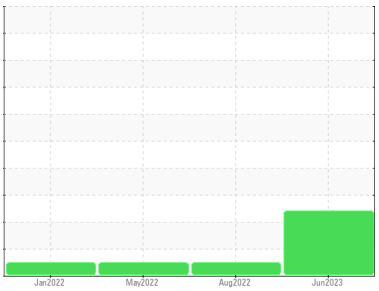
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
KEMP QUARRIES / KEMP STONE - FAIRLAND
Machine Id
OHT123
Component
Rear Left Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. (Customer Sample Comment: PM-3 sampled fluid)

Wear
All component wear rates are normal.

Contamination
Appearance is hazy. There is a light concentration of water present in the oil.

Fluid Condition
The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**PCA0086310**	PCA0062445	PCA0061932
Sample Date		Client Info		**21 Jun 2023**	31 Aug 2022	25 May 2022
Machine Age	hrs	Client Info		**37279**	36774	36356
Oil Age	hrs	Client Info		**37279**	36774	36356
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ATTENTION**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>500	**27**	43	40
Chromium	ppm	ASTM D5185m	>10	**0**	<1	<1
Nickel	ppm	ASTM D5185m		**0**	<1	0
Titanium	ppm	ASTM D5185m		**1**	<1	<1
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>25	**<1**	2	2
Lead	ppm	ASTM D5185m	>25	**0**	<1	<1
Copper	ppm	ASTM D5185m	>50	**10**	3	2
Tin	ppm	ASTM D5185m	>10	**<1**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	---	---
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	2	**2**	3	3
Barium	ppm	ASTM D5185m	0	**15**	0	0
Molybdenum	ppm	ASTM D5185m	0	**2**	<1	<1
Manganese	ppm	ASTM D5185m	0	**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	9	**32**	18	20
Calcium	ppm	ASTM D5185m	3114	**3152**	2464	2762
Phosphorus	ppm	ASTM D5185m	1099	**934**	854	930
Zinc	ppm	ASTM D5185m	1245	**1209**	1079	1164
Sulfur	ppm	ASTM D5185m	7086	**5149**	4282	4832

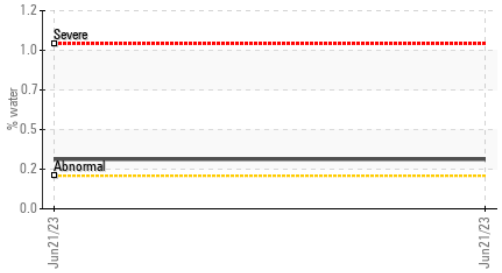
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>75	**45**	12	11
Sodium	ppm	ASTM D5185m		**1**	0	2
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0
Water	%	ASTM D6304	>0.2	▲ **0.300**	---	---
ppm Water	ppm	ASTM D6304	>2000	▲ **3000**	---	---

VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	▲ **HAZY**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

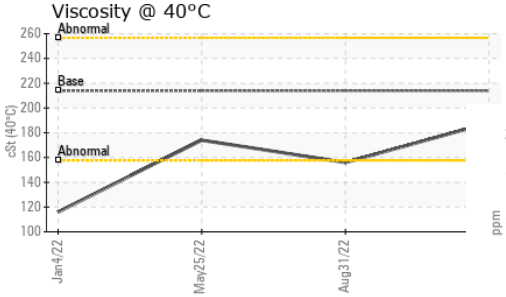
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

