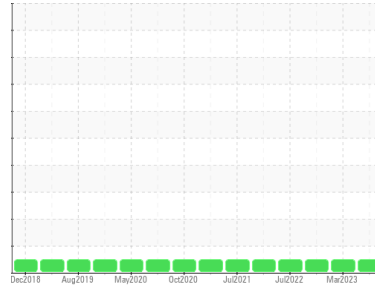


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**KEMP QUARRIES / BCS - GRAVETTE**  
 Machine Id  
**WL124**  
 Component  
**Diesel Engine**  
 Fluid  
 **DIESEL ENGINE OIL SAE 40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: PM-1 changed filters and fluid )

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number	Client Info			<b>PCA0086295</b>	PCA0086015	PCA0070271
Sample Date	Client Info			<b>06 Jul 2023</b>	17 Mar 2023	18 Oct 2022
Machine Age	hrs	Client Info		<b>36752</b>	36319	35888
Oil Age	hrs	Client Info		<b>36752</b>	36319	35888
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history 1	history 2
Fuel	WC Method	>5		<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>100	<b>14</b>	17	30
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>4	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	2	4
Lead	ppm	ASTM D5185m	>40	<b>&lt;1</b>	2	3
Copper	ppm	ASTM D5185m	>330	<b>8</b>	8	5
Tin	ppm	ASTM D5185m	>15	<b>1</b>	1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

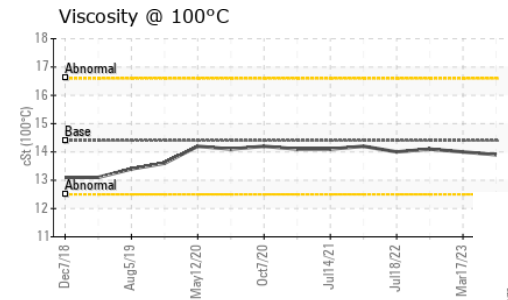
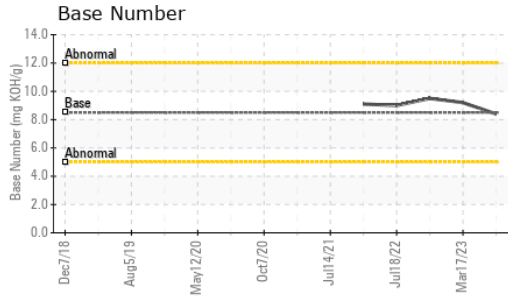
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	250	<b>&lt;1</b>	2	2
Barium	ppm	ASTM D5185m	10	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	100	<b>56</b>	60	61
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	450	<b>967</b>	989	838
Calcium	ppm	ASTM D5185m	3000	<b>1122</b>	1189	1124
Phosphorus	ppm	ASTM D5185m	1150	<b>1047</b>	1103	985
Zinc	ppm	ASTM D5185m	1350	<b>1306</b>	1347	1180
Sulfur	ppm	ASTM D5185m	4250	<b>3782</b>	3863	3484

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	<b>9</b>	17	3
Sodium	ppm	ASTM D5185m	>216	<b>2</b>	4	<1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	<1	2

INFRA-RED		method	limit/base	current	history 1	history 2
Soot %	%	*ASTM D7844	>3	<b>0.6</b>	0.4	1.6
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.5</b>	6.1	8.2
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>19.4</b>	18.4	22.0

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>14.9</b>	13.2	15.0
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>8.4</b>	9.2	9.5

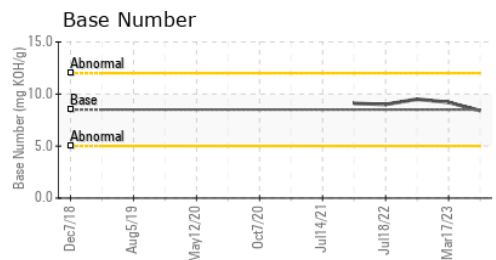
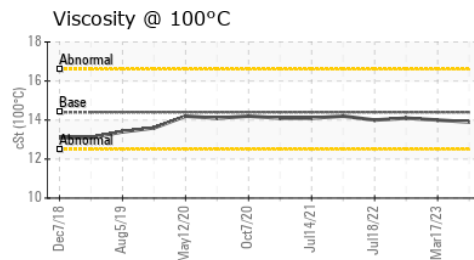
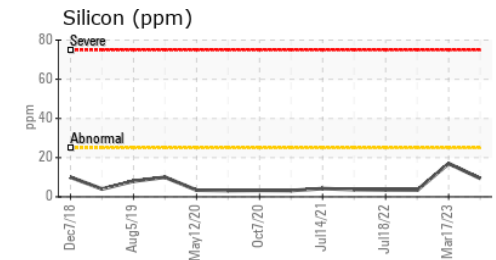
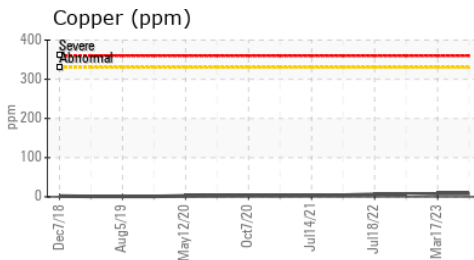
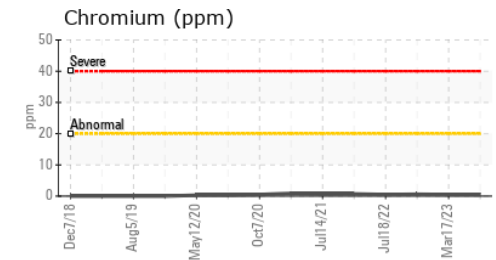
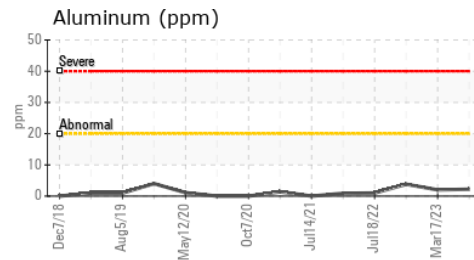
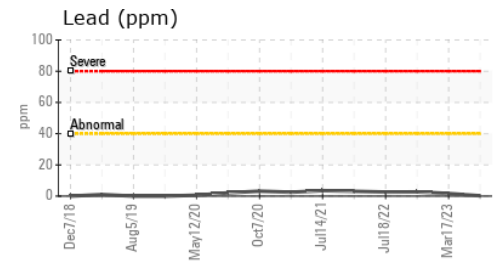
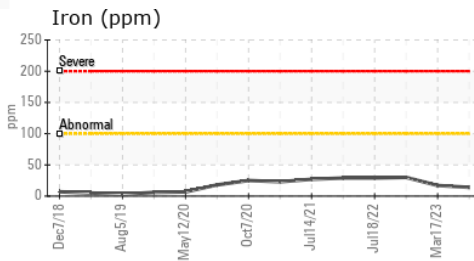
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2	
Visc @ 100°C	cSt	ASTM D445	14.4	<b>13.9</b>	14.0	14.1

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086295 **Received** : 10 Jul 2023  
**Lab Number** : 05894253 **Diagnosed** : 12 Jul 2023  
**Unique Number** : 10550063 **Diagnostician** : Don Baldrige

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact:  
 gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: