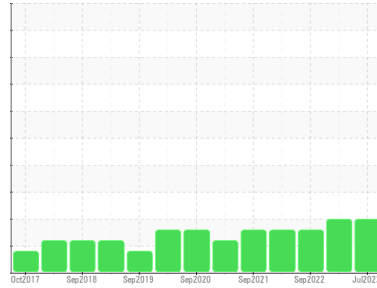


PROBLEM SUMMARY

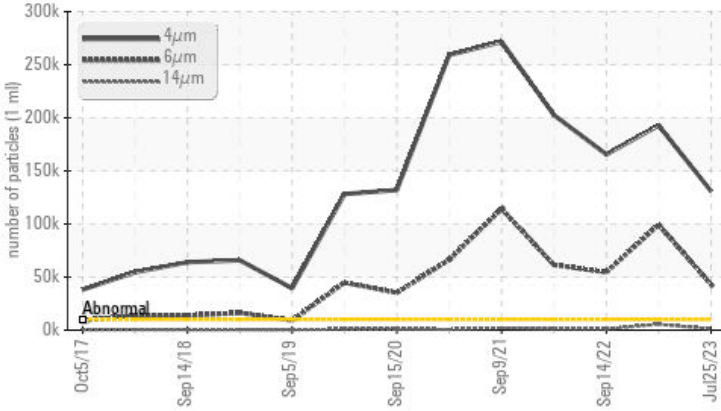
Area
PLANT 1 [906948199]
 Machine Id
RC-12 PLANT 1 (S/N 23886)
 Component
Refrigeration Compressor
 Fluid
IRVING STAR C 4G ISO 68 (165 GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>10000	▲ 130930	▲ 192785	▲ 165548
Particles >6µm	ASTM D7647	>2500	▲ 43082	▲ 99147	▲ 54452
Particles >14µm	ASTM D7647	>320	▲ 1172	▲ 5468	▲ 1055
Particles >21µm	ASTM D7647	>80	▲ 106	▲ 494	49
Oil Cleanliness	ISO 4406 (c)	>20/18/15	▲ 24/23/17	▲ 25/24/20	▲ 25/23/17

Customer Id: MCCEASPCA
 Sample No.: PCA0079285
 Lab Number: 05919351
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

09 Feb 2023 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



14 Sep 2022 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 Mar 2022 Diag: Don Baldrige

ISO

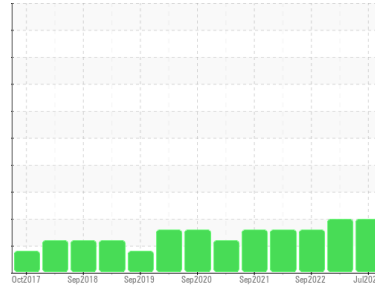


We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area
PLANT 1 [906948199]
 Machine Id
RC-12 PLANT 1 (S/N 23886)
 Component
Refrigeration Compressor
 Fluid
IRVING STAR C 4G ISO 68 (165 GAL)



DIAGNOSIS

Recommendation
 We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0079285	PCA0071490	PCA0056211
Sample Date	Client Info	25 Jul 2023	09 Feb 2023	14 Sep 2022
Machine Age	hrs	65949	67477	60081
Oil Age	hrs	0	0	0
Oil Changed	Client Info	Not Chngd	N/A	Not Chngd
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	5	7	10
Chromium	ppm	ASTM D5185m >2	0	0	0
Nickel	ppm	ASTM D5185m	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	<1	0	0
Aluminum	ppm	ASTM D5185m >3	<1	<1	<1
Lead	ppm	ASTM D5185m >2	0	<1	0
Copper	ppm	ASTM D5185m >8	<1	0	0
Tin	ppm	ASTM D5185m >4	0	0	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	0	0	0
Calcium	ppm	ASTM D5185m	<1	3	0
Phosphorus	ppm	ASTM D5185m	0	4	0
Zinc	ppm	ASTM D5185m	<1	1	<1
Sulfur	ppm	ASTM D5185m	582	454	518

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	1	2	<1
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	<1	0	0
Water	%	ASTM D6304 >0.01	0.003	0.003	0.004
ppm Water	ppm	ASTM D6304 >100	37.0	28.1	41.2

FLUID CLEANLINESS

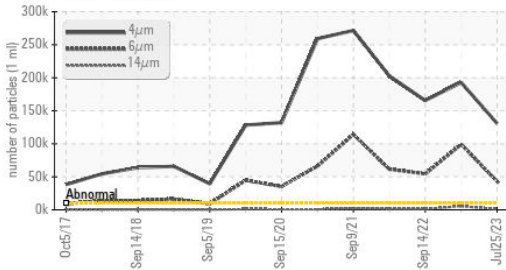
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 130930	▲ 192785	▲ 165548
Particles >6µm	ASTM D7647 >2500	▲ 43082	▲ 99147	▲ 54452
Particles >14µm	ASTM D7647 >320	▲ 1172	▲ 5468	▲ 1055
Particles >21µm	ASTM D7647 >80	▲ 106	▲ 494	49
Particles >38µm	ASTM D7647 >20	0	10	1
Particles >71µm	ASTM D7647 >4	0	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	▲ 24/23/17	▲ 25/24/20	▲ 25/23/17

FLUID DEGRADATION

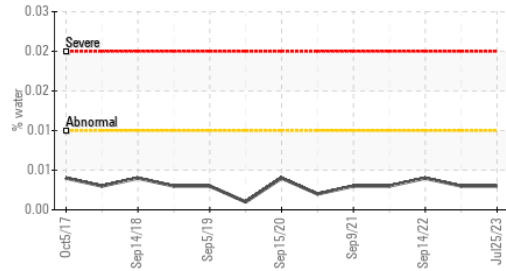
method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974 0.01	0.014	0.015	0.045

OIL ANALYSIS REPORT

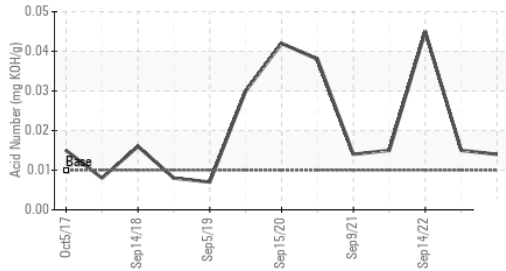
▲ Particle Trend



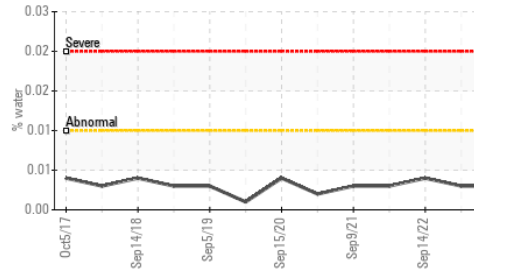
Water



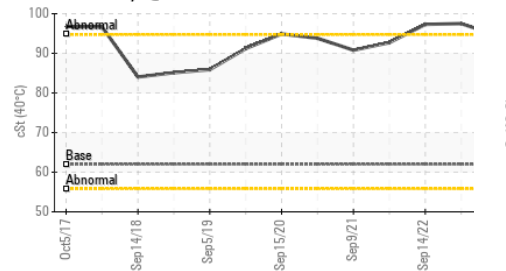
Acid Number



Water



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	62.0	94.5	97.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

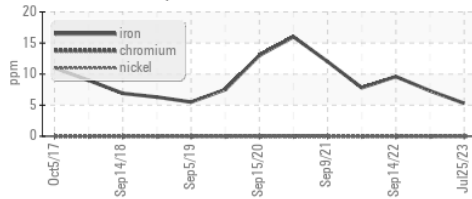


Bottom

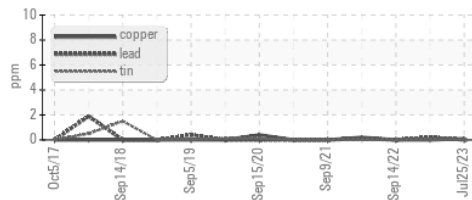


GRAPHS

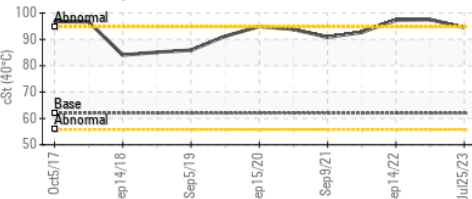
Ferrous Alloys



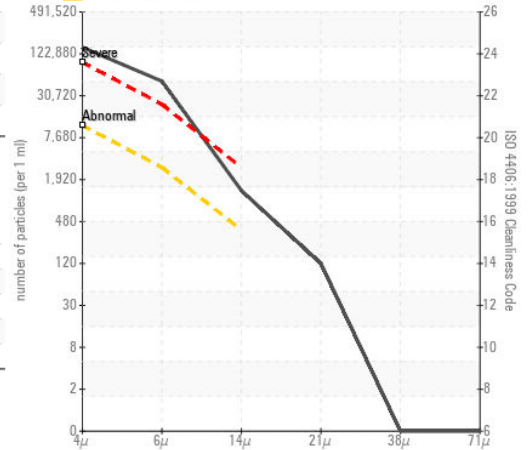
Non-ferrous Metals



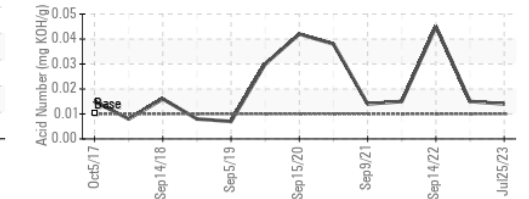
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0079285 **Received** : 08 Aug 2023
Lab Number : 05919351 **Diagnosed** : 09 Aug 2023
Unique Number : 10591265 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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