Water



Viscosity @ 40°C

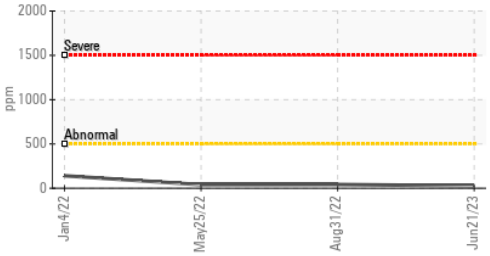


FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	213.9	**188**	156	174

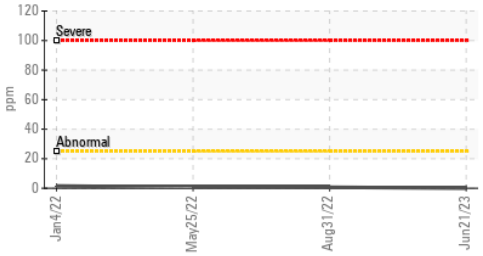
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color			*no image*	*no image*	*no image*
Bottom			*no image*	*no image*	*no image*

GRAPHS

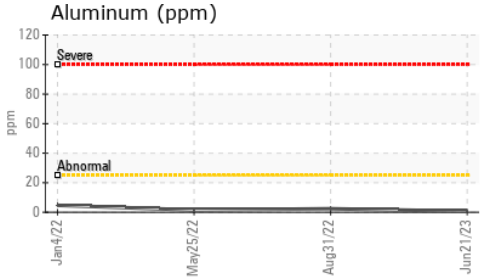
Iron (ppm)



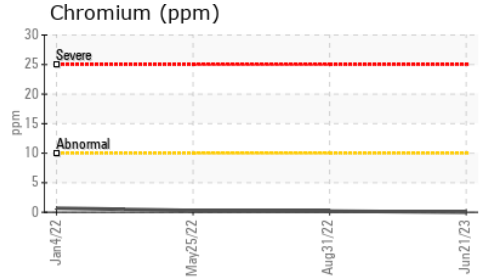
Lead (ppm)



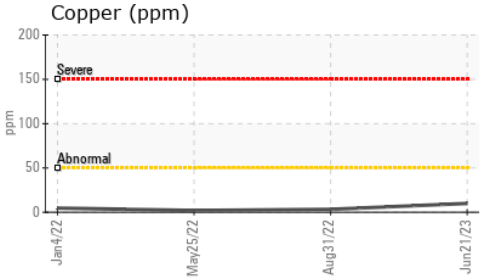
Aluminum (ppm)



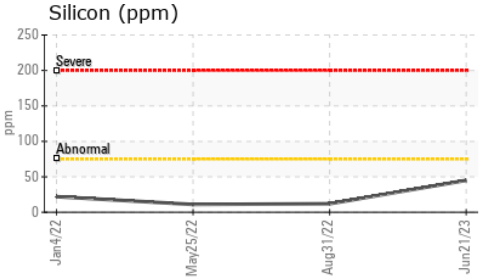
Chromium (ppm)



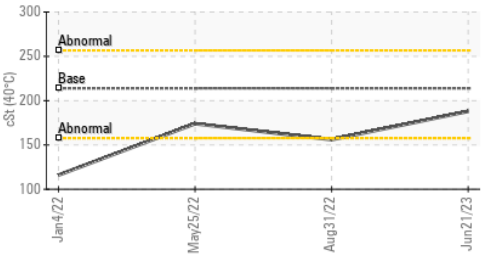
Copper (ppm)



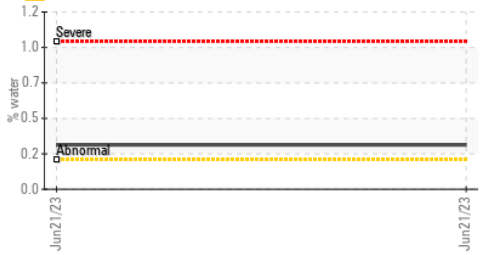
Silicon (ppm)



Viscosity @ 40°C



Water



ANAB ACCREDITED ISO/IEC 17025 TESTING LABORATORY
Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086310
Lab Number : 05888533
Unique Number : 10539016
Test Package : MOB 1 (Additional Tests: KF)

Received : 30 Jun 2023
Diagnosed : 05 Jul 2023
Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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