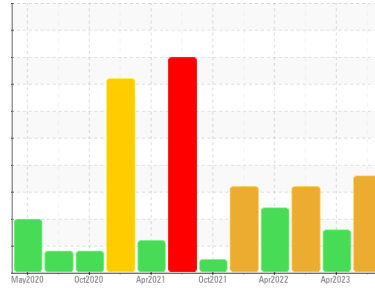


PROBLEM SUMMARY

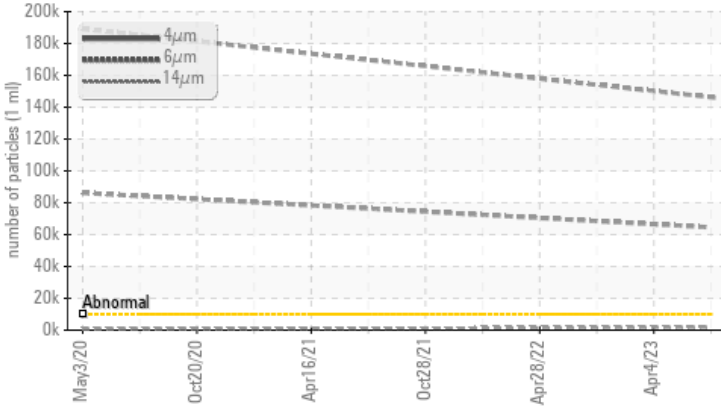
Area
[98348012]
 Machine Id
KR-HA-005549 - TRIMMER 2 SMALL (S/N HAM PACK - 10193004)
 Component
Gear Reducer
 Fluid
SCHAEFFER 294 SUPREME GEAR LUBE ISO 460 (--- GAL)

Sample Rating Trend

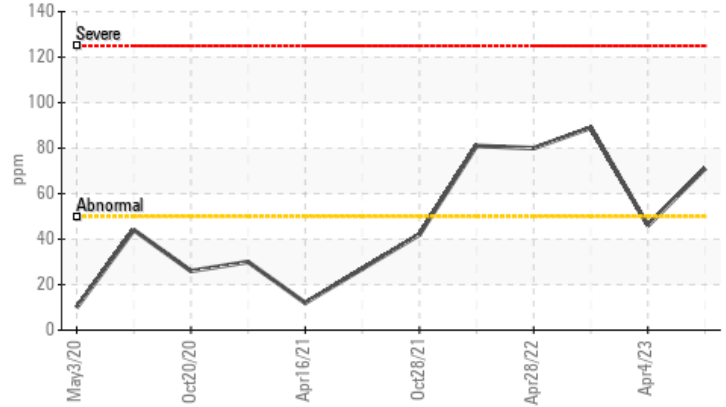


COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Silicon (ppm)



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Particle count performed inadvertently.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Silicon	ppm	ASTM D5185m >50	▲ 71	46	▲ 89
Particles >4µm		ASTM D7647 >10000	▲ 146238	---	---
Particles >6µm		ASTM D7647 >2500	▲ 64531	---	---
Particles >14µm		ASTM D7647 >640	▲ 1800	---	---
Particles >21µm		ASTM D7647 >160	▲ 215	---	---
Oil Cleanliness		ISO 4406 (c) >20/18/16	▲ 24/23/18	---	---

Customer Id: KRAKIR
 Sample No.: PCA0101716
 Lab Number: 05894967
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

04 Apr 2023 Diag: Jonathan Hester

WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



02 Aug 2022 Diag: Jonathan Hester

DIRT



No corrective action is recommended at this time. Resample at the next service interval to monitor. Bearing and/or bushing wear is indicated. Elemental level of silicon (Si) above normal indicating ingress of seal material. The condition of the oil is acceptable for the time in service.

view report



28 Apr 2022 Diag: Don Baldrige

DIRT



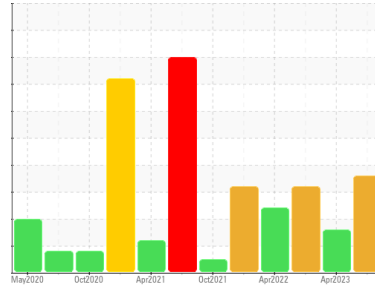
No corrective action is recommended at this time. Resample at the next service interval to monitor. Bearing and/or bushing wear is indicated. Elemental level of silicon (Si) above normal. The condition of the oil is acceptable for the time in service.

view report



OIL ANALYSIS REPORT

Sample Rating Trend



Area
[98348012]
 Machine Id
KR-HA-005549 - TRIMMER 2 SMALL (S/N HAM PACK - 10193004)
 Component
Gear Reducer
 Fluid
SCHAEFFER 294 SUPREME GEAR LUBE ISO 460 (--- GAL)

DIAGNOSIS

- Recommendation**
 We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Particle count performed inadvertently.
- Wear**
 All component wear rates are normal.
- Contamination**
 There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal.
- Fluid Condition**
 The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0101716	PCA0094061	PCA0078876
Sample Date	Client Info	06 Jul 2023	04 Apr 2023	02 Aug 2022
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >150	3	6	35
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	<1	<1	1
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >50	45	▲ 145	▲ 172
Tin	ppm	ASTM D5185m >10	6	▲ 14	▲ 15
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 124	0	0	6
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m 306	<1	<1	76
Manganese	ppm	ASTM D5185m	0	<1	1
Magnesium	ppm	ASTM D5185m 0	0	2	3
Calcium	ppm	ASTM D5185m 23	0	4	108
Phosphorus	ppm	ASTM D5185m 1100	723	546	535
Zinc	ppm	ASTM D5185m 2	0	0	16
Sulfur	ppm	ASTM D5185m 25200	565	249	4929

