

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



KEMP QUARRIES / RIVER VALLEY ARKOMA WL108 Component **Front Left Final Drive**

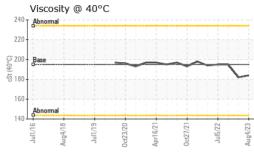
Fluid MOBIL MOBILTRANS HD 50 (--- GAL)

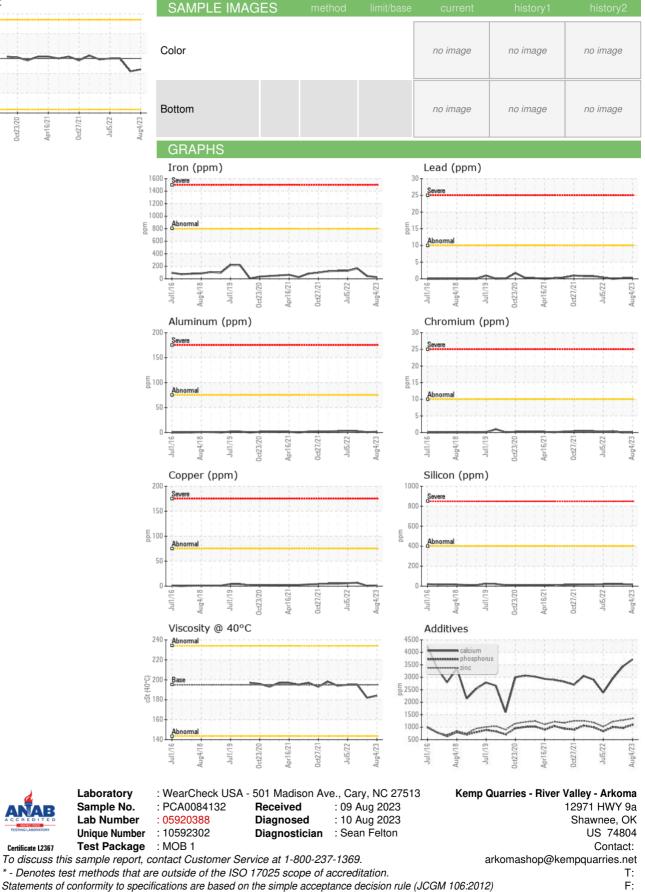
| DIAGNOSIS | SAMPLE INFOR | MATION | | limit/base | | history1 | history2 |
|---|------------------|--------|-------------|------------|-------------|-------------|---------------|
| Recommendation | Sample Number | | Client Info | | PCA0084132 | PCA0070327 | PCA0070462 |
| Resample at the next service interval to monitor. | Sample Date | | Client Info | | 04 Aug 2023 | 23 Mar 2023 | 16 Dec 2022 |
| Wear | Machine Age | hrs | Client Info | | 46129 | 45601 | 45035 |
| All component wear rates are normal. | Oil Age | hrs | Client Info | | 46129 | 45601 | 42083 |
| Contamination | Oil Changed | | Client Info | | Not Changd | Not Changd | Changed |
| There is no indication of any contamination in the | Sample Status | | | | NORMAL | NORMAL | NORMAL |
| bil. | WEAR METAL | _S | method | limit/base | current | history1 | history2 |
| Fluid Condition | Iron | ppm | ASTM D5185m | >800 | 27 | 44 | 166 |
| The condition of the oil is acceptable for the time in ervice. | Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | <1 |
| ervice. | Nickel | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| | Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Aluminum | ppm | ASTM D5185m | | 2 | <1 | 3 |
| | Lead | ppm | ASTM D5185m | | - <1 | <1 | 0 |
| | Copper | ppm | ASTM D5185m | | 1 | <1 | 7 |
| | Tin | ppm | ASTM D5185m | | - <1 | 0 | 0 |
| | Vanadium | ppm | ASTM D5185m | 20 | <1 | 0 | 0 |
| | Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | ADDITIVES | | method | limit/base | current | history1 | history2 |
| | Boron | ppm | ASTM D5185m | | 0 | <1 | 2 |
| | Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | | <1 | 0 | <1 |
| | Manganese | ppm | ASTM D5185m | | <1 | <1 | 1 |
| | Magnesium | ppm | ASTM D5185m | | 18 | 20 | 13 |
| | Calcium | ppm | ASTM D5185m | | 3717 | 3428 | 2957 |
| | Phosphorus | ppm | ASTM D5185m | | 1097 | 969 | 1008 |
| | Zinc | ppm | ASTM D5185m | | 1348 | 1281 | 1226 |
| | Sulfur | ppm | ASTM D5185m | | 5577 | 5320 | 10052 |
| | CONTAMINAN | NTS | method | limit/base | current | history1 | history2 |
| | Silicon | ppm | ASTM D5185m | >400 | 16 | 19 | 20 |
| | Sodium | ppm | ASTM D5185m | | 3 | 2 | <1 |
| | Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | 2 |
| | VISUAL | | method | limit/base | current | history1 | history2 |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Silt | scalar | *Visual | NONE | LIGHT | NONE | NONE |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| | Free Water | scalar | *Visual | | NEG | NEG | NEG |
| | FLUID PROPE | RTIES | method | limit/base | current | history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D445 | 195 | 184 | 182 | 195 |
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Certificate L2367