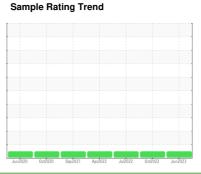


OIL ANALYSIS REPORT

KEMP QUARRIES / BCS - STILLWELL Machine Id CRSH073

Component **Diesel Engine**

PETRO CANADA DURON SHP 15W40 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Changed fluid and filters)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

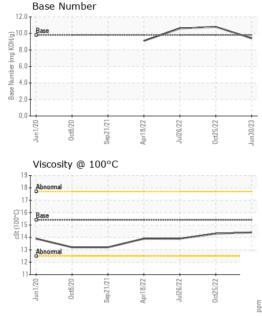
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

JAL)		Jun2020	Oct2020 Sep2021	Apr2022 Jul2022 Oct2022	Jun2023	
SAMPLE INFOR	MATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		PCA0086298	PCA0070261	PCA0062169
Sample Date		Client Info		30 Jun 2023	25 Oct 2022	26 Jul 2022
Machine Age	hrs	Client Info		5520	4891	4559
Oil Age	hrs	Client Info		5520	4891	0
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history 1	history 2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>100	33	55	42
Chromium	ppm	ASTM D5185m	>20	<1	1	1
Nickel	ppm	ASTM D5185m	>4	<1	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	2	<1	0
Lead	ppm	ASTM D5185m	>40	<1	2	2
Copper	ppm	ASTM D5185m	>330	4	8	6
Tin	ppm	ASTM D5185m	>15	1	2	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	2	2	2
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	60	62	64	55
Manganese	ppm	ASTM D5185m	0	<1	<1	<1
Magnesium	ppm	ASTM D5185m	1010	1017	977	879
Calcium	ppm	ASTM D5185m	1070	1107	1159	1021
Phosphorus	ppm	ASTM D5185m	1150	1073	1072	901
Zinc	ppm	ASTM D5185m	1270	1339	1280	1116
Sulfur	ppm	ASTM D5185m	2060	3836	3440	2731
CONTAMINAN	ITS	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	4	7	4
o "						
Sodium	ppm	ASTM D5185m		2	1	1
Potassium	ppm ppm	ASTM D5185m ASTM D5185m	>20	2 1	1	1 <1
			>20 limit/base			
Potassium		ASTM D5185m		1	1	<1
Potassium INFRA-RED	ppm	ASTM D5185m method	limit/base	1 current	1 history 1	<1 history 2
Potassium INFRA-RED Soot %	ppm %	ASTM D5185m method *ASTM D7844	limit/base	1 current 1.4	1 history 1	<1 history 2
Potassium INFRA-RED Soot % Nitration	% Abs/cm Abs/.1mm	ASTM D5185m method *ASTM D7844 *ASTM D7624 *ASTM D7415	limit/base >3 >20	1 current 1.4 8.6	1 history 1 1.8 9.6	<1 history 2 1.6 9.9
Potassium INFRA-RED Soot % Nitration Sulfation	% Abs/cm Abs/.1mm	ASTM D5185m method *ASTM D7844 *ASTM D7624 *ASTM D7415	limit/base >3 >20 >30	1 current 1.4 8.6 21.4	1 history 1 1.8 9.6 22.6	<1 history 2 1.6 9.9 22.4



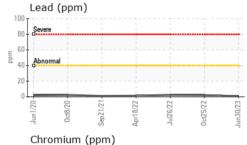
OIL ANALYSIS REPORT

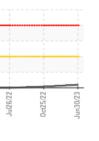


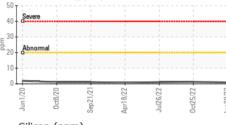
VISUAL		method			history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

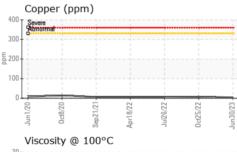
Visc @ 100°C	cSt	ASTM D445	15.4	14.4	14.3	13.9

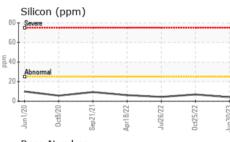
			j					
		(ppm)						
2	50 T]							
2	00 - Severe							
_ 1	50							
udd 1	Abnom	nal		-	;			
	50							
	50		_					
	20 + 02	20+	21-	22-	22 +	22 +	23 +	
	-							
	Ē	Oct	ep21	91,0	n126	ct25	n30	
	Jun1/20	Oct8/20	Sep21/2	Apr18/22	Jul26/22	0ct25/22	Jun30/23	
	Alum	inum		Apr18	Jui26	0ct25	Jun30	
	Alum			Apr18	Jul26	0ct25	Jun30	
	Alum			Apr18	Jul26	0ct25	Jun30	
	Alum			Apr18	Jul26	0ct25	Jun30	

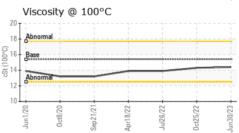


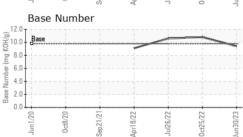














Laboratory Sample No. Lab Number **Unique Number** Test Package : MOB 1 (Additional Tests: TBN)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 05894255

: PCA0086298 : 10550065

Received Diagnosed

: 10 Jul 2023 : 12 Jul 2023 Diagnostician : Don Baldridge

Kemp Quarries - Benton County Stone - Stillwell 463917 Highway 100

Bunch, OK US 74931 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. stilwell@bentoncountystone.com T: F:

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: KEMBUN [WUSCAR] 05894255 (Generated: 07/12/2023 11:44:11) Rev: 1