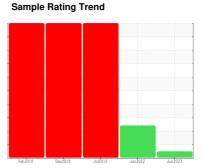


OIL ANALYSIS REPORT

KEMP QUARRIES / BCS - STILLWELL **TTH018**

Component **Right Final Drive**

MOBIL MOBILTRANS HD 50 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-1 sampled fluid)

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

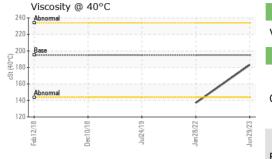
Fluid Condition

The condition of the oil is acceptable for the time in service.

		Feb2018	Dec2018	Jul2019 Jan2022	Jun 2023	
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		PCA0086300	PCA0025466	PCA14309038
Sample Date		Client Info		29 Jun 2023	28 Jan 2022	24 Jul 2019
Machine Age	hrs	Client Info		832	5288	5288
Oil Age	hrs	Client Info		832	5288	0
Oil Changed		Client Info		N/A	Changed	N/A
Sample Status				NORMAL	ABNORMAL	SEVERE
WEAR METAL	S	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>500	160	289	1267
Chromium	ppm	ASTM D5185m	>10	1	3	9
Nickel	ppm	ASTM D5185m	>10	<1	<1	2
Titanium	ppm	ASTM D5185m		<1	15	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>25	5	<u>17</u>	44
Lead	ppm	ASTM D5185m	>25	0	<1	0
Copper	ppm	ASTM D5185m	>50	7	2	6
Tin	ppm	ASTM D5185m	>10	0	0	0
Antimony	ppm	ASTM D5185m	>5		4	
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		14	28	88
Barium	ppm	ASTM D5185m		0	9	0
Molybdenum	ppm	ASTM D5185m		<1	1	3
Manganese	ppm	ASTM D5185m		1	3	0
Magnesium	ppm	ASTM D5185m		14	8	15
Calcium	ppm	ASTM D5185m		2796	78	487
Phosphorus	ppm	ASTM D5185m		968	451	753
Zinc	ppm	ASTM D5185m		1125	43	318
Sulfur	ppm	ASTM D5185m		8213	16353	
CONTAMINAN	TS	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>75	46	<u> </u>	490
Sodium	ppm	ASTM D5185m		1	0	5
Potassium	ppm	ASTM D5185m	>20	2	5	13
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	MODER	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	



OIL ANALYSIS REPORT





GRAPHS				
Iron (ppm)				Lead (ppm)
1500 - Severe				100 Severe
E 1000				E 60
500 Abnormal			1	Abnomal
0				20 6
Feb12/18	Jul24/19	Jan28/22 -	Jun29/23	Feb 12/18 - Dec 10/18 - Jul24/19 - Jan 28/22 - Jan 28/23 - Jun 29/23 - Jun 29/25 - Jun 29/
型 当Aluminum (ppm		Jan	Jul	윤 출 크 투 Chromium (ppm)
120 T	1)			30 T
100 Severe		***************************************		25 Severe
E 60				톱15+
Abnormal				10 Abnormal
Feb12/18	Jul24/19	Jan 28/22 -	Jun29/23	Feb12/18 Dec10/18 Jul24/19 Jan28/22
Copper (ppm)	,	7	7	Silicon (ppm)
200				500
150 Severe		***************************************		300
E 100				Ed. 200 Severe
50 Abnormal		***************************************		100 - Abnormal
0 8	-19	/22	123	787 789
Feb12/18	Jul24/19	Jan 28/22 -	Jun29/23	Feb12/18 Dec10/18 Jan28/22
Viscosity @ 40°	С			Additives
220				2500 calcium phosphorus
200 Base				2000zinc <u>E</u> 1500
160 Abnormal				1000
140				500
Feb12/18	Jul24/19 +	Jan28/22 +	Jun29/23	Feb12/18 + Dec10/18 + Jul24/19 - Jul24/19 - Jun29/23 + Jun29/23 + Jun29/23 + Feb12/18 +
Feb	Jul	Jan	Jun	Feb Jul.



Laboratory Sample No. Lab Number Unique Number : 10550522

: 05894712

: PCA0086300

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 10 Jul 2023

Diagnosed : 12 Jul 2023 Diagnostician : Sean Felton Kemp Quarries - Benton County Stone - Stillwell

463917 Highway 100 Bunch, OK US 74931

Contact:

F:

stilwell@bentoncountystone.com

T:

Test Package : MOB 1 Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)