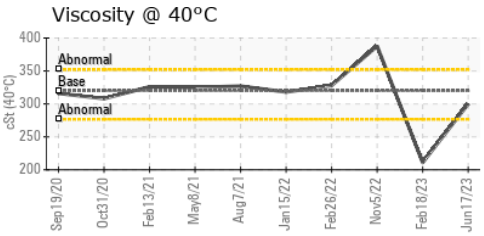
Ferrous Alloys



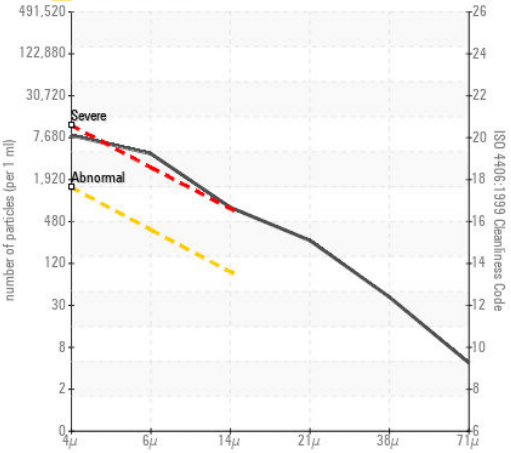
Non-ferrous Metals



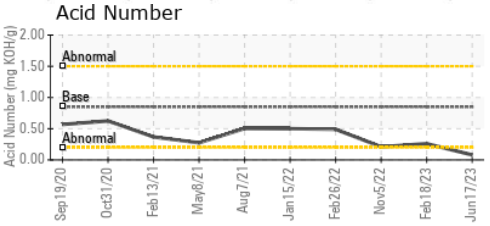
Viscosity @ 40°C



Particle Count



Acid Number



ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0100130 **Received** : 30 Jun 2023
Lab Number : 05887824 **Diagnosed** : 07 Jul 2023
Unique Number : 10538307 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: