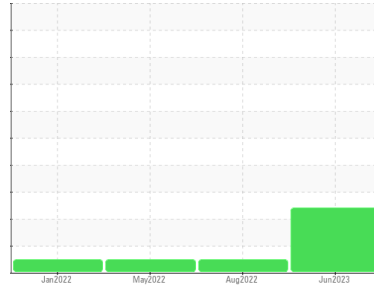


OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area
KEMP QUARRIES / KEMP STONE - FAIRLAND
 Machine Id
OHT123
 Component
Rear Right Final Drive
 Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-3 sampled fluid)

Wear

All component wear rates are normal.

Contamination

Appearance is hazy. There is a light concentration of water present in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history 1	history 2
Sample Number	Client Info	PCA0086309	PCA0062446	PCA0061933
Sample Date	Client Info	21 Jun 2023	31 Aug 2022	25 May 2022
Machine Age	hrs	37279	36774	36356
Oil Age	hrs	37279	36774	36356
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ATTENTION	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history 1	history 2	
Iron	ppm	ASTM D5185m >500	27	37	41
Chromium	ppm	ASTM D5185m >10	0	<1	<1
Nickel	ppm	ASTM D5185m	0	<1	0
Titanium	ppm	ASTM D5185m	1	<1	<1
Silver	ppm	ASTM D5185m	0	<1	<1
Aluminum	ppm	ASTM D5185m >25	<1	2	2
Lead	ppm	ASTM D5185m >25	0	<1	<1
Copper	ppm	ASTM D5185m >50	10	3	2
Tin	ppm	ASTM D5185m >10	<1	<1	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history 1	history 2	
Boron	ppm	ASTM D5185m 2	1	3	3
Barium	ppm	ASTM D5185m 0	15	0	0
Molybdenum	ppm	ASTM D5185m 0	2	<1	<1
Manganese	ppm	ASTM D5185m 0	<1	<1	<1
Magnesium	ppm	ASTM D5185m 9	32	18	20
Calcium	ppm	ASTM D5185m 3114	3240	2406	2737
Phosphorus	ppm	ASTM D5185m 1099	973	839	922
Zinc	ppm	ASTM D5185m 1245	1244	1062	1162
Sulfur	ppm	ASTM D5185m 7086	5339	4227	4847

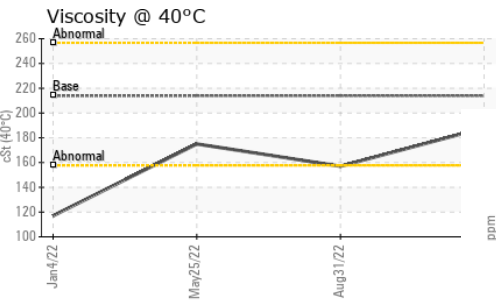
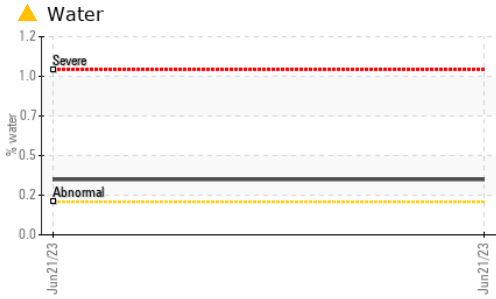
CONTAMINANTS

method	limit/base	current	history 1	history 2	
Silicon	ppm	ASTM D5185m >75	46	11	12
Sodium	ppm	ASTM D5185m	1	0	2
Potassium	ppm	ASTM D5185m >20	1	0	0
Water	%	ASTM D6304 >0.2	▲ 0.335	---	---
ppm Water	ppm	ASTM D6304 >2000	▲ 3350	---	---

VISUAL

method	limit/base	current	history 1	history 2	
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	▲ HAZY	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	0.2%	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