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	▲ 71	46	▲ 89
Sodium	ppm	ASTM D5185m	0	0	1
Potassium	ppm	ASTM D5185m >20	<1	0	<1

FLUID CLEANLINESS

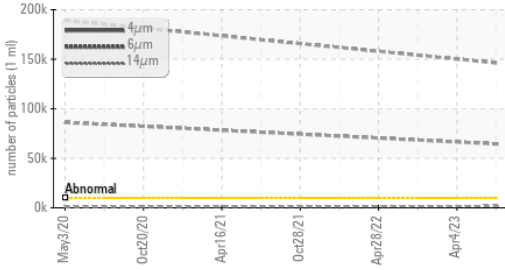
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 146238	---	---
Particles >6µm	ASTM D7647 >2500	▲ 64531	---	---
Particles >14µm	ASTM D7647 >640	▲ 1800	---	---
Particles >21µm	ASTM D7647 >160	▲ 215	---	---
Particles >38µm	ASTM D7647 >40	4	---	---
Particles >71µm	ASTM D7647 >10	0	---	---
Oil Cleanliness	ISO 4406 (c) >20/18/16	▲ 24/23/18	---	---

FLUID DEGRADATION

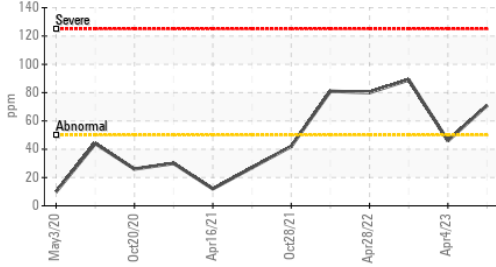
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.55	---	---

OIL ANALYSIS REPORT

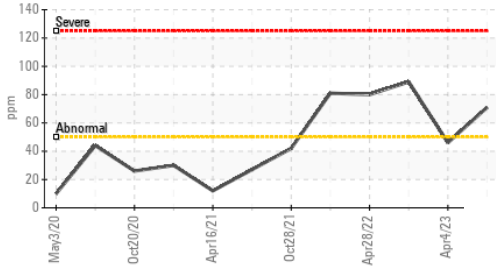
▲ Particle Trend



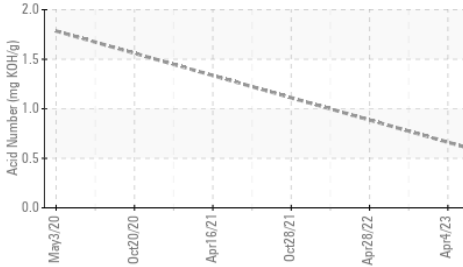
▲ Silicon (ppm)



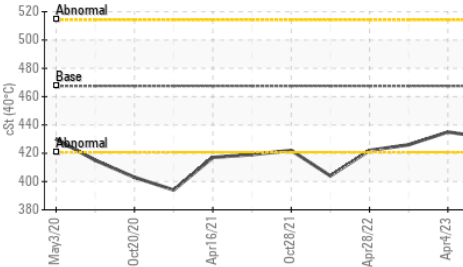
▲ Silicon (ppm)



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

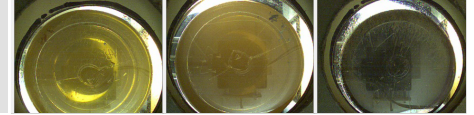
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	467.5	431	435

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

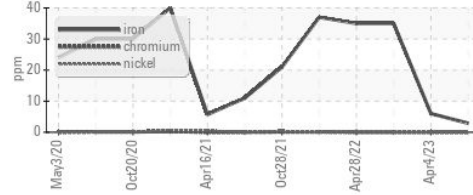


Bottom

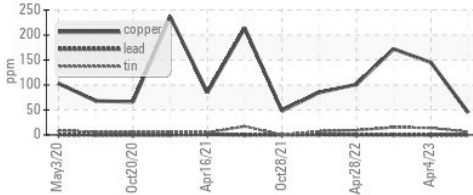


GRAPHS

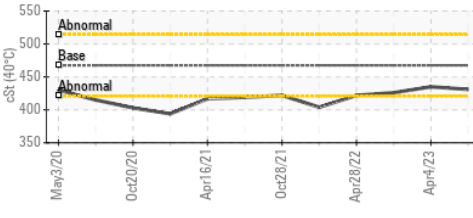
Ferrous Alloys



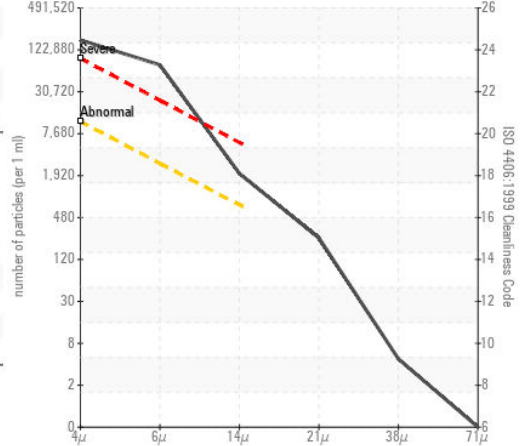
Non-ferrous Metals



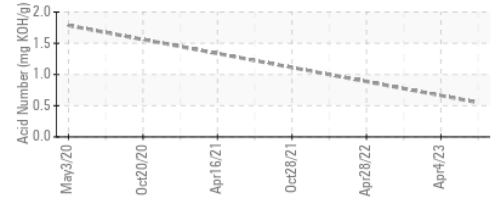
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0101716 **Received** : 11 Jul 2023
Lab Number : 05894967 **Diagnosed** : 13 Jul 2023
Unique Number : 10550777 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: WALLACE WARD
 wallace.ward@kraftheinzcompany.com
 T: (660)627-1031
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)