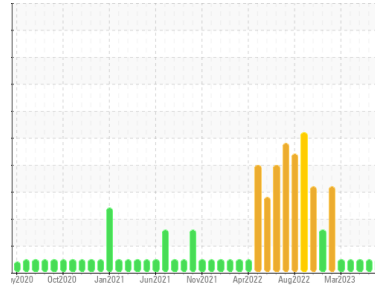


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**[98300649]**  
 Machine Id  
**KR-GR-003111 - WEST DUMPER (S/N MIX C - 11513059)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0099356</b>	PCA0099351	PCA0097169
Sample Date	Client Info	<b>06 Jul 2023</b>	16 Jun 2023	10 May 2023
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	<b>2</b>	1	1
Chromium ppm ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel ppm ASTM D5185m	>20	<b>0</b>	0	0
Titanium ppm ASTM D5185m		<b>0</b>	0	0
Silver ppm ASTM D5185m		<b>0</b>	0	0
Aluminum ppm ASTM D5185m	>20	<b>1</b>	0	0
Lead ppm ASTM D5185m	>20	<b>0</b>	0	0
Copper ppm ASTM D5185m	>20	<b>0</b>	0	0
Tin ppm ASTM D5185m	>20	<b>0</b>	0	0
Vanadium ppm ASTM D5185m		<b>0</b>	0	0
Cadmium ppm ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	5	<b>0</b>	0	0
Barium ppm ASTM D5185m	5	<b>0</b>	0	0
Molybdenum ppm ASTM D5185m	5	<b>0</b>	0	0
Manganese ppm ASTM D5185m		<b>&lt;1</b>	<1	0
Magnesium ppm ASTM D5185m	25	<b>0</b>	<1	0
Calcium ppm ASTM D5185m	200	<b>0</b>	0	<1
Phosphorus ppm ASTM D5185m	300	<b>364</b>	374	363
Zinc ppm ASTM D5185m	370	<b>0</b>	0	0
Sulfur ppm ASTM D5185m	2500	<b>553</b>	564	603

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	<b>1</b>	<1	<1
Sodium ppm ASTM D5185m		<b>0</b>	<1	0
Potassium ppm ASTM D5185m	>20	<b>0</b>	0	0

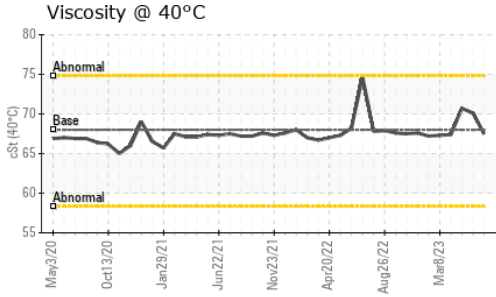
## VISUAL

method	limit/base	current	history1	history2
White Metal scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Silt scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Debris scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Odor scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water scalar *Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water scalar *Visual		<b>NEG</b>	NEG	NEG

## FLUID PROPERTIES

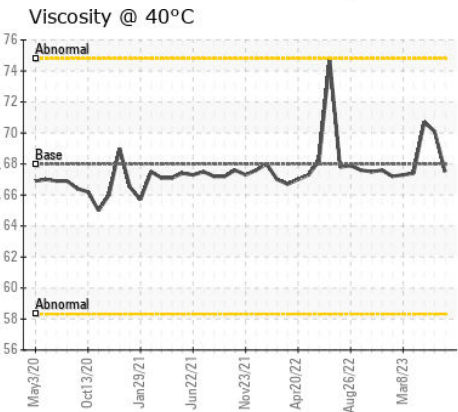
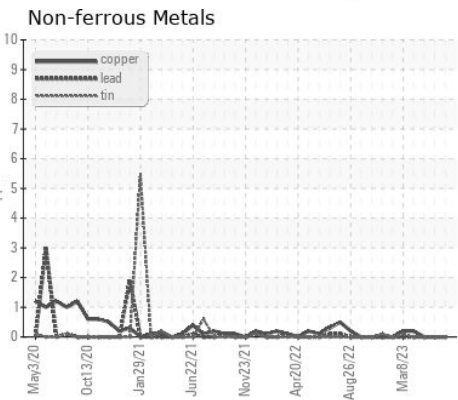
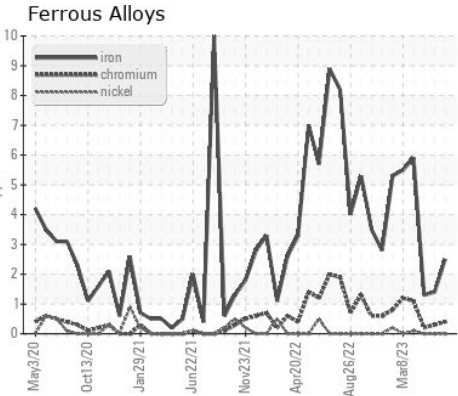
method	limit/base	current	history1	history2
Visc @ 40°C cSt ASTM D445	68	<b>67.5</b>	70.1	70.7

# OIL ANALYSIS REPORT



SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						no image
Bottom						no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0099356  
**Lab Number** : 05895456  
**Unique Number** : 10551266  
**Test Package** : IND 1

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)