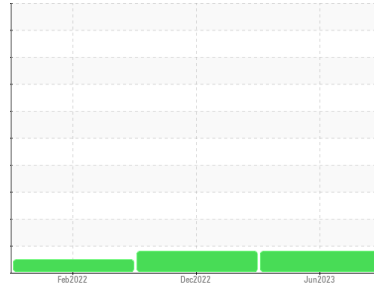




# OIL ANALYSIS REPORT

### Sample Rating Trend



**WEAR**



Area  
**KEMP QUARRIES / BCS - STILLWELL**  
 Machine Id  
**WL090**  
 Component  
**Front Differential**  
 Fluid  
**TDTO FLUID SAE 50 (--- GAL)**

### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. ( Customer Sample Comment: PM-2 sampled fluid )

#### Wear

Gear wear is indicated. All other component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The condition of the oil is acceptable for the time in service.

### SAMPLE INFORMATION

method	limit/base	current	history 1	history 2
Sample Number	Client Info	<b>PCA0086384</b>	PCA0061843	PCA0048896
Sample Date	Client Info	<b>30 Jun 2023</b>	02 Dec 2022	19 Feb 2022
Machine Age	hrs	<b>22640</b>	22251	21599
Oil Age	hrs	<b>22640</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	Not Changd	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	NORMAL

### WEAR METALS

method	limit/base	current	history 1	history 2	
Iron	ppm	ASTM D5185m >500	<b>▲ 907</b>	▲ 518	236
Chromium	ppm	ASTM D5185m >10	<b>2</b>	<1	<1
Nickel	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>5</b>	3	2
Lead	ppm	ASTM D5185m >25	<b>1</b>	<1	0
Copper	ppm	ASTM D5185m >100	<b>10</b>	5	2
Tin	ppm	ASTM D5185m >10	<b>1</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

### ADDITIVES

method	limit/base	current	history 1	history 2	
Boron	ppm	ASTM D5185m 37	<b>0</b>	2	3
Barium	ppm	ASTM D5185m 7	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>1</b>	1	<1
Manganese	ppm	ASTM D5185m	<b>7</b>	4	<1
Magnesium	ppm	ASTM D5185m 40	<b>24</b>	21	0
Calcium	ppm	ASTM D5185m 2650	<b>3156</b>	3065	2928
Phosphorus	ppm	ASTM D5185m 1050	<b>997</b>	957	919
Zinc	ppm	ASTM D5185m 1075	<b>1121</b>	1124	1230
Sulfur	ppm	ASTM D5185m 5750	<b>5997</b>	5321	3693

### CONTAMINANTS

method	limit/base	current	history 1	history 2	
Silicon	ppm	ASTM D5185m >75	<b>37</b>	21	17
Sodium	ppm	ASTM D5185m	<b>2</b>	<1	1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	<1	0

### VISUAL

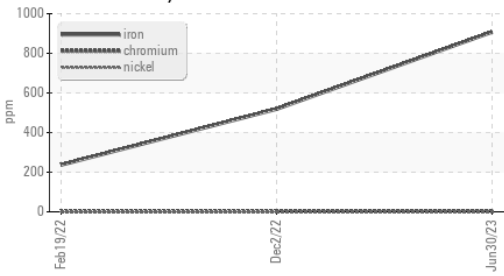
method	limit/base	current	history 1	history 2	
White Metal	scalar	*Visual NONE	<b>NONE</b>	MODER	MODER
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	VLITE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

### FLUID PROPERTIES

method	limit/base	current	history 1	history 2	
Visc @ 40°C	cSt	ASTM D445 194	<b>182</b>	181	187

# OIL ANALYSIS REPORT

▲ Ferrous Alloys

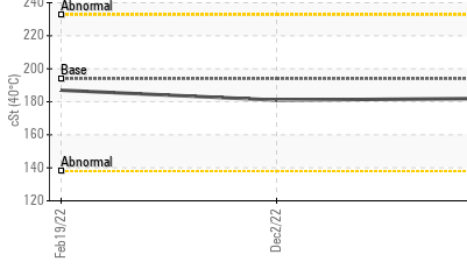


**SAMPLE IMAGES**    method    limit/base    current    history 1    history 2

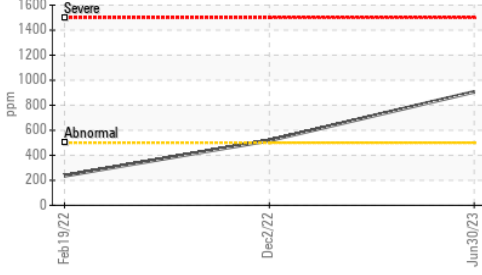
Color	method	limit/base	current	history 1	history 2
Color			no image	no image	no image
Bottom			no image	no image	no image

