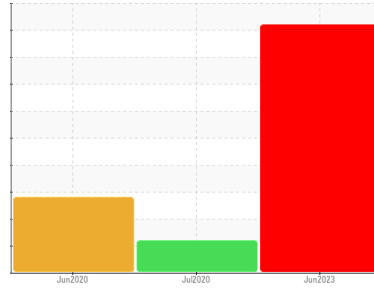


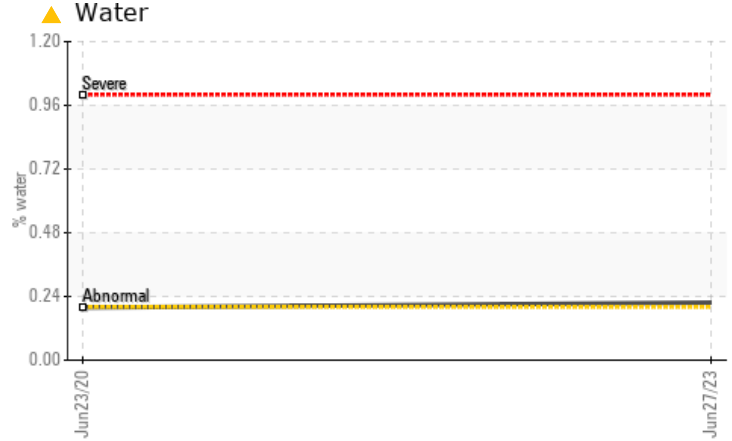
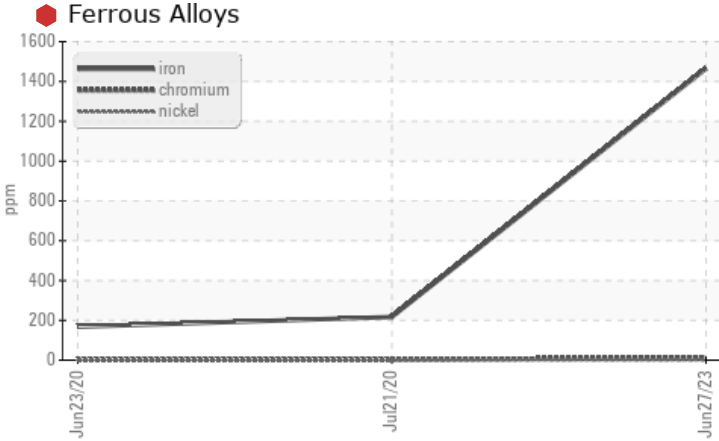
# PROBLEM SUMMARY

Area  
**[97339023]**  
 Machine Id  
**KR-GR-003425 - LOG LENGHT WEIGHT CONVEYOR (S/N STUFF C - 11519780)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL GLYGOYLE HE ISO 460 (--- GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ABNORMAL
Iron	ppm	ASTM D5185m	>200	🔴 <b>1465</b>	🟡 217	168
Chromium	ppm	ASTM D5185m	>15	🟡 <b>14</b>	2	1
Water	%	ASTM D6304	>0.2	🟡 <b>0.217</b>	---	🟡 0.198
ppm Water	ppm	ASTM D6304	>2000	🟡 <b>2170</b>	---	🟡 1980
Appearance	scalar	*Visual	NORML	🟡 <b>MILKY</b>	NORML	🟡 MILKY

Customer Id: KRAKIR  
 Sample No.: PCA0099346  
 Lab Number: 05895431  
 Test Package: IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Resample	---	---	?	We recommend an early resample to monitor this condition.

## HISTORICAL DIAGNOSIS

### 21 Jul 2020 Diag: Jonathan Hester

#### WEAR



No corrective action is recommended at this time. We recommend an early resample to monitor this condition. Gear wear is indicated. There is no indication of any contamination in the oil. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The condition of the oil is acceptable for the time in service.

[view report](#)



### 23 Jun 2020 Diag: Doug Bogart

#### WATER



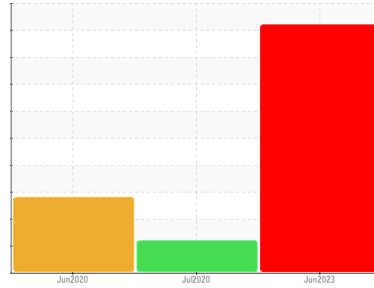
We advise that you check for the source of water entry. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity with next sample. All component wear rates are normal. Appearance is milky. There is a light concentration of water present in the oil. The oil viscosity is higher than normal. Confirm oil type.

[view report](#)



# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**[97339023]**  
 Machine Id  
**KR-GR-003425 - LOG LENGHT WEIGHT CONVEYOR (S/N STUFF C - 11519780)**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL GLYGOYLE HE ISO 460 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

### Wear

Gear wear is indicated.

### Contamination

Appearance is milky. There is a light concentration of water present in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0099346</b>	PCA0025811	PCA0021282
Sample Date	Client Info	<b>27 Jun 2023</b>	21 Jul 2020	23 Jun 2020
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>SEVERE</b>	ABNORMAL	ABNORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	<b>1465</b>	217	168
Chromium	ppm	ASTM D5185m >15	<b>14</b>	2	1
Nickel	ppm	ASTM D5185m >15	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>4</b>	0	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	4
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	0
Antimony	ppm	ASTM D5185m >5	<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	4	<1
Barium	ppm	ASTM D5185m	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m	<b>15</b>	69	1
Manganese	ppm	ASTM D5185m	<b>6</b>	2	1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	3	2
Calcium	ppm	ASTM D5185m	<b>8</b>	7	2
Phosphorus	ppm	ASTM D5185m	<b>244</b>	280	195
Zinc	ppm	ASTM D5185m	<b>27</b>	97	88
Sulfur	ppm	ASTM D5185m	<b>3038</b>	843	230

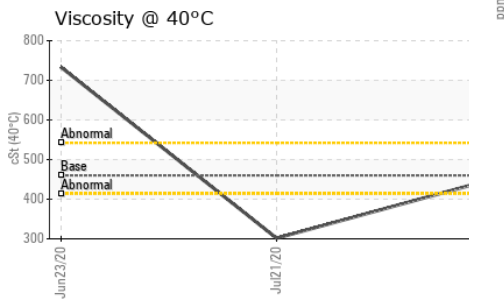
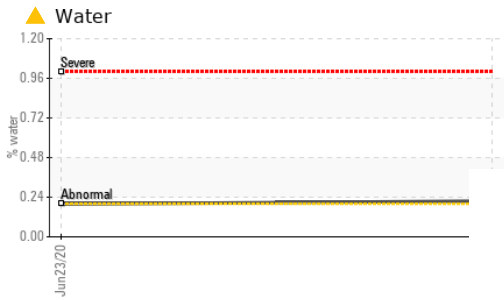
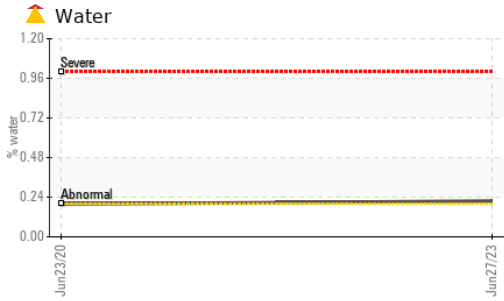
## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	<b>7</b>	5	5
Sodium	ppm	ASTM D5185m	<b>27</b>	1	2
Potassium	ppm	ASTM D5185m >20	<b>21</b>	19	17
Water	%	ASTM D6304 >0.2	<b>0.217</b>	---	0.198
ppm Water	ppm	ASTM D6304 >2000	<b>2170</b>	---	1980

## VISUAL

method	limit/base	current	history1	history2	
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	LIGHT	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>MILKY</b>	NORML	MILKY
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>0.2%</b>	NEG	0.2%
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

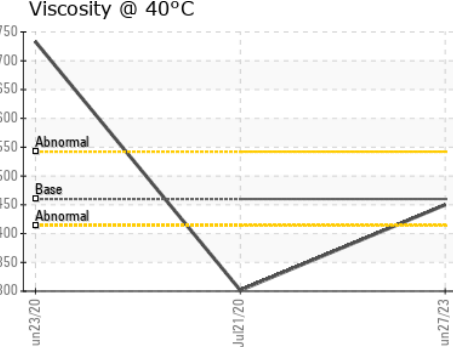
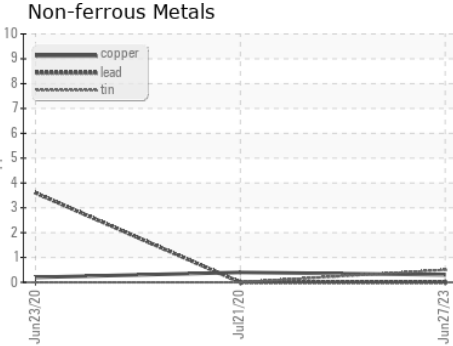
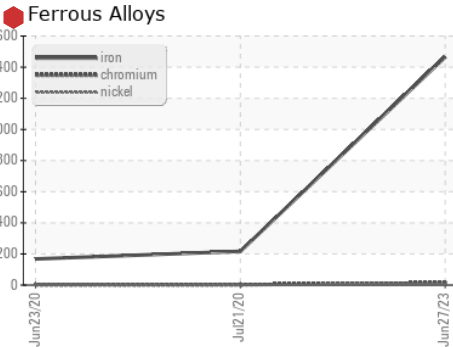


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	450	▲ 301.5	▲ 733

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0099346 **Received** : 11 Jul 2023  
**Lab Number** : 05895431 **Diagnosed** : 13 Jul 2023  
**Unique Number** : 10551241 **Diagnostician** : Don Baldrige  
**Test Package** : IND 1 ( Additional Tests: KF )

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)