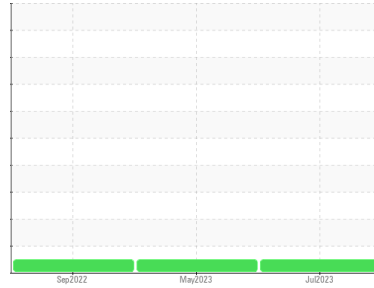


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**109 (S/N 1XPBD49X9HD415616)**

Component  
**Diesel Engine**

Fluid  
**SHELL ROTELLA T4 15W40 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0097127</b>	PCA0089613	PCA0079355
Sample Date	Client Info		<b>12 Jul 2023</b>	01 May 2023	09 Sep 2022
Machine Age	mls	Client Info	<b>875223</b>	855254	815806
Oil Age	mls	Client Info	<b>19969</b>	17891	19486
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>3.0	<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >165	<b>16</b>	27	12
Chromium	ppm	ASTM D5185m >5	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >4	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>2</b>	4	4
Lead	ppm	ASTM D5185m >150	<b>3</b>	3	8
Copper	ppm	ASTM D5185m >90	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m >5	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>42</b>	86	114
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>13</b>	28	78
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>97</b>	199	426
Calcium	ppm	ASTM D5185m	<b>2319</b>	2083	1461
Phosphorus	ppm	ASTM D5185m	<b>1020</b>	1056	974
Zinc	ppm	ASTM D5185m	<b>1319</b>	1268	1231
Sulfur	ppm	ASTM D5185m	<b>4243</b>	3926	3178

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	<b>4</b>	6	8
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	1
Potassium	ppm	ASTM D5185m >20	<b>4</b>	10	5

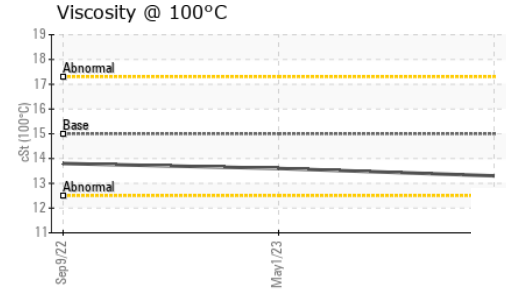
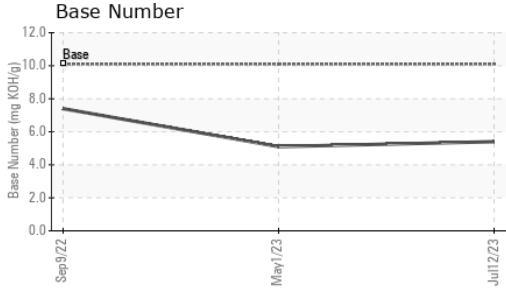
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >7.5	<b>0.5</b>	0.5	0.6
Nitration	Abs/cm	*ASTM D7624 >20	<b>9.9</b>	8.9	10.5
Sulfation	Abs/.1mm	*ASTM D7415 >30	<b>24.2</b>	21.4	25.9

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	<b>18.9</b>	17.7	20.1
Base Number (BN)	mg KOH/g	ASTM D2896 10.1	<b>5.4</b>	5.1	7.4

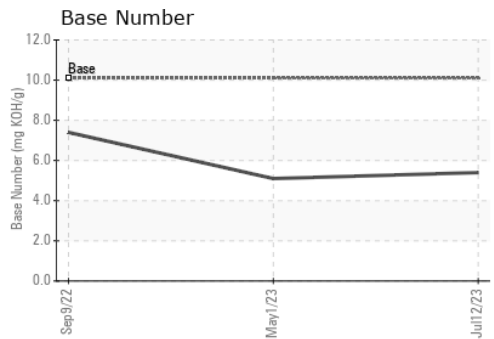
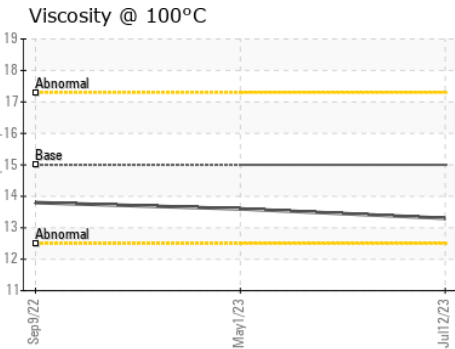
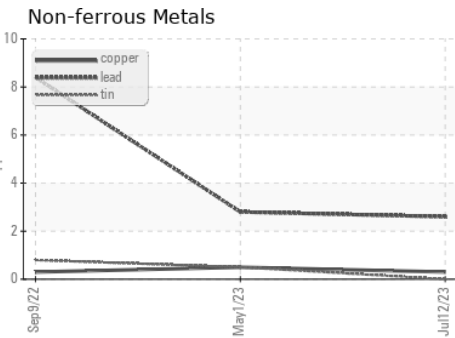
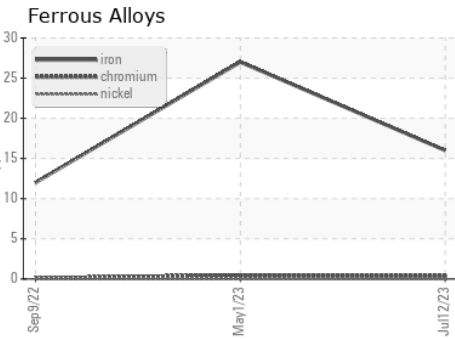
# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445 15	<b>13.3</b>	13.6	13.8

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0097127 **Received** : 20 Jul 2023  
**Lab Number** : **05903076** **Diagnosed** : 21 Jul 2023  
**Unique Number** : 10564432 **Diagnostician** : Don Baldrige  
**Test Package** : FLEET

**VULCRAFT**  
 1501 W DARLINGTON ST  
 FLORENCE, SC  
 US 29501  
 Contact: DAVID VOUGHT  
 david.vought@vulcraft-sc.com  
 T: (843)409-3910  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)