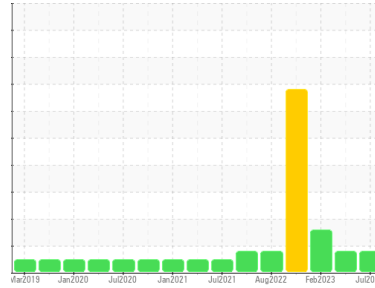


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / KEMP STONE - FAIRLAND
Machine Id
WL128
Component
Diesel Engine
Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

Sample Rating Trend



WEAR



DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 changed fluid and filters)

▲ Wear

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0084609	PCA0085996	PCA0086784
Sample Date	Client Info		10 Jul 2023	20 Apr 2023	07 Feb 2023
Machine Age	hrs	Client Info	33887	33426	32942
Oil Age	hrs	Client Info	33887	33426	32942
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	94	▲ 107	▲ 104
Chromium	ppm	ASTM D5185m >20	<1	<1	<1
Nickel	ppm	ASTM D5185m >2	<1	0	0
Titanium	ppm	ASTM D5185m >2	<1	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >25	<1	<1	1
Lead	ppm	ASTM D5185m >40	5	0	<1
Copper	ppm	ASTM D5185m >330	▲ 396	305	▲ 473
Tin	ppm	ASTM D5185m >15	1	<1	2
Vanadium	ppm	ASTM D5185m	<1	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	4	0	0
Barium	ppm	ASTM D5185m 0	1	0	0
Molybdenum	ppm	ASTM D5185m 60	63	59	60
Manganese	ppm	ASTM D5185m 0	<1	1	<1
Magnesium	ppm	ASTM D5185m 1010	1021	965	919
Calcium	ppm	ASTM D5185m 1070	1132	1103	1017
Phosphorus	ppm	ASTM D5185m 1150	1046	940	935
Zinc	ppm	ASTM D5185m 1270	1308	1248	1208
Sulfur	ppm	ASTM D5185m 2060	3399	2878	3140

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	4	4	5
Sodium	ppm	ASTM D5185m	2	1	2
Potassium	ppm	ASTM D5185m >20	2	0	<1
Glycol	%	*ASTM D2982	NEG	NEG	0.0

INFRA-RED

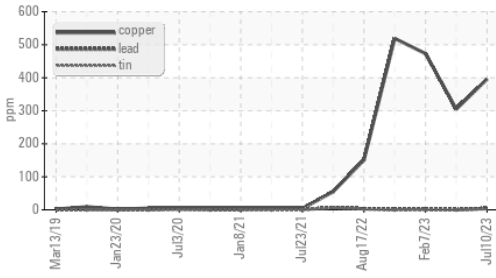
	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	1.8	1.5	1.5
Nitration	Abs/cm	*ASTM D7624 >20	7.5	7.2	7.8
Sulfation	Abs/.1mm	*ASTM D7415 >30	21.1	19.3	20.7

FLUID DEGRADATION

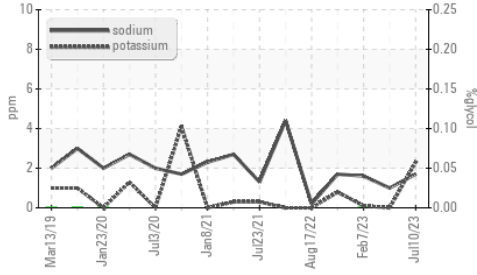
	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	14.5	13.9	14.3
Base Number (BN)	mg KOH/g	ASTM D2896 9.8	7.9	7.1	8.5

OIL ANALYSIS REPORT

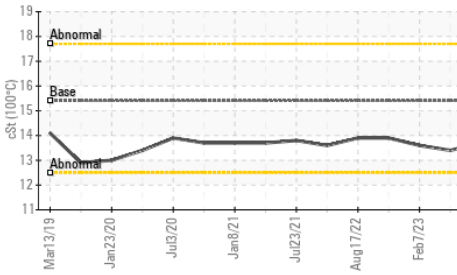
▲ Non-ferrous Metals



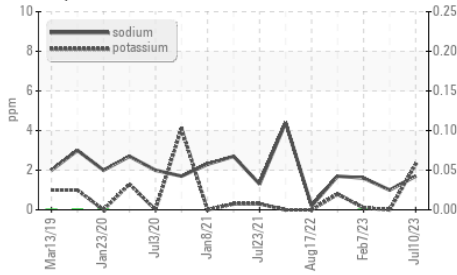
Glycol Contamination



Viscosity @ 100°C



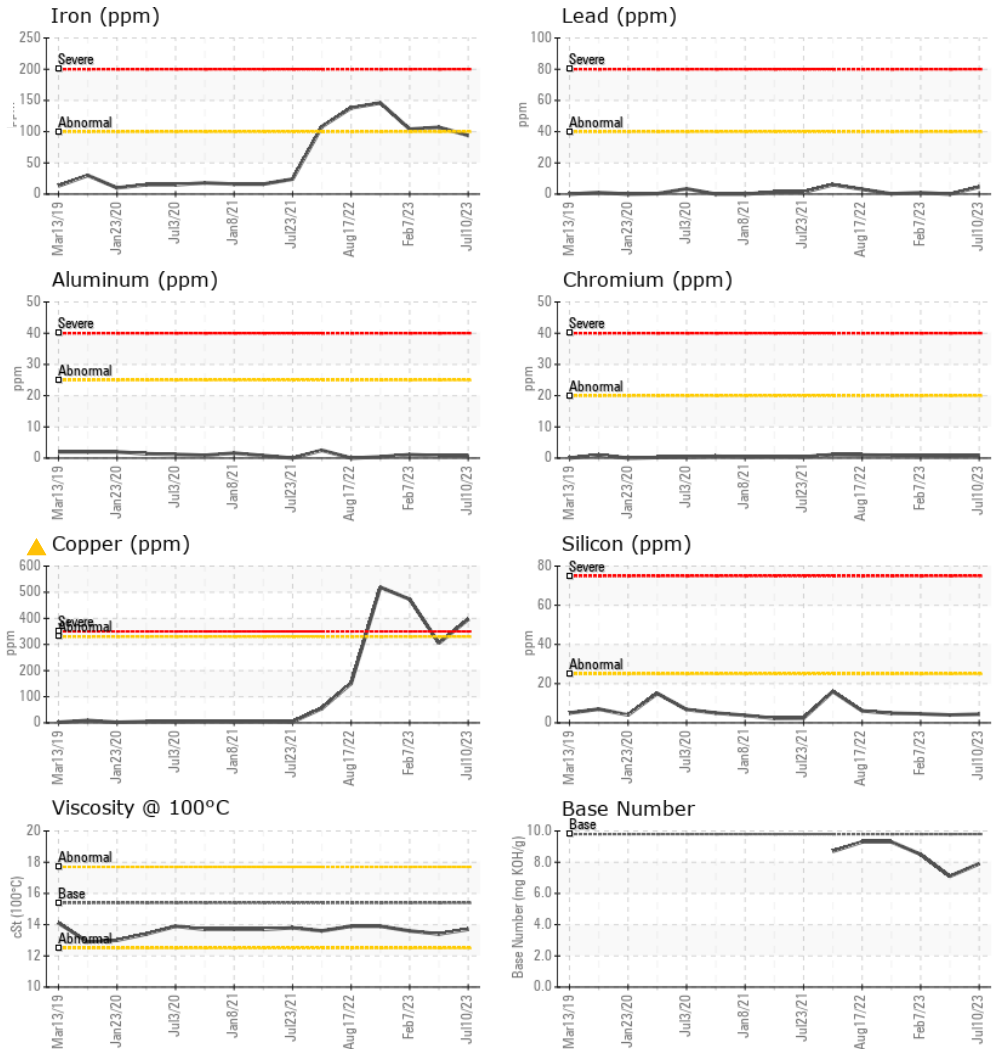
Glycol Contamination



PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	13.7	13.4

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : PCA0084609
 Lab Number : 05900679
 Unique Number : 10562035
 Test Package : MOB 1 (Additional Tests: Glycol, TBN)

Kemp Quarries - Kemp Stone - Fairland
 18350 S 590 Rd
 Fairland, OK
 US 74343
 Contact:
 fairland@kempstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: