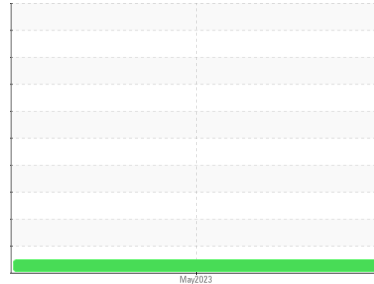


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Z CARRIAGE BED
 Machine Id
[Z CARRIAGE BED] RS-7 - 2 GRINDER
 Component
Gearbox
 Fluid
PETRO CANADA ACCUFLO TK 68 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0095384	---	---
Sample Date	Client Info	23 May 2023	---	---
Machine Age	hrs Client Info	0	---	---
Oil Age	hrs Client Info	0	---	---
Oil Changed	Client Info	Not Chngd	---	---
Sample Status		NORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	13	---	---
Iron	ppm ASTM D5185m >200	49	---	---
Chromium	ppm ASTM D5185m >15	0	---	---
Nickel	ppm ASTM D5185m >15	<1	---	---
Titanium	ppm ASTM D5185m	0	---	---
Silver	ppm ASTM D5185m	0	---	---
Aluminum	ppm ASTM D5185m >25	6	---	---
Lead	ppm ASTM D5185m >100	<1	---	---
Copper	ppm ASTM D5185m >200	20	---	---
Tin	ppm ASTM D5185m >25	0	---	---
Vanadium	ppm ASTM D5185m	0	---	---
Cadmium	ppm ASTM D5185m	0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	0	---	---
Barium	ppm ASTM D5185m	0	---	---
Molybdenum	ppm ASTM D5185m	<1	---	---
Manganese	ppm ASTM D5185m	2	---	---
Magnesium	ppm ASTM D5185m	<1	---	---
Calcium	ppm ASTM D5185m 700	9	---	---
Phosphorus	ppm ASTM D5185m 73	74	---	---
Zinc	ppm ASTM D5185m 0	3	---	---
Sulfur	ppm ASTM D5185m 4200	3595	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	<1	---	---
Sodium	ppm ASTM D5185m	7	---	---
Potassium	ppm ASTM D5185m >20	2	---	---

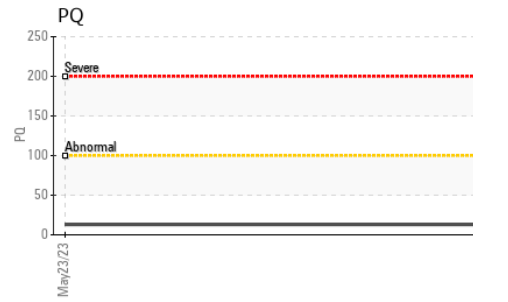
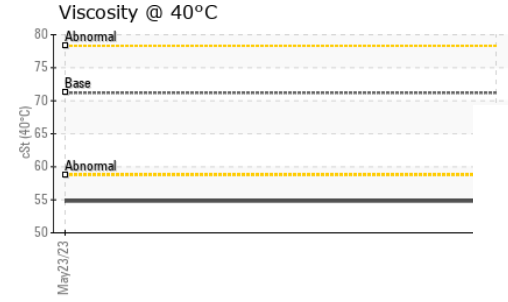
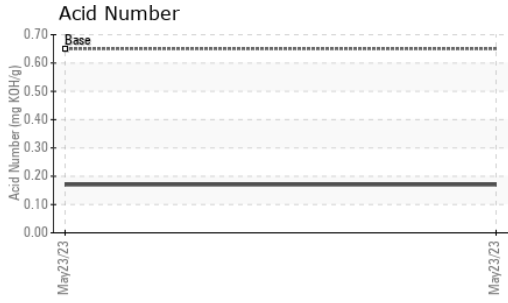
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.65	0.17	---	---

VISUAL

method	limit/base	current	history1	history2
White Metal	scalar *Visual NONE	NONE	---	---
Yellow Metal	scalar *Visual NONE	NONE	---	---
Precipitate	scalar *Visual NONE	NONE	---	---
Silt	scalar *Visual NONE	NONE	---	---
Debris	scalar *Visual NONE	NONE	---	---
Sand/Dirt	scalar *Visual NONE	NONE	---	---
Appearance	scalar *Visual NORML	NORML	---	---
Odor	scalar *Visual NORML	NORML	---	---
Emulsified Water	scalar *Visual >0.2	NEG	---	---
Free Water	scalar *Visual	NEG	---	---

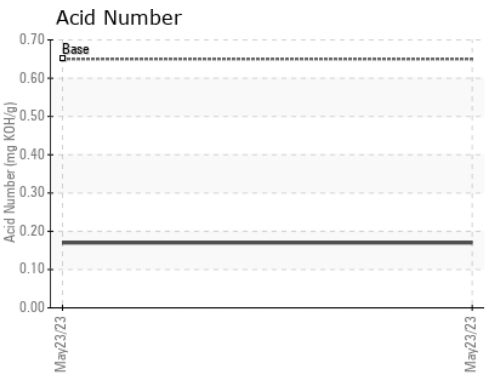
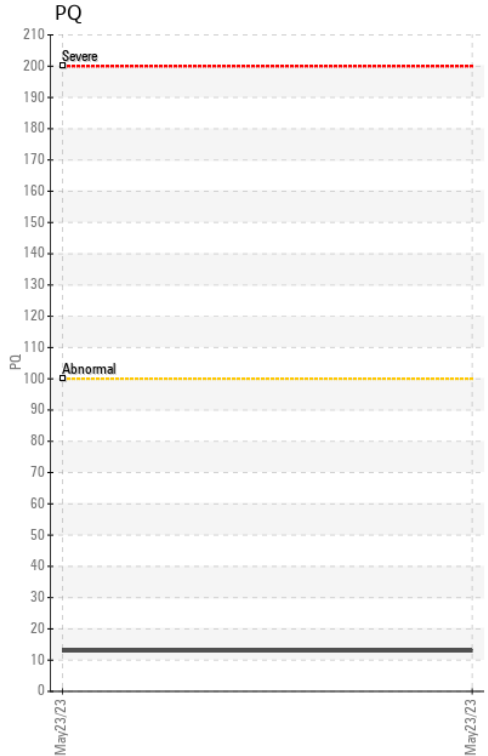
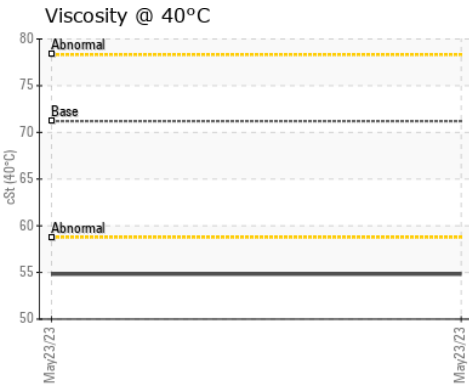
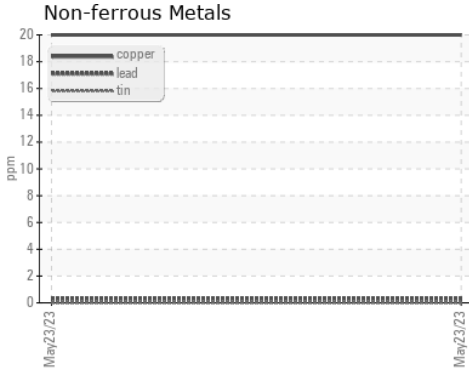
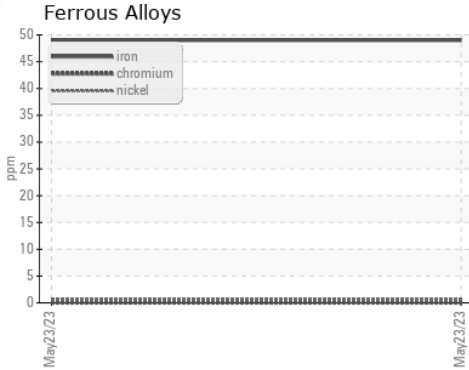
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	71.2	54.82	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0095384 **Received** : 10 Jul 2023
Lab Number : **05894575** **Diagnosed** : 13 Jul 2023
Unique Number : 10550385 **Diagnostician** : Doug Bogart
Test Package : PLANT

SDI - Steel Dynamics Inc. - Heartland
 455 West Industrial Drive
 Terre Haute, IN
 US 47802
 Contact: BRAD ELLIS
 brad.ellis@steeldynamics.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: