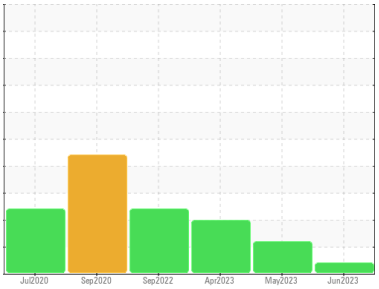
OIL DIAGNOSTICS

PROBLEM SUMMARY

Area
PASTA [98286395]
Machine Id
C PRESS MAIN MIXER
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

Sample Rating Trend



VIS DEBRIS

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	▲ MODER

Customer Id: KRASPRMO
Sample No.: PCA0096872
Lab Number: 05902256
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

13 May 2023 Diag: Don Baldridge

ISO

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report

02 Apr 2023 Diag: Doug Bogart

WATER

We advise that you follow the water drain-off procedure for this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Free water present. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

25 Sep 2022 Diag: Jonathan Hester

ISO

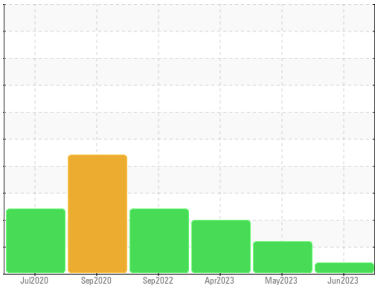
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Area
PASTA [98286395]
Machine Id
C PRESS MAIN MIXER
Component
Gearbox
Fluid
GEAR OIL ISO 320 (--- GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0096872**	PCA0096811	PCA0081564
Sample Date		Client Info		**17 Jun 2023**	13 May 2023	02 Apr 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**16**	<1	22
Chromium	ppm	ASTM D5185m	>15	**<1**	0	<1
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**<1**	0	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	0	<1
Tin	ppm	ASTM D5185m	>25	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

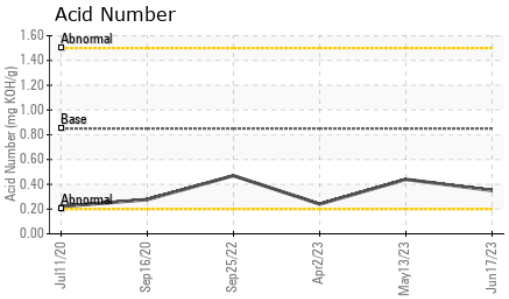
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**0**	0	0
Barium	ppm	ASTM D5185m	15	**0**	0	0
Molybdenum	ppm	ASTM D5185m	15	**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	50	**0**	<1	1
Calcium	ppm	ASTM D5185m	50	**0**	<1	<1
Phosphorus	ppm	ASTM D5185m	350	**484**	466	502
Zinc	ppm	ASTM D5185m	100	**0**	2	1
Sulfur	ppm	ASTM D5185m	12500	**1510**	1356	1495

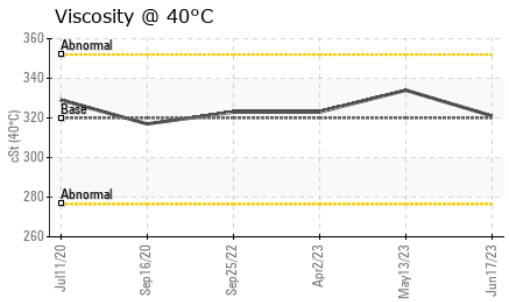
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**23**	2	6
Sodium	ppm	ASTM D5185m		**0**	2	2
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	**---**	▲ 4894	---
Particles >6µm		ASTM D7647	>320	**---**	▲ 883	---
Particles >14µm		ASTM D7647	>80	**---**	52	---
Particles >21µm		ASTM D7647	>20	**---**	11	---
Particles >38µm		ASTM D7647	>4	**---**	0	---
Particles >71µm		ASTM D7647	>3	**---**	0	---
Oil Cleanliness		ISO 4406 (c)	>17/15/13	**---**	▲ 19/17/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.35**	0.44	0.24

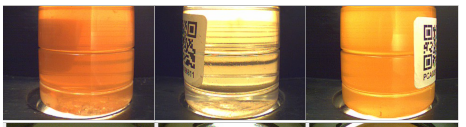
OIL ANALYSIS REPORT



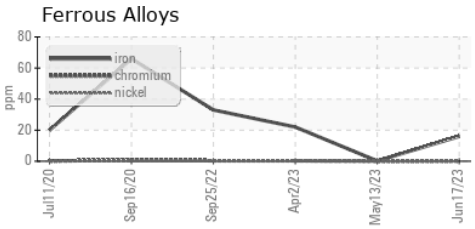


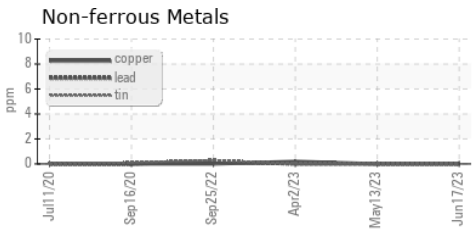
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	▲ 1.0

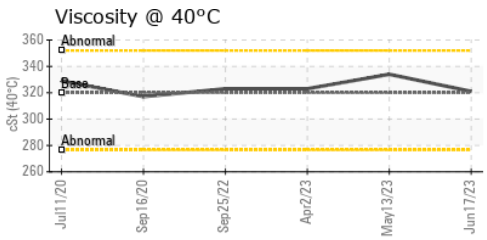
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	**321**	334	323

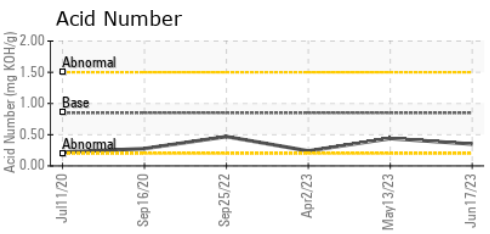
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0096872 **Received** : 19 Jul 2023
Lab Number : 05902256 **Diagnosed** : 21 Jul 2023
Unique Number : 10563612 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Springfield - Plant 8311 PCA
2035 E BENNETT
SPRINGFIELD, MO
US 65804
Contact: Service Manager
T:
F: