

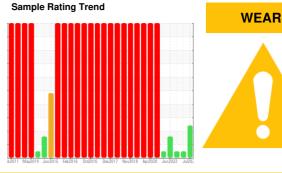
# **OIL ANALYSIS REPORT**



## KEMP QUARRIES / MUSKOGEE SAND WL042

Component **Front Right Final Drive** 

MOBIL MOBILTRANS HD 50 (--- GAL)



	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0084512	PCA0087106	PCA0070532
Sample Date		Client Info		11 Jul 2023	23 May 2023	29 Dec 2022
Machine Age	hrs	Client Info		32072	31670	31010
Oil Age	hrs	Client Info		32072	1720	1060
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				ABNORMAL	NORMAL	NORMAL
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	466	139	105
Chromium	ppm	ASTM D5185m	>10	2	<1	<1
Nickel	ppm	ASTM D5185m	>5	2	<1	0
Titanium	ppm	ASTM D5185m	>15	2	1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	34	19	2
Lead	ppm	ASTM D5185m	>10	<b>1</b> 0	2	<1
Copper	ppm	ASTM D5185m	>75	<u> </u>	18	4
Tin	ppm	ASTM D5185m	>8	<u> </u>	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		2	<1	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		2	2	1
Manganese	ppm	ASTM D5185m		5	1	<1
Magnesium	ppm	ASTM D5185m		25	19	16
Calcium	ppm	ASTM D5185m		2604	2620	2649
Phosphorus	ppm	ASTM D5185m		959	962	949
Zinc	ppm	ASTM D5185m		1160	1149	1152
200						
-	ppm	ASTM D5185m		4532	4252	4174
-		ASTM D5185m method	limit/base	4532 current	4252 history1	4174 history2
Sulfur CONTAMINAN						
Sulfur CONTAMINAN Silicon	TS	method		current	history1	history2
Sulfur CONTAMINAN <sup>-</sup> Silicon Sodium	TS ppm	method ASTM D5185m	>400	current 210	history1 94	history2 26
Sulfur CONTAMINAN <sup>-</sup> Silicon Sodium	TS ppm ppm	method ASTM D5185m ASTM D5185m	>400	current 210 2	history1 94 0	history2 26 0
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL	TS ppm ppm ppm scalar	method ASTM D5185m ASTM D5185m ASTM D5185m	>400 >20	current 210 2 12	history1 94 0 7	history2 26 0 2
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal	TS ppm ppm ppm	method ASTM D5185m ASTM D5185m ASTM D5185m method	>400 >20 limit/base	current 210 2 12 current	history1 94 0 7 history1	history2 26 0 2 history2
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal	TS ppm ppm ppm scalar	method ASTM D5185m ASTM D5185m ASTM D5185m method *Visual	>400 >20 limit/base NONE	current 210 2 12 current NONE	history1 94 0 7 history1 NONE	history2 26 0 2 history2 LIGHT
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	TS ppm ppm ppm scalar scalar	method ASTM D5185m ASTM D5185m ASTM D5185m •visual *Visual	>400 >20 limit/base NONE NONE	current 210 2 12 current NONE NONE	history1 94 0 7 history1 NONE NONE	history2 26 0 2 history2 LIGHT NONE
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	TS ppm ppm ppm scalar scalar scalar	method ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE	current 210 2 12 current NONE NONE NONE	history1 94 0 7 history1 NONE NONE NONE	history2 26 0 2 history2 LIGHT NONE NONE
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm ppm ppm scalar scalar scalar scalar	method ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE NONE	current 210 2 12 current NONE NONE NONE NONE	history1 94 0 7 history1 NONE NONE NONE NONE	history2 26 0 2 history2 LIGHT NONE NONE NONE
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm ppm scalar scalar scalar scalar scalar	method ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 limit/base NONE NONE NONE NONE NONE	current 210 2 12 current NONE NONE NONE NONE NONE NONE	history1 94 0 7 history1 NONE NONE NONE NONE NONE NONE	history2 26 0 2 history2 LIGHT NONE NONE NONE NONE NONE
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm scalar scalar scalar scalar scalar scalar	method ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 Iimit/base NONE NONE NONE NONE NONE NONE	current 210 2 12 current NONE NONE NONE NONE NONE NONE	history1 94 0 7 history1 NONE NONE NONE NONE NONE NONE NONE	history2 26 0 2 history2 LIGHT NONE NONE NONE NONE NONE NONE
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm ppm scalar scalar scalar scalar scalar scalar scalar	method ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 Iimit/base NONE NONE NONE NONE NONE NONE NONE NON	current 210 2 12 current NONE NONE NONE NONE NONE NONE NONE NON	history1 94 0 7 history1 NONE NONE NONE NONE NONE NONE NONE NON	history2 26 0 2 LIGHT NONE NONE NONE NONE NONE NONE NONE NON
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	FS ppm ppm ppm scalar scalar scalar scalar scalar scalar scalar scalar	method ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 Iinit/base NONE NONE NONE NONE NONE NONE NONE NON	Current 210 2 12 Current NONE NONE NONE NONE NONE NONE NONE NON	history1 94 0 7 NONE NONE NONE NONE NONE NONE NONE NO	history2 26 0 2 LIGHT NONE NONE NONE NONE NONE NONE NONE NON
Sulfur CONTAMINAN Silicon Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor Emulsified Water	FS ppm ppm ppm scalar scalar scalar scalar scalar scalar scalar scalar scalar	method ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>400 >20 Iinit/base NONE NONE NONE NONE NONE NONE NONE NON	current 210 2 12 current NONE NONE NONE NONE NONE NONE NONE NON	history1 94 0 7 NONE NONE NONE NONE NONE NONE NONE NO	history2 26 0 2 LIGHT NONE NONE NONE NONE NONE NONE NONE NON

### Recommendation

DIAGNOSIS

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid )

### A Wear

Bearing and/or bushing wear is indicated.

### Contamination

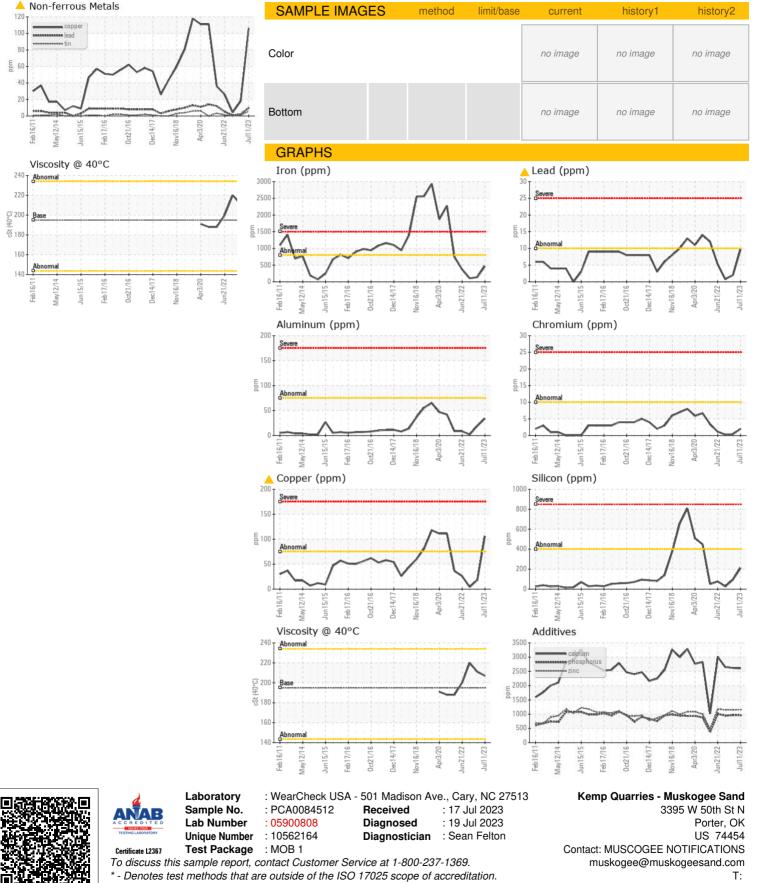
There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.



# **OIL ANALYSIS REPORT**



<sup>\* -</sup> Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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