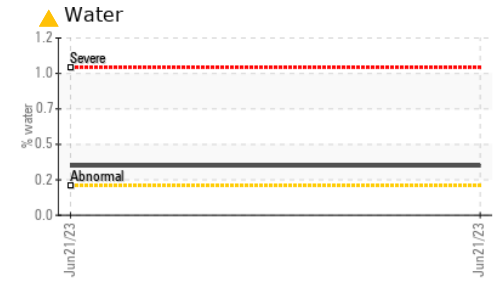
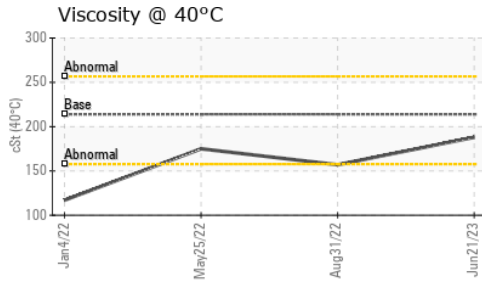
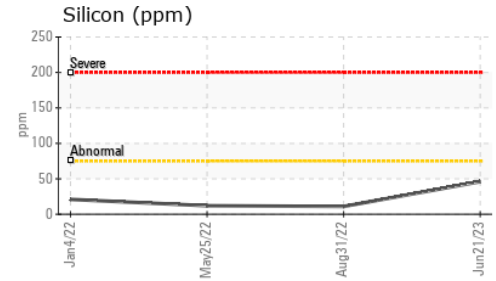
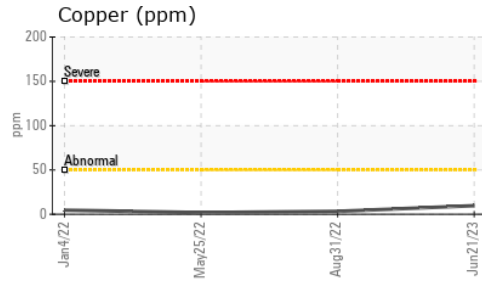
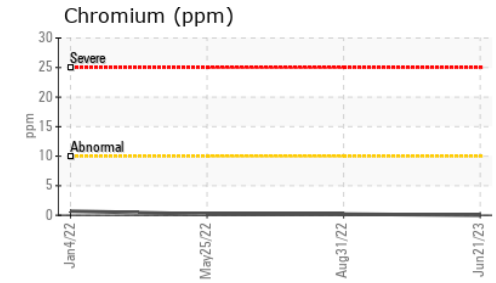
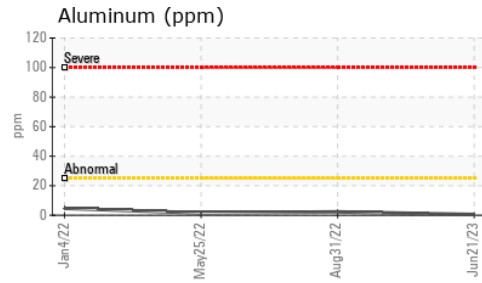
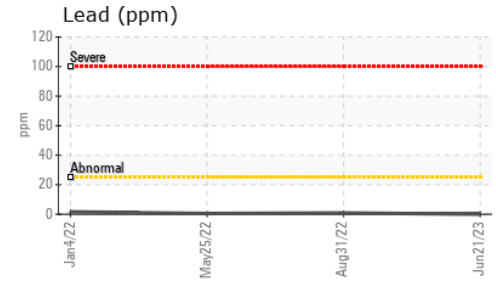
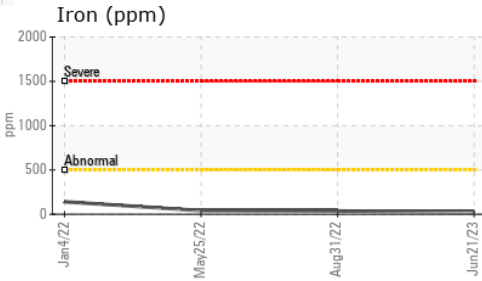
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	213.9	188	157	175

SAMPLE IMAGES		method	limit/base	current	history 1	history 2
Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086309 **Received** : 30 Jun 2023
Lab Number : 05888544 **Diagnosed** : 06 Jul 2023
Unique Number : 10539027 **Diagnostician** : Don Baldrige
Test Package : MOB 1 (Additional Tests: KF)

Kemp Quarries - Kemp Stone - Fairland
 18350 S 590 Rd
 Fairland, OK
 US 74343
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

fairland@kempstone.com

T:

F: