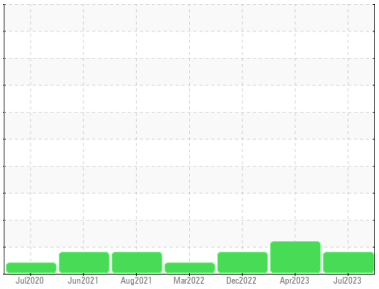
OIL DIAGNOSTICS

PROBLEM SUMMARY

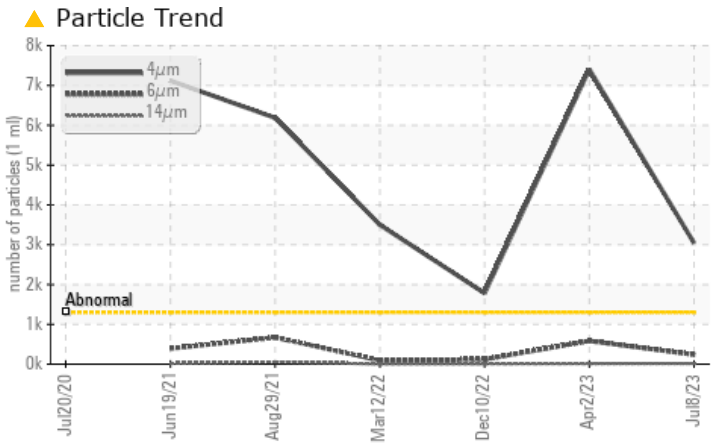
Sample Rating Trend



ISO

Area
Process Cheese [98316341]
Machine Id
NORTH GRINDER MOTOR
Component
Bottom Thrust Bearing
Fluid
ISO 100 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION
Particles >4µm		ASTM D7647	>1300	**3043**	7406	1781
Oil Cleanliness		ISO 4406 (c)	>17/15/13	**19/15/11**	20/16/11	18/14/10

Customer Id: KRASPRMO
Sample No.: PCA0100123
Lab Number: 05898566
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

02 Apr 2023 Diag: Doug Bogart

ISO

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

10 Dec 2022 Diag: Jonathan Hester

ISO

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

12 Mar 2022 Diag: Jonathan Hester

ISO

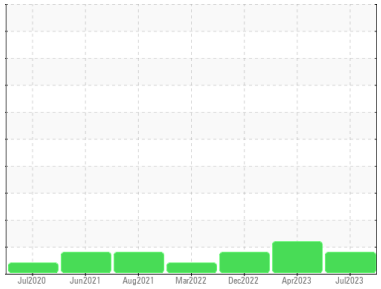
The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Process Cheese [98316341]
Machine Id
NORTH GRINDER MOTOR
Component
Bottom Thrust Bearing
Fluid
ISO 100 (--- GAL)

DIAGNOSIS

Recommendation
The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0100123**	PCA0088301	PCA0076160
Sample Date		Client Info		**08 Jul 2023**	02 Apr 2023	10 Dec 2022
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>85	**2**	4	5
Chromium	ppm	ASTM D5185m	>20	**<1**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>40	**0**	0	0
Lead	ppm	ASTM D5185m	>60	**0**	0	0
Copper	ppm	ASTM D5185m	>7	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>40	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m		**2**	1	1
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m		**650**	552	408
Zinc	ppm	ASTM D5185m		**0**	1	0
Sulfur	ppm	ASTM D5185m		**1946**	1488	957

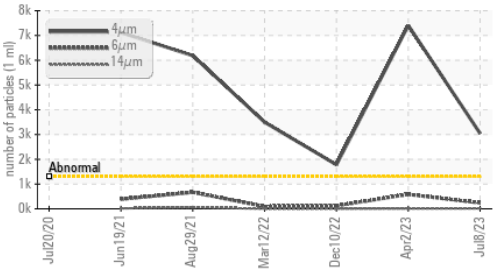
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**7**	<1	<1
Sodium	ppm	ASTM D5185m		**1**	<1	0
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	▲ **3043**	▲ 7406	▲ 1781
Particles >6µm		ASTM D7647	>320	**239**	▲ 584	121
Particles >14µm		ASTM D7647	>80	**15**	12	7
Particles >21µm		ASTM D7647	>20	**6**	2	2
Particles >38µm		ASTM D7647	>4	**2**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/13	▲ **19/15/11**	▲ 20/16/11	▲ 18/14/10

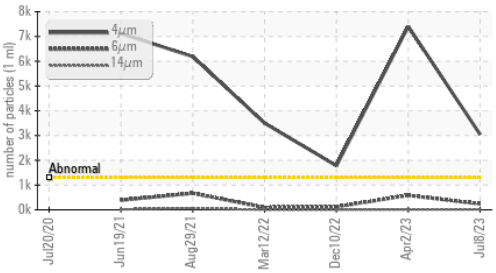
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.31**	0.34	0.37

OIL ANALYSIS REPORT

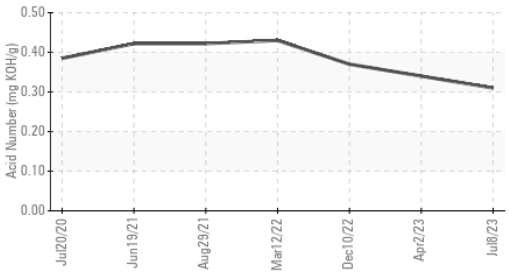
Particle Trend



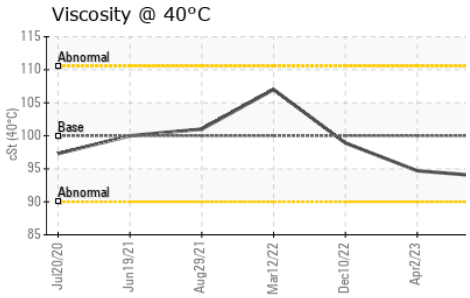
Particle Trend



Acid Number

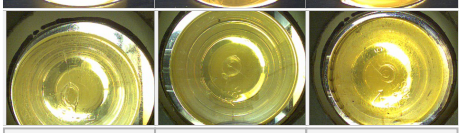


Viscosity @ 40°C



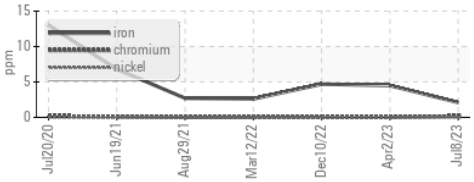
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	**93.8**	94.7	98.9

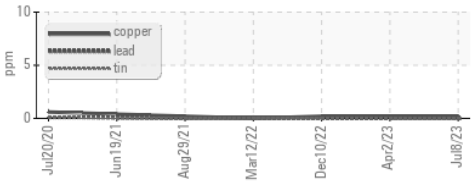
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter			*no image*	*no image*	*no image*

GRAPHS

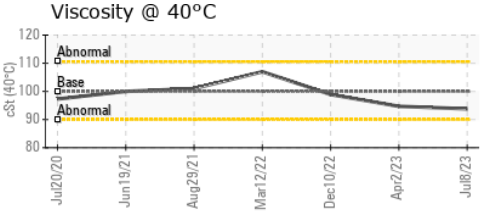
Ferrous Alloys



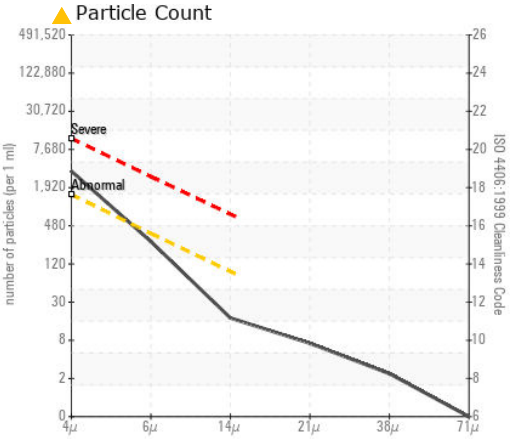
Non-ferrous Metals



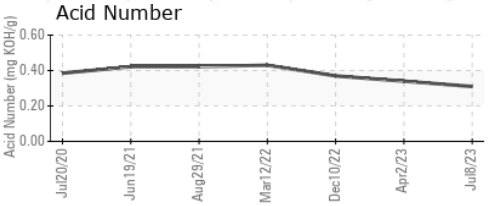
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0100123 **Received** : 14 Jul 2023
Lab Number : 05898566 **Diagnosed** : 17 Jul 2023
Unique Number : 10559922 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: FilterPatch, PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: