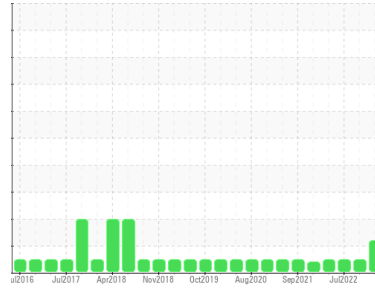


OIL ANALYSIS REPORT

Sample Rating Trend



FUEL



Area
KEMP QUARRIES / NEOSHO
Machine Id
WL111
Component
Diesel Engine
Fluid
MOBIL DELVAC 1300 SUPER15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: PM-3 changed filters and fluid)

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of fuel present in the oil.

Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

SAMPLE INFORMATION

| | method | limit/base | current | history 1 | history 2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | PCA0086325 | PCA0086037 | PCA0037721 |
| Sample Date | Client Info | | 19 Jun 2023 | 21 Mar 2023 | 01 Jul 2022 |
| Machine Age | hrs | Client Info | 29243 | 28833 | 28351 |
| Oil Age | hrs | Client Info | 29243 | 28833 | 28351 |
| Oil Changed | Client Info | | Changed | Changed | Changed |
| Sample Status | | | ABNORMAL | NORMAL | NORMAL |

CONTAMINATION

| | method | limit/base | current | history 1 | history 2 |
|--------|-----------|------------|------------|-----------|-----------|
| Glycol | WC Method | | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history 1 | history 2 |
|----------|--------|------------------|--------------|-----------|-----------|
| Iron | ppm | ASTM D5185m >100 | 18 | 37 | 31 |
| Chromium | ppm | ASTM D5185m >20 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185m >2 | 0 | <1 | 0 |
| Titanium | ppm | ASTM D5185m >2 | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m >2 | 0 | 0 | 1 |
| Aluminum | ppm | ASTM D5185m >25 | 0 | 2 | 2 |
| Lead | ppm | ASTM D5185m >40 | 2 | 2 | 2 |
| Copper | ppm | ASTM D5185m >330 | 9 | 14 | 16 |
| Tin | ppm | ASTM D5185m >15 | 1 | 2 | 2 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | <1 |

ADDITIVES

| | method | limit/base | current | history 1 | history 2 |
|------------|--------|---------------|--------------|-----------|-----------|
| Boron | ppm | ASTM D5185m 0 | 0 | 0 | 5 |
| Barium | ppm | ASTM D5185m 0 | 0 | <1 | 0 |
| Molybdenum | ppm | ASTM D5185m 0 | 56 | 62 | 62 |
| Manganese | ppm | ASTM D5185m | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m 0 | 868 | 912 | 981 |
| Calcium | ppm | ASTM D5185m | 998 | 1101 | 1118 |
| Phosphorus | ppm | ASTM D5185m | 940 | 1033 | 1050 |
| Zinc | ppm | ASTM D5185m | 1122 | 1240 | 1296 |
| Sulfur | ppm | ASTM D5185m | 2863 | 3270 | 3720 |

CONTAMINANTS

| | method | limit/base | current | history 1 | history 2 |
|-----------|--------|-----------------|--------------|-----------|-----------|
| Silicon | ppm | ASTM D5185m >25 | 7 | 5 | 5 |
| Sodium | ppm | ASTM D5185m | <1 | 0 | 2 |
| Potassium | ppm | ASTM D5185m >20 | <1 | 2 | <1 |
| Fuel | % | ASTM D3524 >5 | ▲ 6.0 | <1.0 | <1.0 |

INFRA-RED

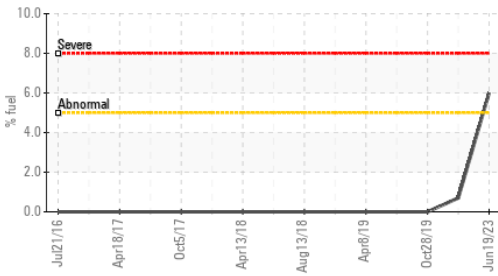
| | method | limit/base | current | history 1 | history 2 |
|-----------|----------|-----------------|-------------|-----------|-----------|
| Soot % | % | *ASTM D7844 >3 | 0.3 | 0.5 | 0.5 |
| Nitration | Abs/cm | *ASTM D7624 >20 | 17.5 | 7.0 | 7.5 |
| Sulfation | Abs/.1mm | *ASTM D7415 >30 | 23.8 | 19.0 | 20.0 |

FLUID DEGRADATION

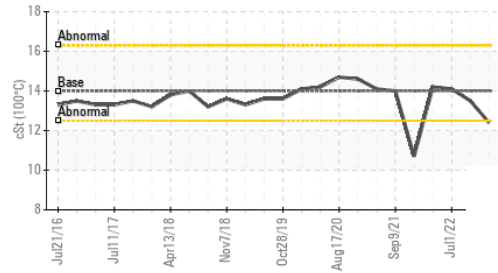
| | method | limit/base | current | history 1 | history 2 |
|------------------|----------|-----------------|-------------|-----------|-----------|
| Oxidation | Abs/.1mm | *ASTM D7414 >25 | 16.4 | 14.3 | 15.6 |
| Base Number (BN) | mg KOH/g | ASTM D2896 9.4 | 12.0 | 8.9 | 9.1 |