**GRAPHS**

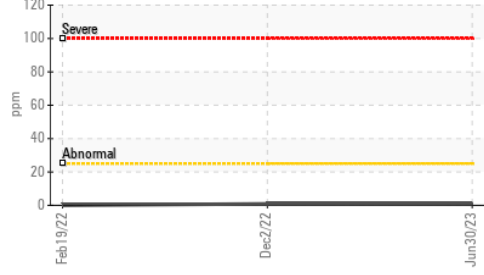
Viscosity @ 40°C



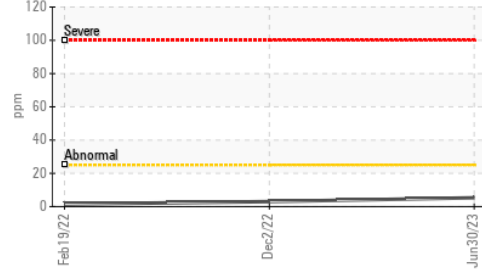
▲ Iron (ppm)



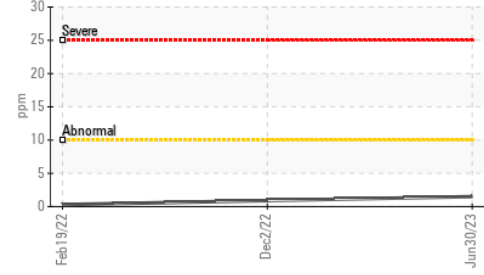
Lead (ppm)



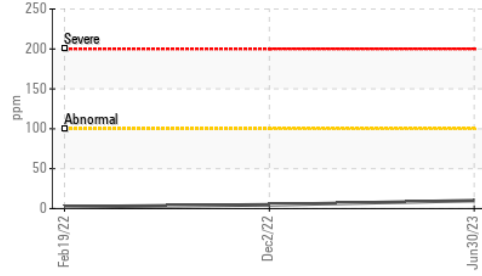
Aluminum (ppm)



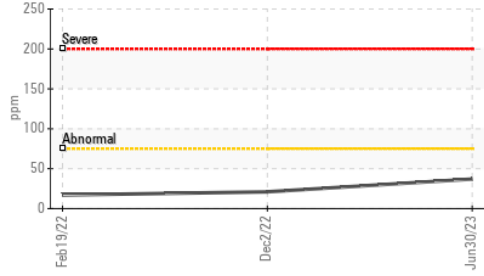
Chromium (ppm)



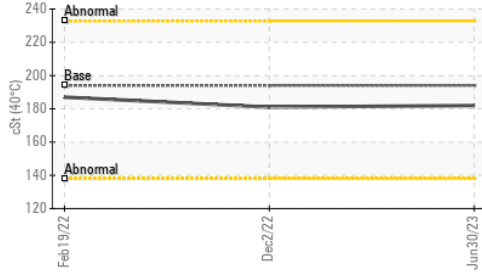
Copper (ppm)



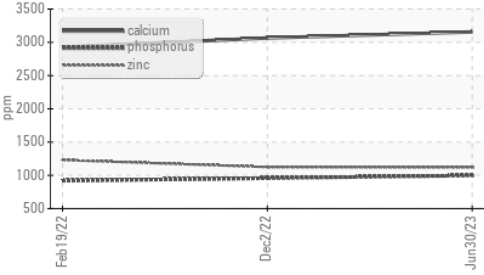
Silicon (ppm)



Viscosity @ 40°C



Additives



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0086384    **Received** : 10 Jul 2023  
**Lab Number** : 05894707    **Diagnosed** : 12 Jul 2023  
**Unique Number** : 10550517    **Diagnostician** : Sean Felton  
**Test Package** : MOB 1

**Kemp Quarries - Benton County Stone - Stillwell**  
 463917 Highway 100  
 Bunch, OK  
 US 74931  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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 T:  
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