OIL ANALYSIS REPORT

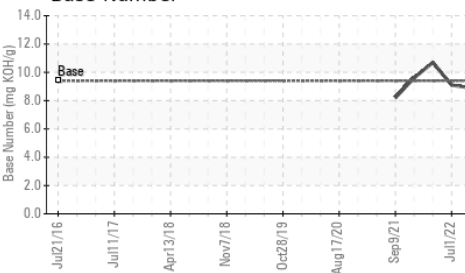
▲ Fuel Dilution



▲ Viscosity @ 100°C



Base Number

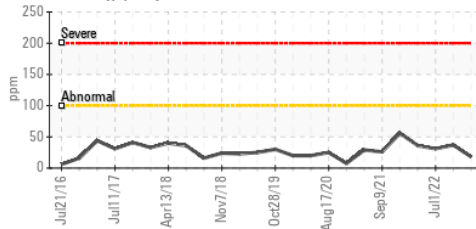


| VISUAL | method | limit/base | current | history 1 | history 2 |
|------------------|--------|------------|---------|-----------|-----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

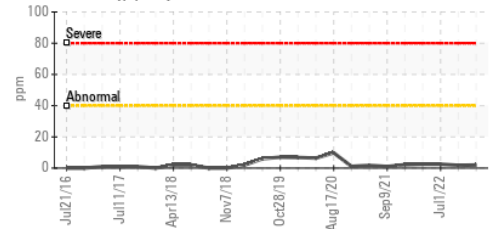
| FLUID PROPERTIES | method | limit/base | current | history 1 | history 2 |
|------------------|--------|--------------|---------|-----------|-----------|
| Visc @ 100°C | cSt | ASTM D445 14 | ▲ 12.4 | 13.5 | 14.1 |

GRAPHS

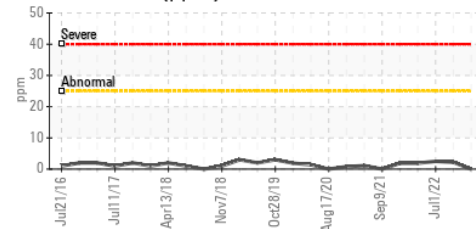
Iron (ppm)



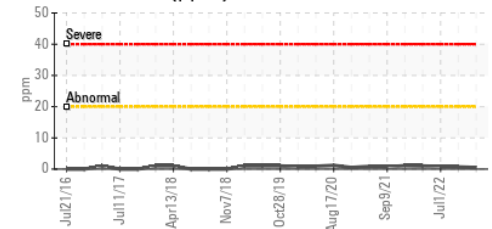
Lead (ppm)



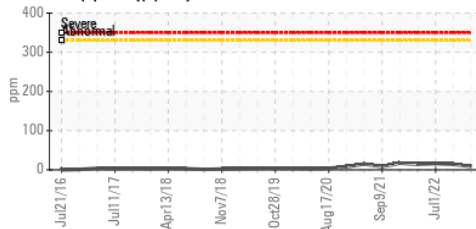
Aluminum (ppm)



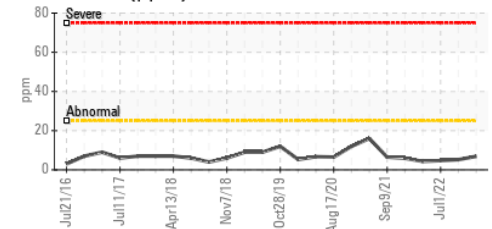
Chromium (ppm)



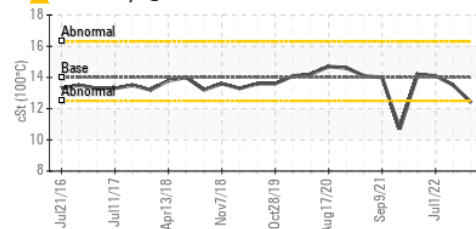
Copper (ppm)



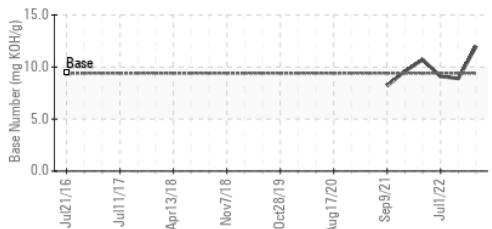
Silicon (ppm)



▲ Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086325 **Received** : 30 Jun 2023
Lab Number : 05888185 **Diagnosed** : 06 Jul 2023
Unique Number : 10538668 **Diagnostician** : Jonathan Hester
Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel, TBN)

Kemp Quarries - Kemp Stone - Neosho
 19148 Ingersol Lane
 Neosho, MO
 US 64850
 Contact:
 neosho@kempstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: